

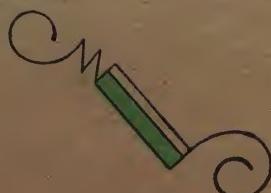
35 Years

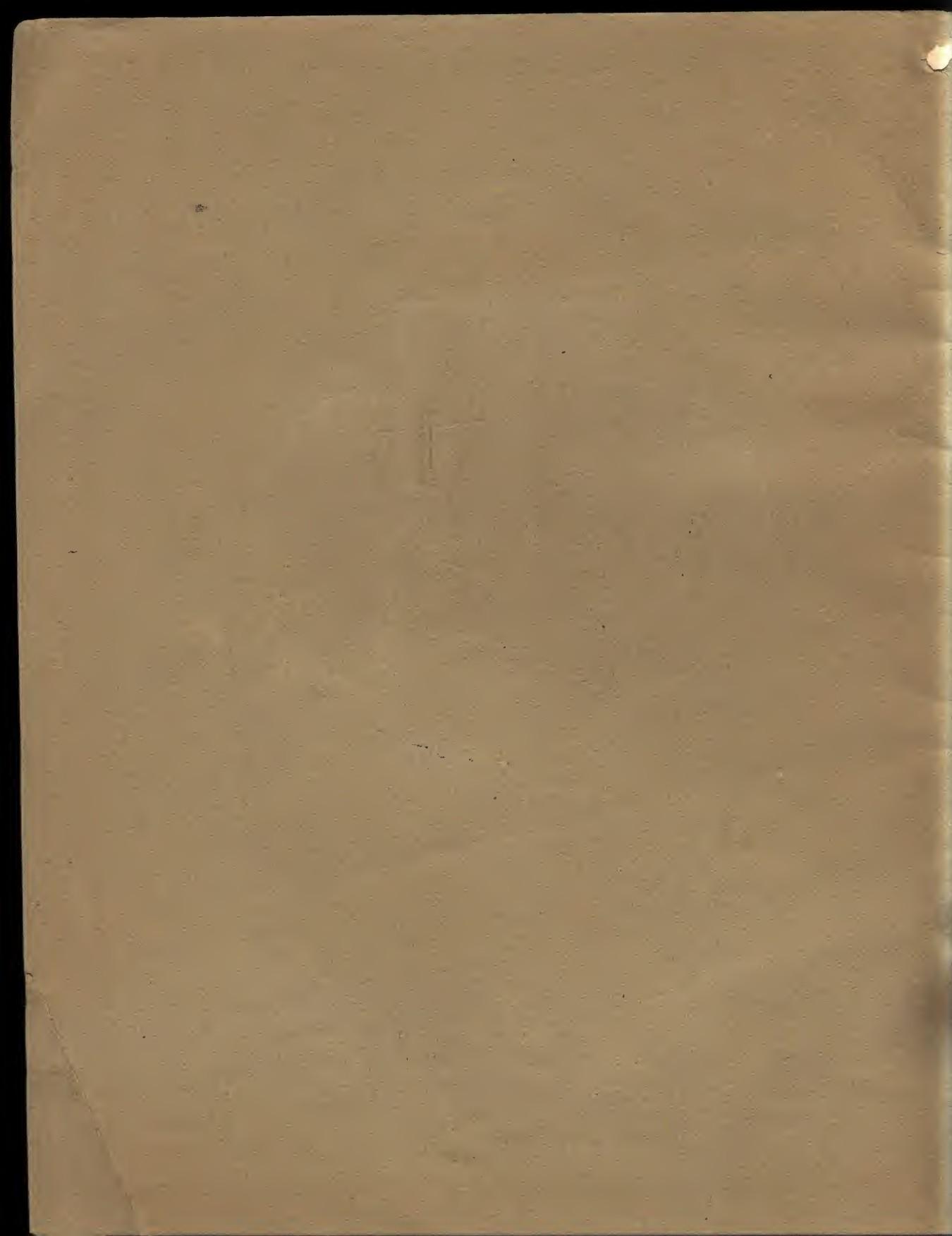
of Goodwill



Cyclone

METAL GATES  
AND FENCES





# Cyclone

## FENCE & GATE

### CATALOGUE No. 46

(Copyright)

1st OCTOBER, 1934

# Cyclone

## FENCE AND GATE CO. PTY. LTD.

### MELBOURNE:

Showrooms:  
19 Hardware Street

Telephone: J 5647

Office and Works:  
Gipps Street, Abbotsford

### SYDNEY:

Office and Showroom:  
The Grace Building,  
77 York Street  
Telephone: M 4368

Works:

Euston Road, Alexandria

### ADELAIDE:

Office and Showrooms:  
Exchange Building,  
Pirie Street  
Telephone: Central 4475  
Works:  
Elizabeth Street  
(off Waymouth Street)

# Cyclone

## Fence and Gate Co. Pty. Ltd.

MELBOURNE - SYDNEY - ADELAIDE

### Manufacturers of—

	Pages
CYCLONE Ringlock Sheep, Lamb, Cattle, Pig and Dog Fences . . . . .	7 to 16
" Metal Farm Gates . . . . .	19 to 30
" Droppers in 4, 6 and 8 gauge Galvanised Wire . . . . .	18
" Steel Kingloc Droppers . . . . .	18
" "K" Fences . . . . .	18
" "T" Steel Fencing Posts . . . . .	17
" Ornamental Fabric Fences . . . . .	49 to 52
" Ornamental Driveway and Hand Gates . .	34 to 38
" Gate Fittings, Split Pipe Fittings and Pipe Posts . . . . .	31 to 33
" Wrought Iron Panels, Gates, Grilles and Stair Railings . . . . .	39 to 48
" Chain Wire Fences and Gates . . . . .	53 to 59
" Chain Wire Tennis Court Enclosures . . .	67
" Chain Wire Doorway and Machine Guards	60 to 61
" Chain Wire Enclosures . . . . .	62 to 63
" Live Stock All-Metal Pens and Bails . . . .	66
" Tree Guards and Garden Arches . . . . .	64
" Crimped Wire Guards . . . . .	65
" Folding Stretchers and Grave Enclosures . .	65
" Gisko Ready Mixed Rabbit Poison . . . . .	68
" Fly Wire—Galvanised and Bronze . . . . .	72

### Also Distributors of—

Wire Netting, Barbed Wire,  
Fencing Wire, Black and Galvanised,  
Piping, Black and Galvanised,  
Pipe Fittings, Staples and Wire Netting Clips.

# Cyclone History is A Story of pioneering ~

**THIRTY-FIVE YEARS OF PROGRESS**

1899-1934.

THE Cyclone Fence & Gate Company, with the issue of this Catalogue (No. 46), completes thirty-five years of trading, during which period it has grown from very small beginnings to a large manufacturing concern with factories in three States and business connections throughout Australasia.

In these circumstances, we make no apologies for presenting to the public of Australia a brief résumé of the Company's history, which, like the history of many other Australian businesses, is a story of pioneering and faith in the future of this country.

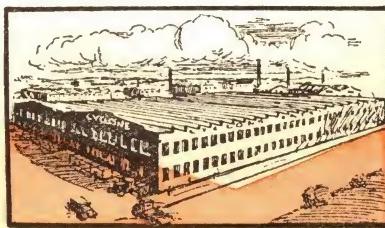
The Cyclone Fence & Gate Company was established by the late L. T. Chambers, a man imbued with the ideal of service to the public as the only possible basis of success. On this ideal the business was founded, and to this ideal the founder's successors have endeavoured, and are endeavouring, to be true.

We make no claim to the monopoly of this idea, which is indeed nowadays accepted as a truism, the old idea of "caveat emptor" (let the buyer beware) being practically extinct, but we do want our customers to appreciate the fact that we do not regard any transaction as finished until the purchaser is absolutely satisfied. We are jealous of the reputation that "Cyclone" goods have obtained, and will abate no effort to maintain that reputation untarnished.

Thirty-five years ago the Cyclone Woven Wire Fence Co. (as it was then known) commenced operations in a small factory in Franklin Street, Melbourne, the fence then marketed being woven on the posts by means of a portable hand-weaving machine. This was the first introduction to Australia of the machine-woven fence, and from this small beginning has grown the Australian-wide fence and gate industry.

Shortly after the first "Cyclone" fence was introduced, the manufacture of tubular steel gates was undertaken, and from this point the business developed rapidly. It having been proved that a machine-woven fence was particularly suitable for Australian conditions, looms were put in for manufacturing this on a large scale, and the Spring Coil fence, subsequently so widely known throughout the Commonwealth was put on the market. By this time, the business had expanded to such an extent that larger premises were necessary, and a large and well-

equipped factory was built at the corner of Swanston and Franklin Streets, and the business formed into a limited Company. The next forward step was the introduction of the Ornamental Wire Fabrics now so extensively used for garden fencing, followed by the installation of large automatic



machines for the manufacture of chain wire.

The next industry introduced to Australia by the Company was the manufacture on a large scale of Fly Wire for household use as protection against flies and mosquitoes, all material of this description having previously been imported from overseas.

By this time the three-storied factory in Swanston Street had proved inadequate for the requirements of the rapidly expanding business, and in 1924 a factory site of three acres at Abbotsford was purchased, and a large modern factory built thereon, and manufacturing operations removed thither.

In the meantime the business of the Company had been growing so rapidly in New South Wales and South Australia that it had been found advisable to open branches in both those States, and commodious and well-equipped factories were built in Sydney and Adelaide and the manufacture of "Cyclone" goods established therein.

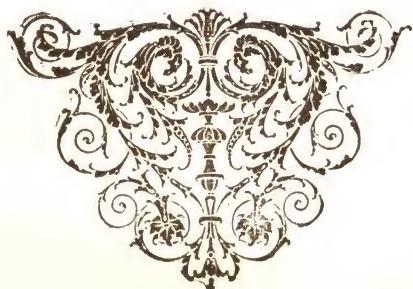
A later development is the introduction of the "Cyclone" Ring-lock fence, which is the last word in farm and station fencing, and which has now

attained a remarkable popularity among graziers and farmers.

By keeping in constant touch with developments in other parts of the world, and by the adoption of the latest machines and methods of production, the management of the Cyclone Company will continue to serve the public of Australia in the future as in the past, and will maintain the high standard of all the products of the "Cyclone" factories.

In this connection it may be mentioned that a complete electro-galvanising plant has been installed in the Company's Melbourne factory at a cost of many thousands of pounds, for the production of Fly Wire, galvanised after weaving, which is the latest practice in the manufacture of this article. The Fly Wire produced by this process is marketed under the Company's registered trade mark, "Zincoid," and is equal to anything produced in any part of the world.

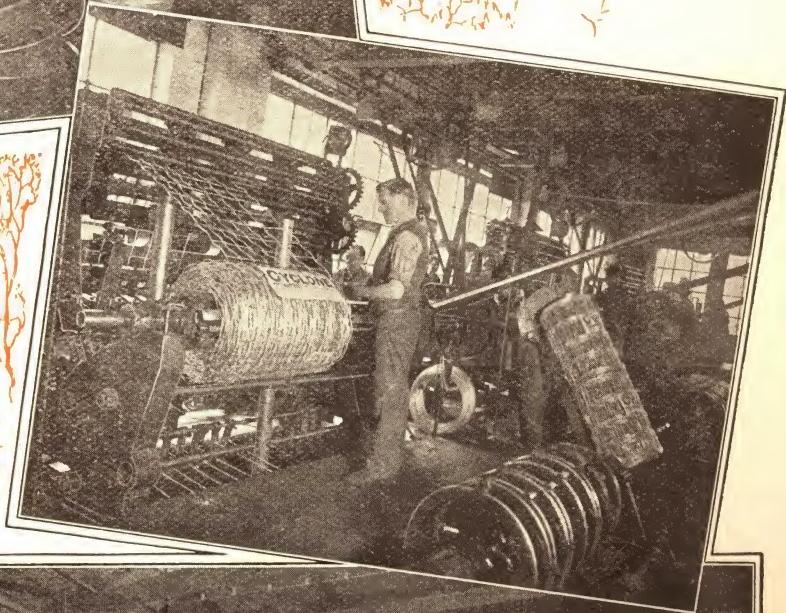
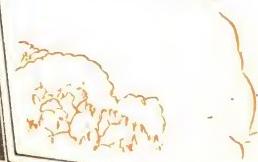
In the following pages will be found illustrations and descriptions of the full range of "Cyclone" goods, every one of which carries the Company's unqualified guarantee regarding quality of materials and workmanship.



# *From coils of galvanised wire to rolls of Cyclone fence*

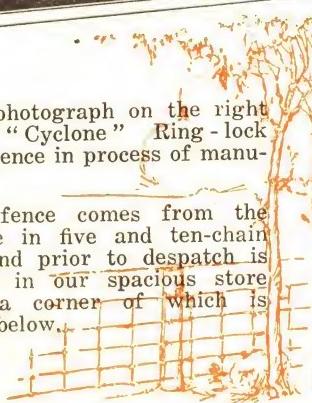


The photograph on the left shows a portion of the stacks of special hard drawn Galvanised Wire from which "Cyclone" Ring-lock Farm Fences are manufactured.



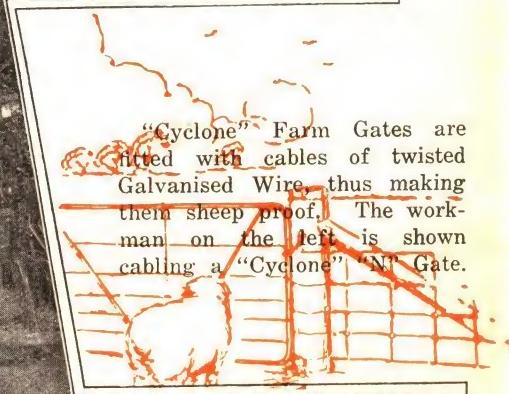
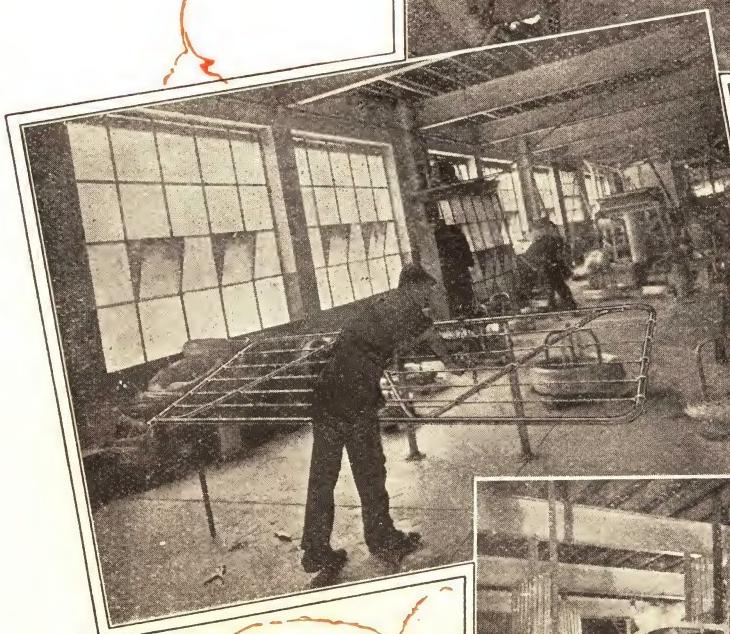
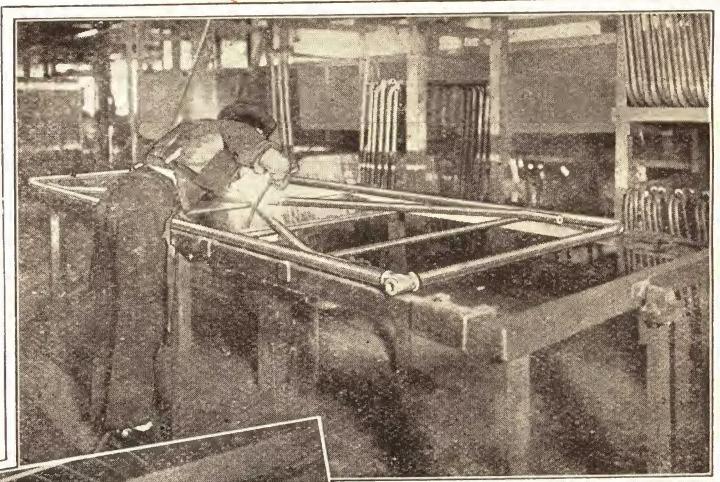
The photograph on the right shows "Cyclone" Ring-lock Farm Fence in process of manufacture.

The fence comes from the machine in five and ten-chain rolls, and prior to despatch is stacked in our spacious store room, a corner of which is shown below.

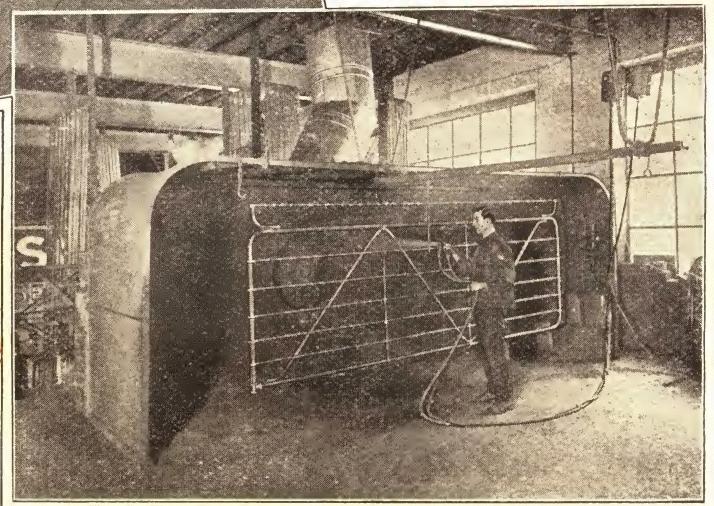


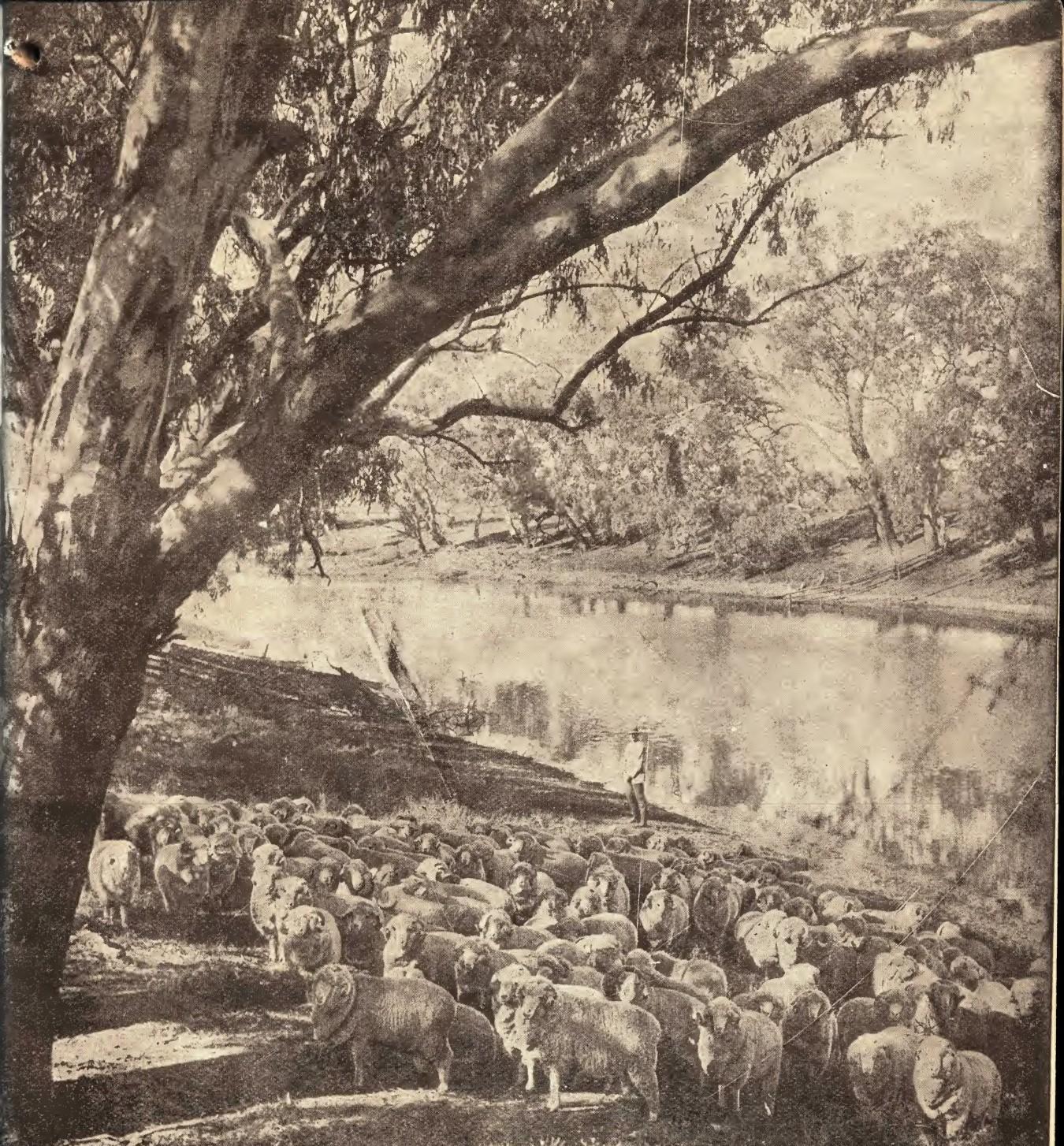
# *Stages in the making of a Cyclone Gate.*

All "Cyclone" Gates are electrically welded, and ~~on~~ the right a photograph shows the welding apparatus in operation.



Before despatch all "Cyclone" Gates are spray-painted with best quality paint. A photograph of the plant is shown on the right.



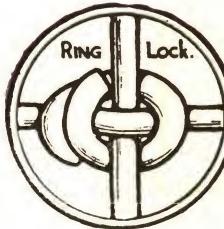


**Cyclone**  
**FARM FENCE**  
**SECTION**



# Cyclone RINGLOCK FARM FENCES

## The Cyclone RING-LOCK FENCE



Front View



Side View

There is no better fencing for station and farm use than "Cyclone" Ring-lock Fence, made of heavy gauge hard drawn galvanised wire. The principle of its construction is such that it will successfully resist heavy stock and the fluctuations of extremes in temperature, the kink that is placed in the lateral wires in the course of manufacture providing for the necessary expansion and contraction without in any way impairing the tautness of the fence; once properly strained up it will call for no after attention whatever.

The stiff upright wires are held to the line wires by the Ring-lock illustrated herewith. The wires are given a kink at the point of junction, and are thus rendered absolutely non-slipperable, and cannot be moved up, down, or sideways.

"Cyclone" Ring-lock Fence is perfectly stock proof, easily erected, and considerably cheaper and a great deal more effective than the old style fencing of plain wire and droppers.

It is made in the following styles:

5 lines,	26 in.	high, upright wires,	12 in.	apart, for sheep.
6 "	28 "	"	"	12 " " for lambs.
6 "	36 "	"	"	12 " " for general stock.
8 "	42 "	"	"	12 " " for horses and cattle.
8 "	30 "	"	"	6 " " for pigs.
9 "	48 "	"	"	6 " " for dog, farm, or factory enclosure.
15 "	66 "	"	"	6 " " for dog, farm, or factory enclosure.

The five-line and six-line fences are made in three different weights, viz., Heavy, Light and High Tensile.

The Heavy type is constructed of 10 gauge hard-drawn galvanised wire.

The Light type is constructed of 11 gauge hard-drawn galvanised wire.

The High Tensile type is constructed of special quality high tensile wire. This type of fencing, although of lighter material, is a very strong and serviceable fence, and considerably cheaper.

The eight-line 42 in. high fence is constructed of 11 gauge hard-drawn wire. The eight-line 30 in. pig fence is constructed with top and bottom wires 10 gauge, all other wires 11 gauge.

The galvanised wire used in the manufacture of all genuine "Cyclone" fences is specially drawn for the purpose, and is much superior in finish and strength to ordinary fencing wire. This is a point worth bearing in mind.

### Read what this satisfied user says:

We have now erected several miles of "Cyclone" five-line "Ring-lock" Fence on Terrick South, and consider it far in advance of any other method. It is economical in cost, easy to erect, and gives absolute security.

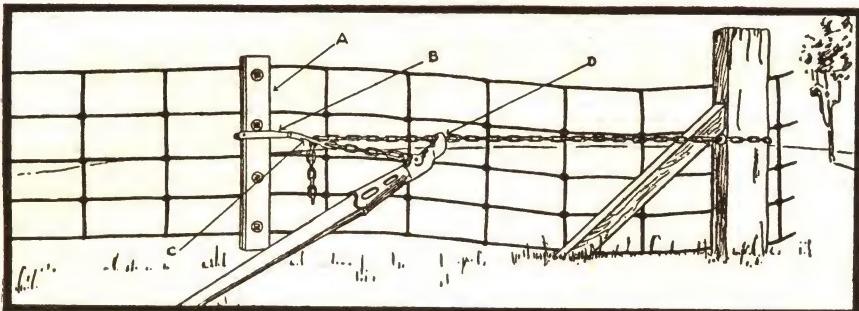
By its use we have effected an appreciable reduction in our working costs, as the low upkeep, together with the knowledge that our stock cannot possibly stray, nor trespassers break in, has enabled us to reduce supervision to a minimum.

Wishing you every success,

Yours faithfully,

TERRICK SOUTH PROPRIETORS,

Terrick South Estate, Prairie, Vic.



## Straining **Cyclone** fences is *easy* with our special strainer

Fasten one end of the coil to strainer post, with closest spacings at the bottom, and then unroll the coil along the line of fence until next strainer post is reached. Next attach Jarrah Block grip "A" to fence about 8 ft. from strainer post, and see that bolts are drawn up tightly. Place iron strap "B" on Block grip midway between top and bottom wires. Hook a good strong chain (leading chain or light rolling chain) around strainer post, and pass the other end through the bight link "C," pulling it from underneath into the slot. Take a grip on the chain with the claw lever "D," and draw towards the strainer post, and, whilst retaining this position, take up the slack by pulling chain through the bight link. Repeat this operation until fence begins to lift off the ground. Go back along the fence, and lift and shake it in order to distribute slackness, if any. Return to strainer and give another pull, when the whole fence should lift upright against the posts. Continue to strain up until the fence is as taut as possible. The end of wire can be taken around strainer post, and strainer removed by loosening bolts on Block grip.

The fence can be fastened to posts with staples if desired, but a better job can be made by using tie wire, and tying the top and bottom wires of fence to the posts. It is a good plan to bore the holes for the tie wires about 2 in. above and below the top and bottom wires of fence, and to draw the fence up and down to these holes when fastening the tie wires.

NOTE.—Special straining chain is not supplied with strainer, but any ordinary leading chain can be used.

We will lend  
you a strainer  
free of charge

**Cyclone FENCE & GATE CO. PTY. LTD.**

Melbourne — Sydney — Adelaide.

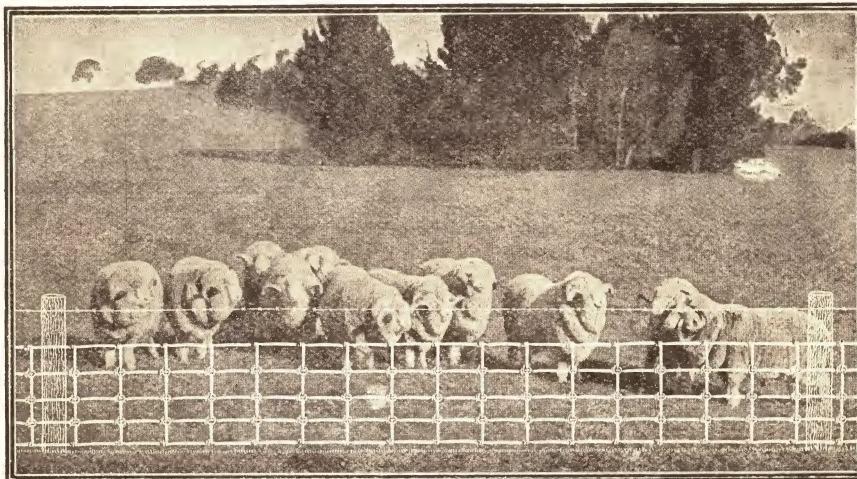


Cyclone

RINGLOCK FARM FENCES

# -for Sheep

**"Cyclone" Ring-lock Fence - 5 lines, 26 ins. high**



The "Cyclone" Ring-lock Sheep Fence has 5 lines, and is 26 ins. high. The spacing of the line wires, from the bottom, is 6 in., 6 in., 7 in., 7 in., with heavy uprights 12 in. apart, firmly held to the line wires by the immovable "Cyclone" Ring-lock tie. This fence is positively sheep proof.

The "Cyclone" Ring-lock Sheep Fence is made in three styles:

	Weight per Roll	
Style 5H. 10 gauge hard drawn galvanised wire . . . . .	117 lb.	} Sent out in 5-chain rolls.
Style 5L. 11 gauge hard drawn galvanised wire . . . . .	98 lb.	} Sent out in 10-chain rolls.
Style 526HT. 12½ gauge, high tensile galvanised wire . . . . .	146 lb.	}

*Don't forget to ask for the loan of a "Cyclone" Special Strainer.*

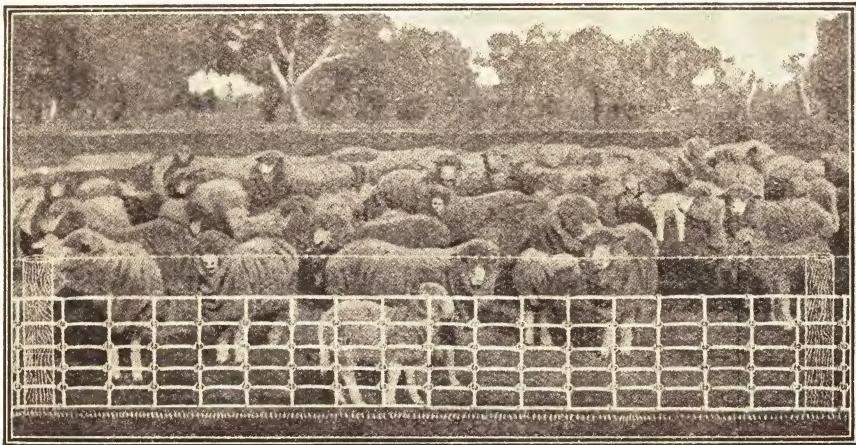
**Cyclone FENCE & GATE CO. PTY. LTD.**

Melbourne — Sydney — Adelaide.



# *and Lambs*

**“Cyclone” Ring-lock Fence – 6 lines, 28 ins. high**



The “Cyclone” Ring-lock Lamb Fence is a 6-line fence, 28 in. high, designed especially to afford full protection against the escape of lambs through an ordinary sheep proof fence. The spacing of the line wires, from the bottom, is 5 in., 5 in., 5 in., 6 in., 7 in., and uprights are 12 in. apart. This fence affords absolute protection for both sheep and lambs.

There are three styles of “Cyclone” Ring-lock Lamb Fence, as under:

	Weight per Roll
Style 6HA. 10 gauge hard drawn galvanised wire . . . . .	135 lb. } Sent out in
Style 6LA. 11 gauge hard drawn galvanised wire . . . . .	113 lb. } 5-chain rolls.
Style 628HT. 12½ gauge high tensile galvanised wire . . . . .	172 lb. } Sent out in 10-chain rolls.

*Don't forget to ask for the loan of a “Cyclone” Special Strainer.*

**Cyclone FENCE & GATE CO. PTY. LTD.**

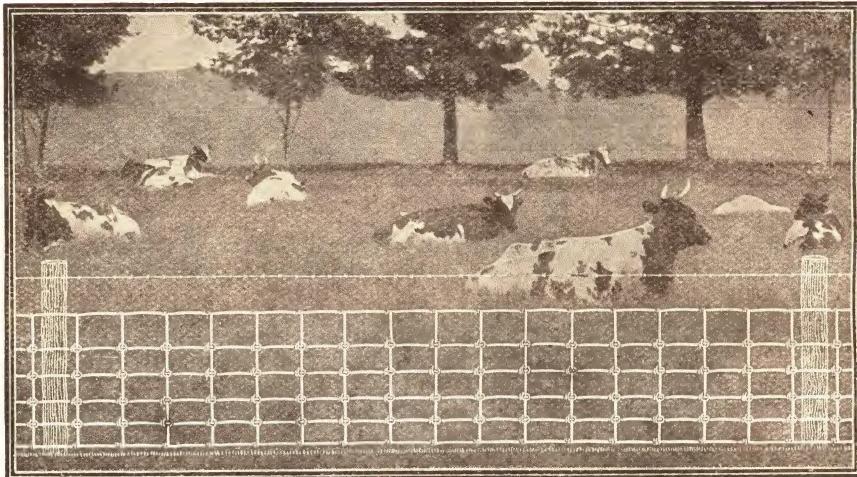
Melbourne — Sydney — Adelaide.



# Cyclone

## RINGLOCK FARM FENCES

### "Cyclone" Ring-lock Fence -6 lines, 36 inches high



The "Cyclone" Ring-lock Cattle Fence, 6 lines, 36 in. high, embodies the same characteristics as the Sheep Fences. The line wires are spaced from the bottom at intervals of 6 in., 6 in., 7 in., 8 in., 9 in., with uprights 12 in. apart.

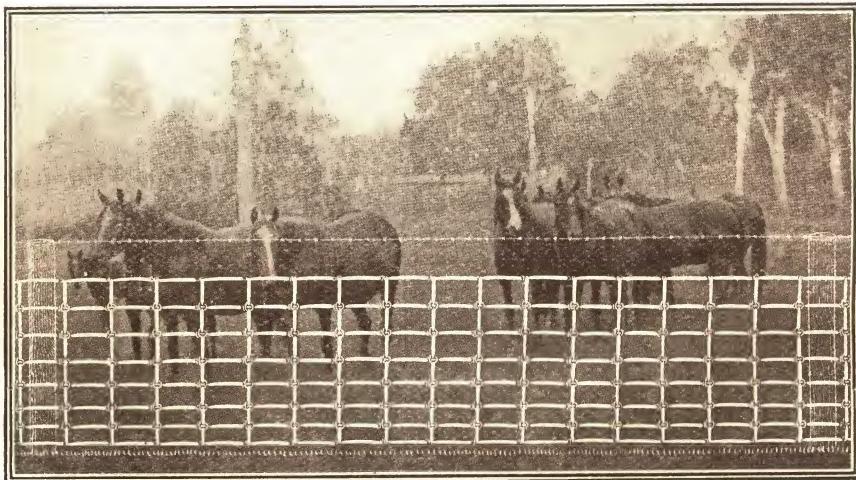
Made in three styles.

Weight per roll.

Style 6H. 10 gauge hard drawn galvanised wire . . .	143 lb.	}	Sent out in 5-chain rolls.
Style 6L. 11 gauge hard drawn galvanised wire . . .	121 lb.		

Style 6HT. 12½ gauge, high tensile galvanised wire . . .	180 lb.	Sent out in 10-chain rolls.
--	---------	-----------------------------------

### "Cyclone" Ring-lock Fence -8 lines, 42 inches high



The "Cyclone" Ring-lock 8-line Farm Fence, 3 ft. 6 in. high, is proof against all kinds of stock, as well as dogs, and embodies the "Cyclone" characteristics of durability and economy. Line wires are spaced from the bottom, 4 in., 5 in., 6 in., 6 in., 7 in., 7 in., 7 in., and heavy uprights are 12 in. apart.

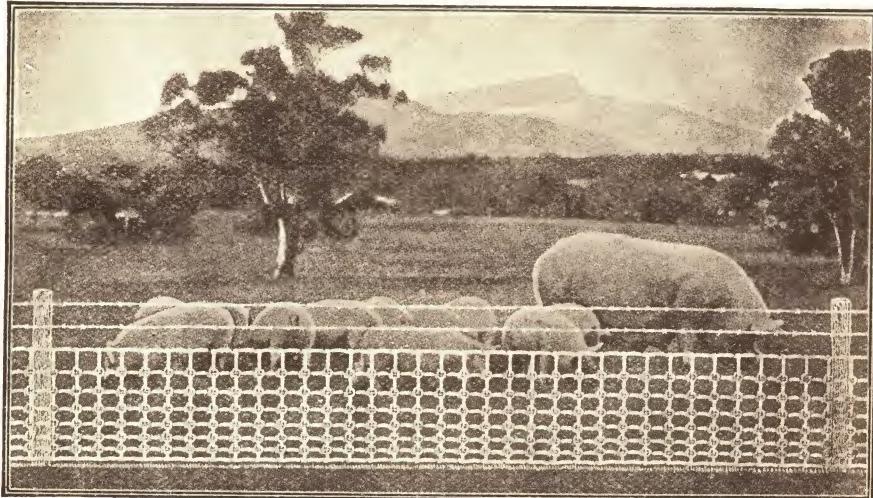
Style 8L.—11 gauge hard drawn galvanised wire. Made in 5-chain rolls. Weight 157 lb. per roll.



### "Cyclone" Ring-lock Pig and Sheep Yard Fence—8 lines, 30 inches high

The "Cyclone" Ring-lock Pig Fence is absolutely proof against even the fiercest and heaviest boars. Standing 30 in. high, with 8 lines, the heavy uprights are only 6 in. apart, and are held fast to the line wires by the "Cyclone" Ring-lock ties.

From the bottom, line wires are spaced at intervals of 3 in., 3 in.,  $3\frac{1}{2}$  in., 4 in.,  $4\frac{1}{2}$  in., 6 in., 6 in. Made in 5-chain rolls. Weight per roll, 200 lb.



**Style 830** Top and bottom wires of 10 gauge hard drawn galvanised wire, intermediate wires, uprights and Ring-locks of 11 gauge.  
This style of Fence is also now used extensively for sheep yards, for which purpose it is particularly suitable.



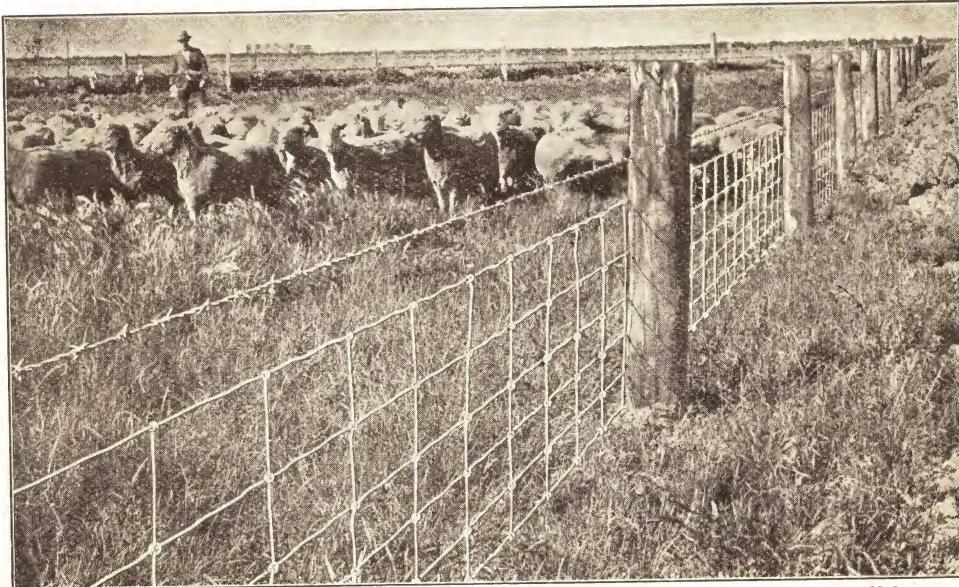
Actual photograph of 8 lines, 30 in. high, "Cyclone" Ring-lock Pig Fence, used in conjunction with "Cyclone" Sheep Yard Gates (Style 246 on page 30), erected by the Pastures Protection Board, Corowa, N.S.W., as a standard Sheep Yard.



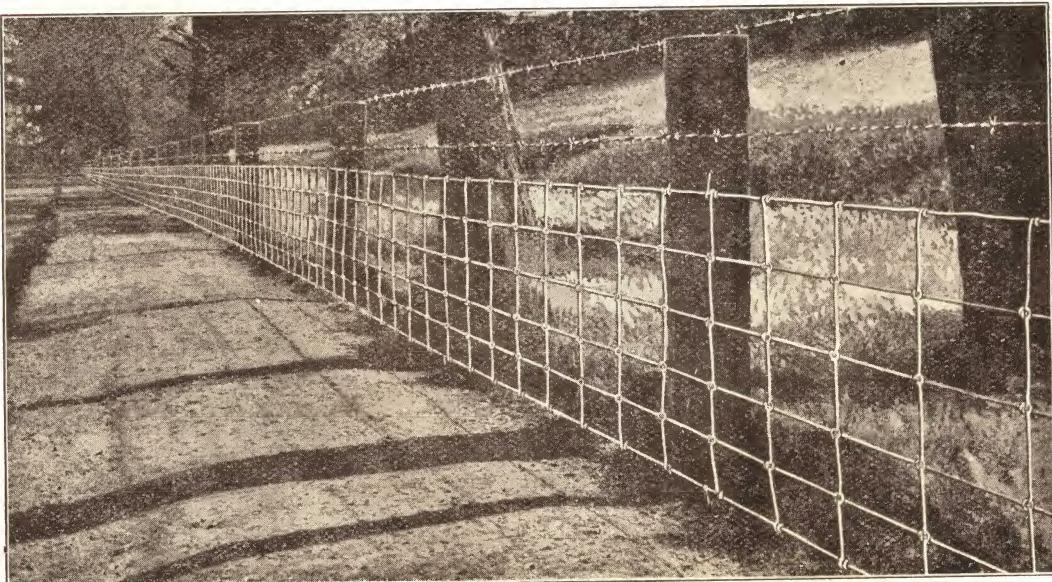
# Cyclone

# RINGLOCK FARM FENCES

## Photographs of "Cyclone" Ring-lock Fence in actual use

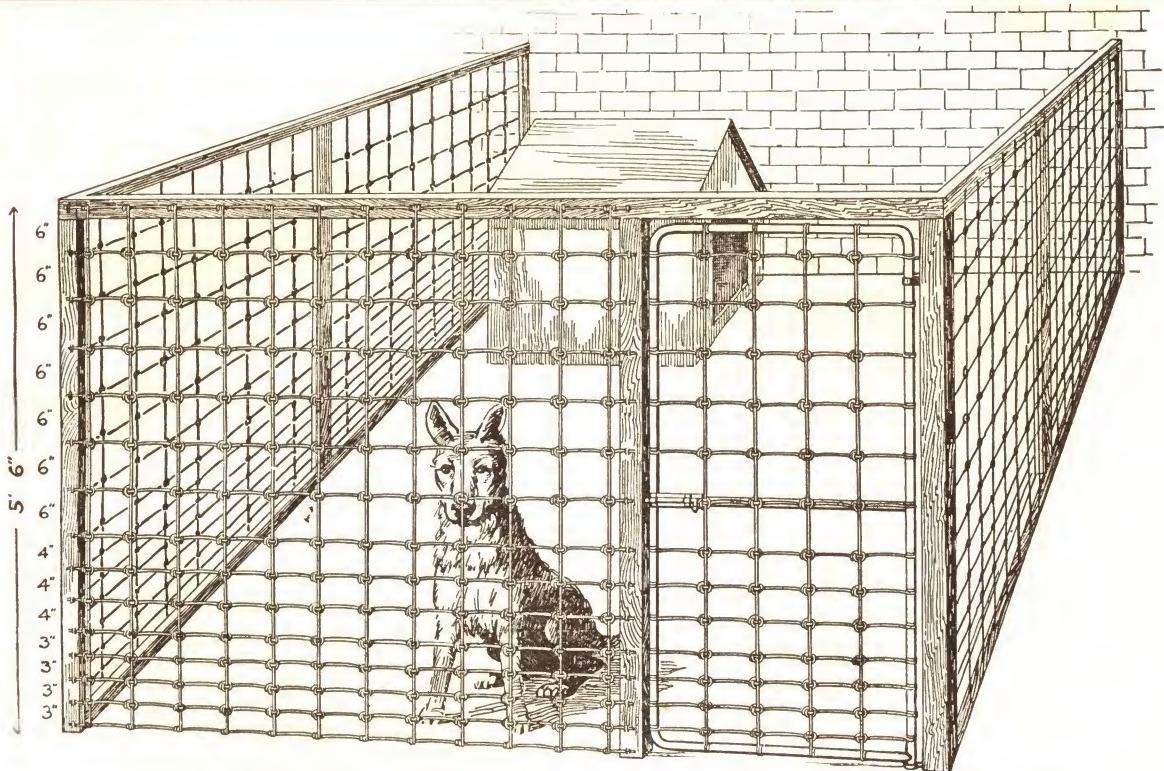


A photograph of 6 lines, 28 in. "Cyclone" Ring-lock Fence in use on a well-known State Government Farm. Many miles are now in use on this property, and it is considered by the Management to be the only fence to hold sheep and lambs.

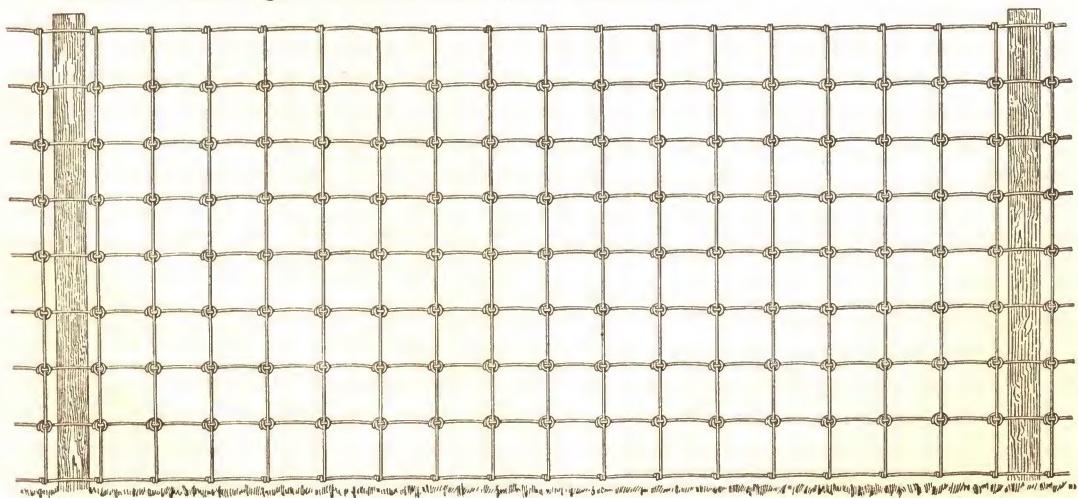


Another photograph taken on a Government Farm, showing section of 6 lines, 28 in. "Cyclone" Ring-lock Fence enclosing one of the main sheep yards. Experimental work demands reliable fences, and this type of fence is giving entire satisfaction.

# "Cyclone" Ring-lock Special Purpose Fencing



**Style 15/66.**—To meet a demand for a strong yet reasonable priced fence for enclosing dogs, we have designed the special Ring-lock fence illustrated above. Constructed from No. 11 gauge wire and with uprights spaced 6 in. apart, this fence, which has 15-line wires and is 66 in. high, can be used with safety for any class of dogs. If attached to a wooden or pipe frame, a permanent and strong enclosure can be cheaply devised. A metal gate to match fence is also shown above.



**Style 9/48.**—Made throughout from No. 11 gauge wire and with uprights and lateral wire spaced so as to give a 6-in. mesh all over, this fence can also be used for dogs, or for any other purpose where a strong and fairly close mesh fence is required.

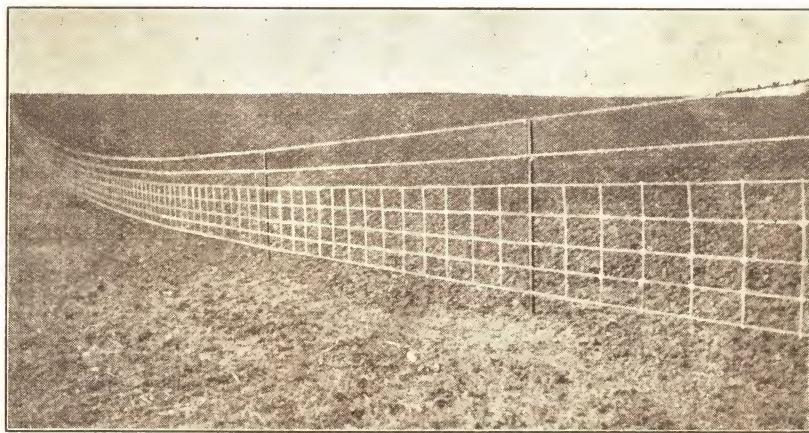
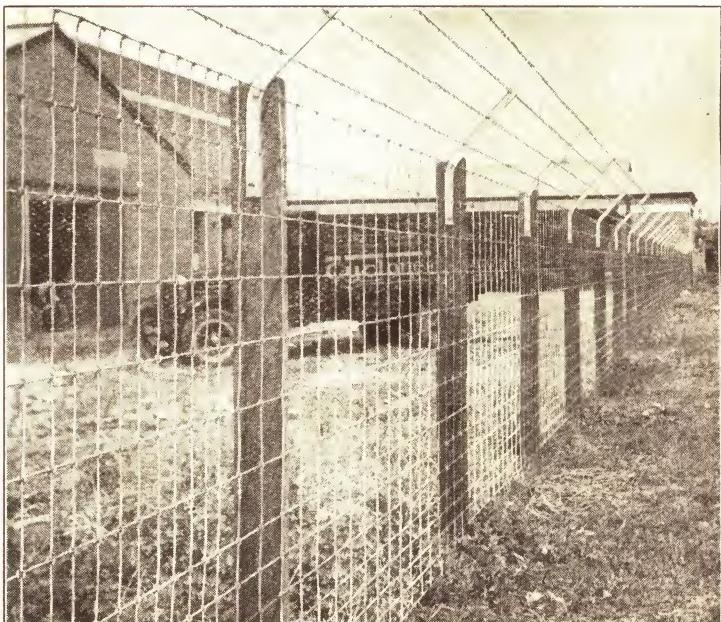


# Cyclone

## RINGLOCK FARM FENCES

This illustrates the suitability of "Cyclone" Ring-lock fencing 15 lines, 66 in. high for a factory enclosure; it can also be used to advantage for dog-yard enclosures. See page 15 for the spacings of the wires in this fence.

Style 15/66 "Cyclone" Ring-lock.



This is an illustration of "Cyclone" Ring-lock Fencing, 5 lines, 26 in. high, erected with "Cyclone" "T" pattern steel fence posts. See page 17 for particulars of these posts.

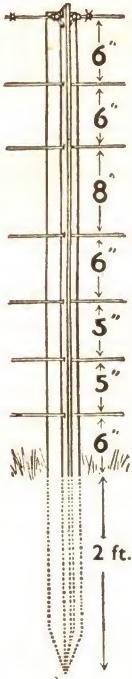
This type of fencing is suitable for erection in country where there is danger of fire or white ants are prevalent. In this case either concrete or heavy metal posts are recommended for straining posts.

# "CYCLONE" STEEL FENCE POSTS

## Why You Should Use "Cyclone" "T" Steel Fence Posts

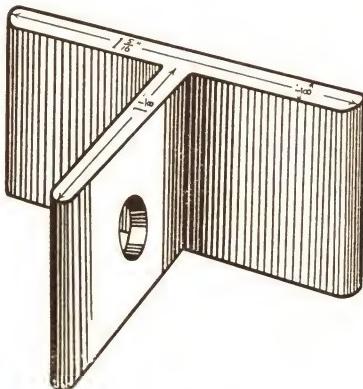
They are:

- Fireproof.
- Indestructible.
- Easy to Drive.
- Light, but very strong.
- Made of a special T section rolled for the purpose.
- White-ant proof.
- Easily Handled.
- Quickly Erected.



"Cyclone"  
"T" Steel Post

(Showing standard  
boring) used with a  
plain wire fence.

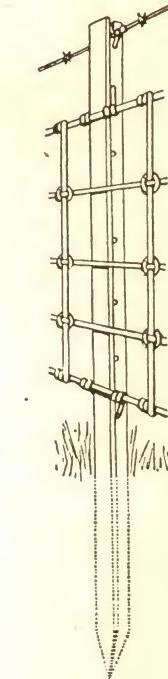


Section of "Cyclone" "T" Steel Fence Post

### Approx. Weight.

Per Bundle of Ten Posts.

5 feet . . . . .	60 lbs.
5 ft. 6 in. . . . .	66 lbs.
6 feet . . . . .	72 lbs.



"Cyclone"  
"T" Steel Post

used in conjunction  
with "Cyclone" five-  
lines 26" high Sheep  
Fence.

These Posts are made from steel, specially rolled for the purpose, and are so designed as to possess great strength, with a large bearing surface in the ground. They are supplied bored to the standard spacings shown above, and slotted at the top to take a barbed wire. Special punchings and longer posts will be supplied if required.

A driving cap is supplied free of charge with every 250 posts.

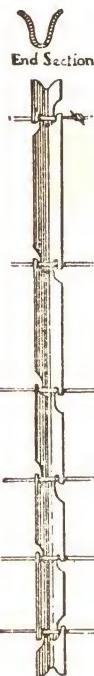
Sent out in bundles of 10.

**Cyclone** FENCE & GATE CO. PTY. LTD.

Melbourne — Sydney — Adelaide.

# Cyclone KING-LOC DROPPERS

## Make Old Wire Fences as Good as New!



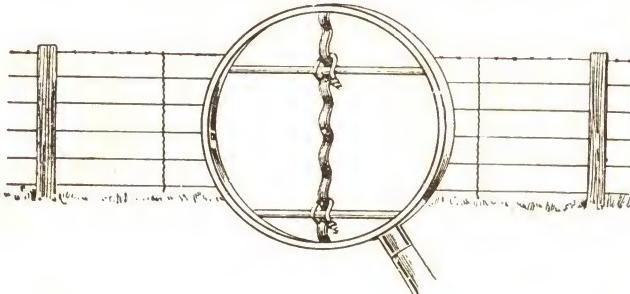
### King-Loc Droppers

King-Loc Droppers are easily and quickly fitted, no ties or wedges of any kind being required. Wires can be strained through them, but stock cannot move them. They can be supplied slotted to fit any fence, and to suit any gauge of wire from 8 to 12½.

When ordering, state:

- (1) Length of dropper required, allowing an overlap of 1½ in. at top and bottom of fence.
- (2) Spaces between wires, starting from bottom.
- (3) Number and gauge of wires. If fence has more than one gauge of wire in it, send diagram showing position of each.

The  
"King-loc"  
Dropper

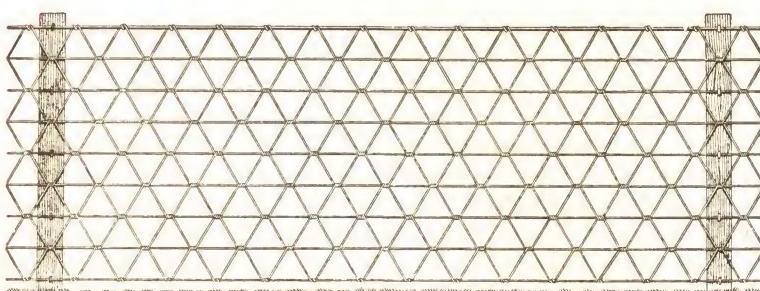


Style 16—Crimped Dropper

### "Cyclone" Crimped Droppers

**Style 16** "Cyclone" Crimped Droppers are ideal for strengthening existing wire fences. They are easily and quickly fixed to the fence by means of metal loops or clips, as shown in the illustration. These metal loops are sold by the lb.—1000 loops weigh 5 lb. Droppers are made of No. 4 gauge galvanised wire, and are supplied in lengths as required.

**"Cyclone" Droppers are easy to handle, and can be fitted to any wire fence**



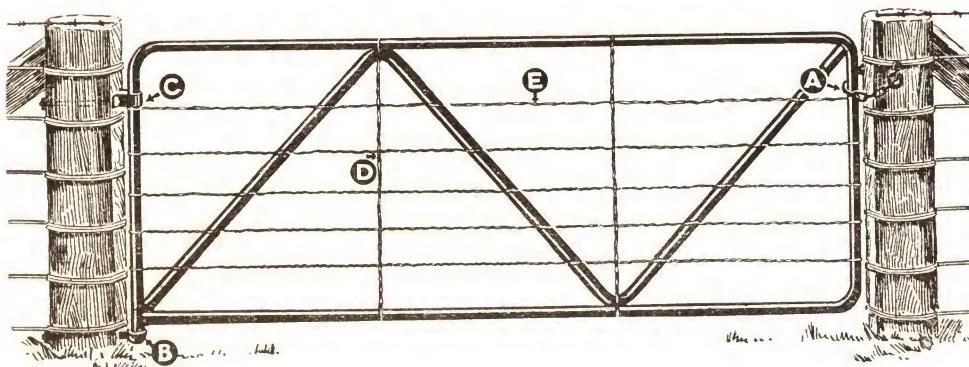
### "Cyclone" K or Diamond Mesh Fencing

The triangular mesh construction of this fence makes it particularly strong, and eminently suitable for poultry yards, dog yards and similar enclosures. Made in 2 in., 4 in. and 6 in. mesh, and in varying heights from 27 in. to 72 in. Top and bottom wires are 10 gauge, line wires 13 gauge, and mesh wires 14 gauge. In 2 in. mesh fence the mesh wires are 16 gauge.

**Cyclone FENCE & GATE CO. PTY. LTD.**  
Melbourne — Sydney — Adelaide.

# Specifications **Cyclone**

## FARM AND STATION GATES



- A "Cyclone" Chain and Knob Fastener. This holds the Gate securely closed no matter how the Gate posts move. Note how the ring falls right over the bolt head.
- B Bottom Hinge extends completely through the post and is fastened with a nut.
- C Top Hinge also has bolts right through the post.
- D Upright cables from top to bottom bars hold cross cables rigid.
- E Five cabled wires make the Gates absolutely sheep proof.

**Cyclone FENCE & GATE CO. PTY. LTD.**

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## Specifications (Continued)

### Height

The standard height of all "Cyclone" Farm Gates is 3 ft. 10 in., but they can be made lower or higher as desired. When ordering, always state width of opening and size of posts. Not size of gate.

### Frames

Special steel tubing of an external diameter of 1½ in. or 1¾ in., as may be ordered.

### Inside Stays and Struts

Special steel tubing of 1½ in. external diameter. All inside stays are electrically welded to the outside frame, and there are consequently no bolt holes or screwed joints to weaken the construction; frame and stays are welded into one piece of metal. In gates with frames of 1¾ in. tubing, the inside stays and struts are of 1½ in. tubing.

### Horizontal Cables

Each cable, as shown in illustrations, is formed of two No. 10 gauge galvanised wires, twisted together to form a cable of great strength.

### Upright Cables

Each of these is formed of two No. 13 gauge galvanised wires, twisted together and interwoven with the wires forming the horizontal cables. They are thus immovably held in place.

### Hinges

Top hinge consists of a heavy strap fitted with two bolts, which go right through the post. (See illustration on page 31.) Bolts 12 in. long will be supplied unless we are otherwise instructed. Longer or shorter bolts can be supplied if desired. The bottom hinge consists of a special heavy gudgeon, or pin (see illustration), page 31, which bolts right through the post. It is essential when ordering to state the diameter of the post on which the gate is to be hung.

### Catches

For gates which are to be hung between posts, we supply a length of strong chain, with a pin attached for securing it to the post. This chain is fitted with a ring (see illustration 86 on page 31), which falls over a specially-designed knob.

For rabbit proof and other gates which are to be hung on the face of posts, a special trip catch is supplied, which holds the gate close to the face of the post. (See illustration 250 on page 31.)

### Painting

All farm gates, before despatch, are spray-painted with a coat of best quality priming paint—red oxide. Ornamental gates—aluminium finish.

### Heavy Type Gates

Styles 101, 102, 120, 132, 133, 201, 202, 203, 215, 216, 105, 106 and 107 can be made in extra heavy tube, if required, of 1¾ in. external diameter, with stays and struts of 1½ in. tube. These heavy-type gates are indicated by prefixing the letter H to the Style number, as H120, etc.

### Galvanised Gates

Any of the field gates illustrated in this catalogue can be supplied in galvanised metal throughout, the extra charge being 9d. per foot for ordinary gates and 1/- per foot for heavy-type gates.

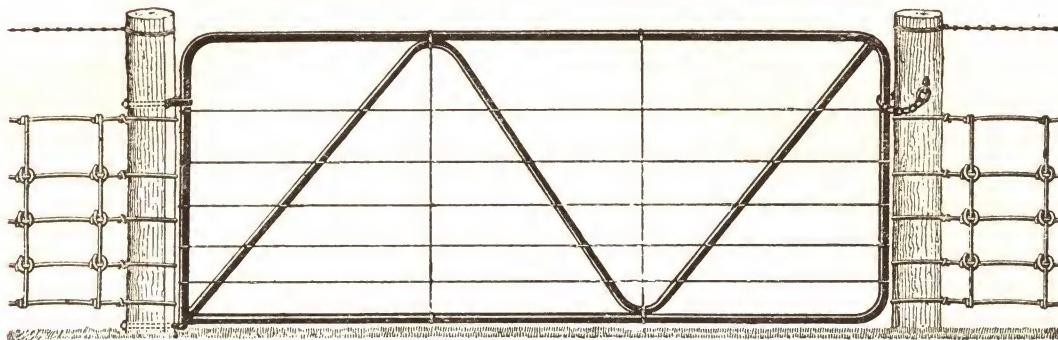
### Rabbit Proof Gates

All rabbit proof gates are fitted with square bottom corners without extra charge.

### Barbed Extension

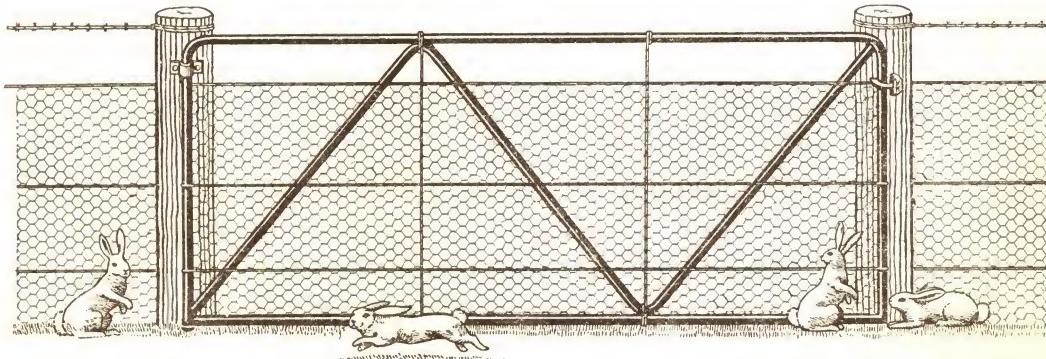
A barbed extension, as illustrated on page 26, style 169, can be fitted to any "Cyclone" Farm Gate at an extra cost of 4/6.

## The "Cyclone" "N" Gate—keeps sheep in!



**Style 120** The "Cyclone" "N" Gate is the perfect sheep proof gate. It is perfectly struttied, and will never sag, no matter how long or how hard its usage. The "N" Gate is fitted with 5 horizontal cables, each of which consists of two 10 gauge galvanised wires, twisted together to give the maximum of strength. Extra cables can be fitted if desired at an additional charge of 1/- for each cable.

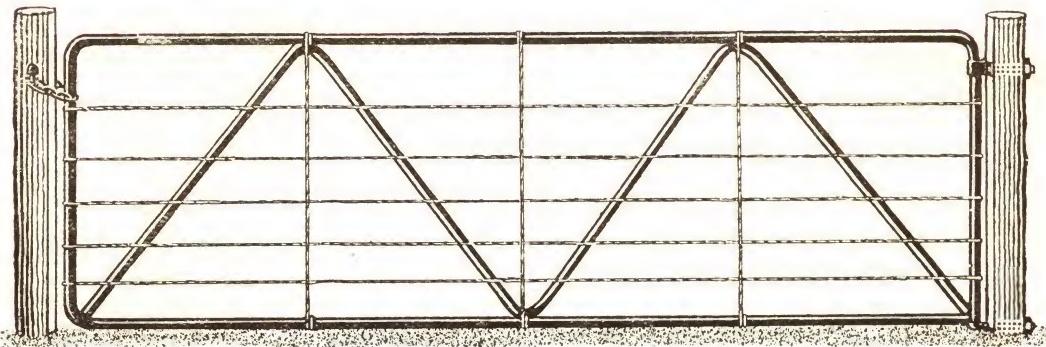
## The "Cyclone" "N" Gate (Netted)—keeps rabbits out!



**Style 132** This "Cyclone" "N" Gate is covered to a height of 3 ft. with wire netting, and to make it absolutely rabbit proof, is manufactured with square corners. Can be hung between, or on the face of posts, as desired.

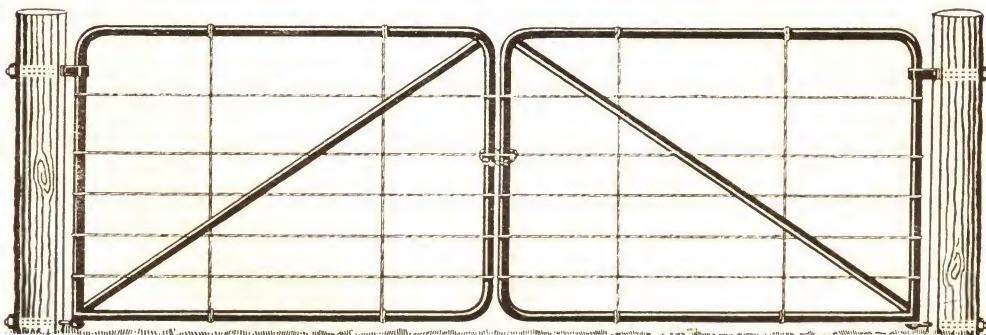
When ordering, state whether the gate is to be hung on the face of or between posts, and give the exact width of the opening, and the size of the posts.

## “Cyclone” “M” Gate – Style 133



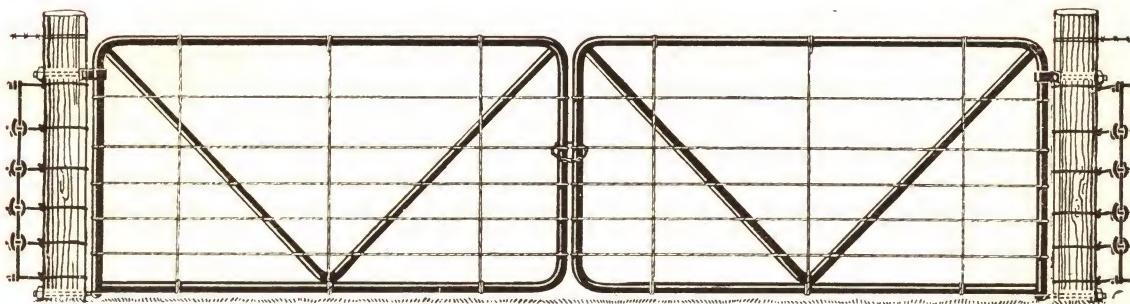
**Style 133** Designed for paddocks where wide gateways are necessary. Made to fit openings of 14 ft. and over. This gate is sheep proof, and can be made rabbit proof by the addition of wire netting, as shown in illustration of Style 132 on page 21.

## “Cyclone” Gates – Style 105



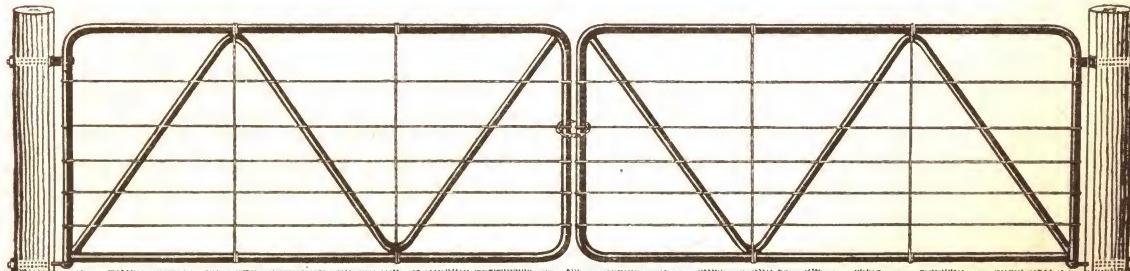
**Style 105** These Gates are made to fit openings of from 10 to 13 ft. They can be made rabbit proof by providing square corners and attaching wire netting, at a cost of 6d. per foot extra.

## “Cyclone” Gates – Style 106



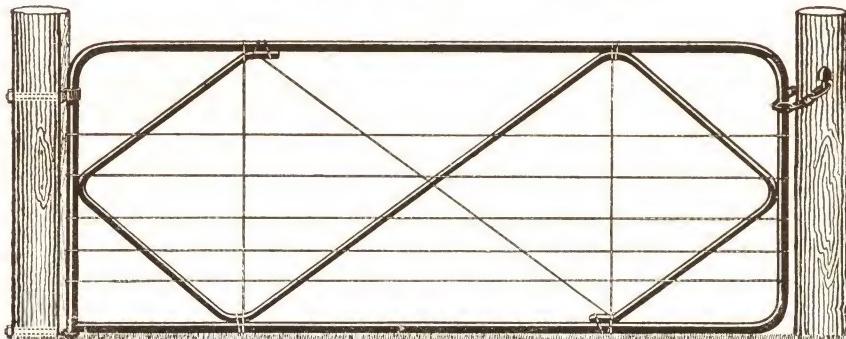
**Style 106** This style is a further adaptation of the “N” Stay principle, and is made to fit openings of from 14 to 18 ft. These gates can be made rabbit proof by providing square corners, and attaching wire netting at a cost of 6d. per foot extra.

## “Cyclone” Gates – Style 107



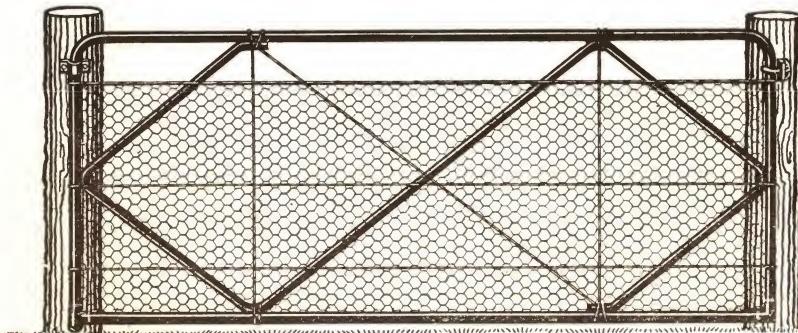
**Style 107** Another example of the “N” Stay principle is furnished by Style 107, which is made to fit openings of over 18 ft. These gates can be made rabbit proof by providing square corners, and attaching wire netting at a cost of 6d. per foot extra.

## The "Cyclone" "Z" Gate—Style 201 For Horses and Cattle



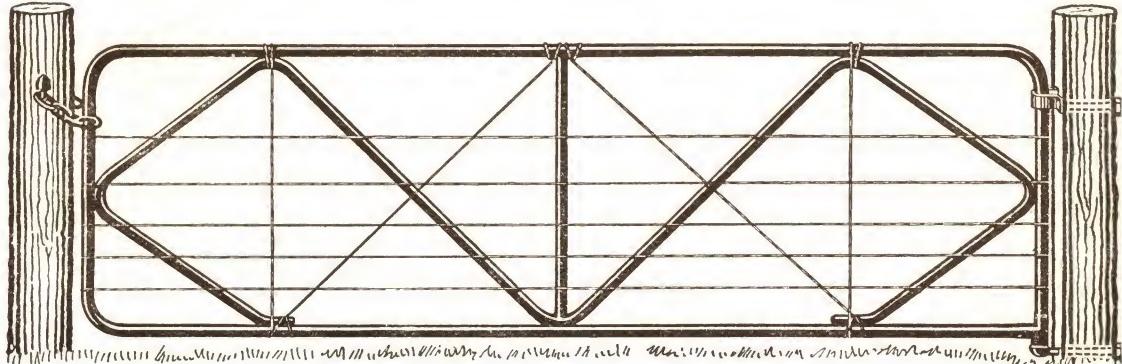
**Style 201** The "Cyclone" "Z" Gate—made to fit openings from 10 ft. to 12 ft. A popular farm gate of strong construction. A good horse and cattle gate.

## The "Cyclone" "Z" Gate—Style 203 Netted and Rabbit Proof



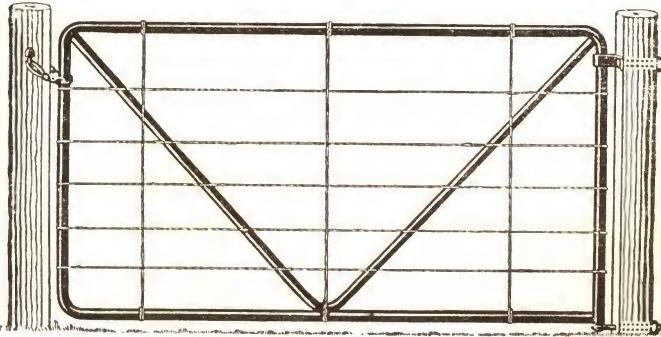
**Style 203** "Cyclone" "Z" Gate, rabbit netted and made with both bottom corners square. This gate is made to swing on face of post as illustrated, but can be supplied to hang between posts if preferred. State, when ordering, the width of opening between posts and advise if required to swing on face or between posts. Also state size of posts.

## The "Cyclone" "Z" Gate-Style 202 For Large Openings



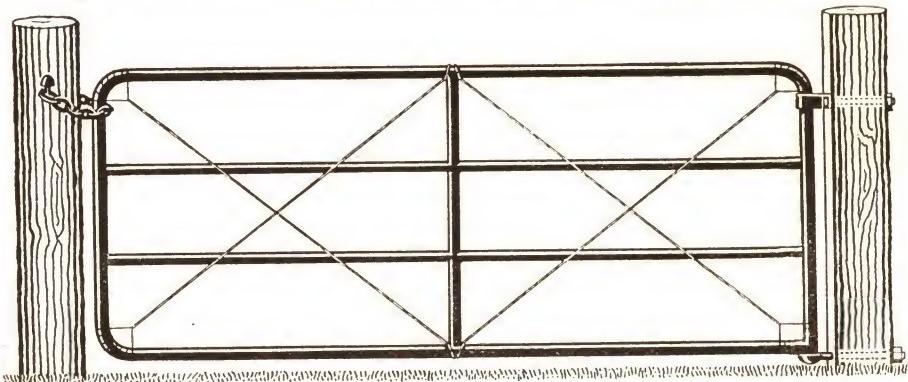
**Style 202** The "Cyclone" "Z" Gate—made for openings from 13 ft. to 16 ft. Similarly constructed to Style 201 shown on page 24. To give necessary strength with greater length, a centre stay is provided. These gates can be made rabbit proof by providing square corners and attaching wire netting at a cost of 6d. per foot extra.

## "Cyclone" Gate - Style 165



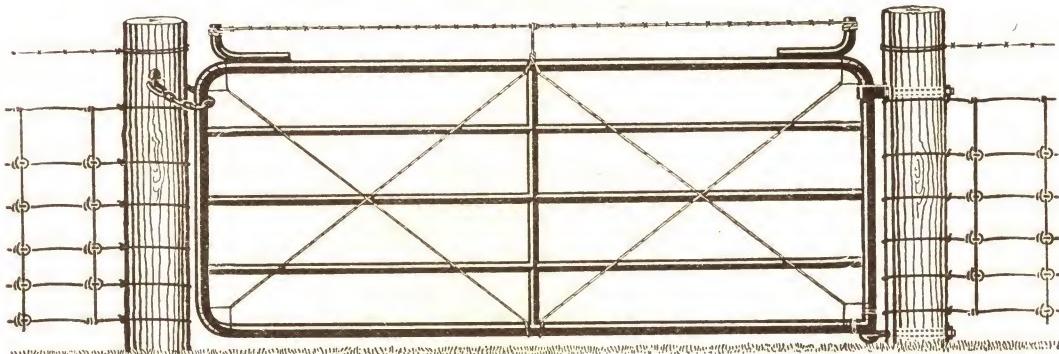
**Style 165** A useful farm or station gate, made to fit openings of 7 ft., 8 ft. and 9 ft. only. Can be made rabbit proof if desired by providing square corners and attaching wire netting at an extra cost of 6d. per foot.

## "Cyclone" 4-Bar Gate - Style 116



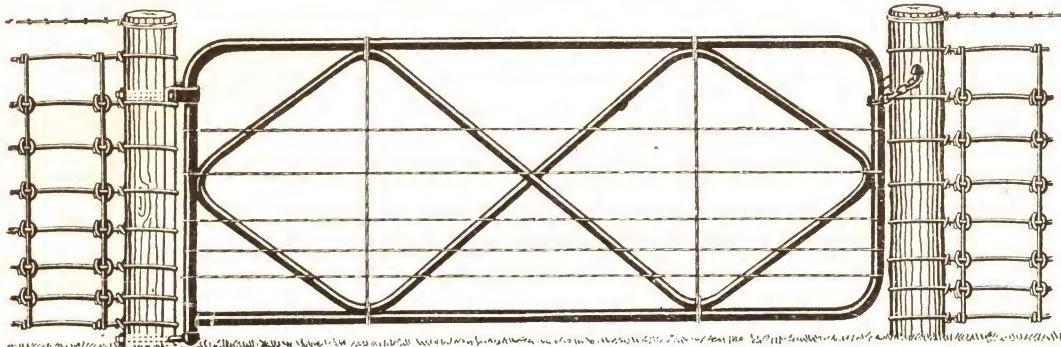
**Style 116** Four-bar gate—similarly constructed to Style 169 shown on this page. Can be made sheep or lamb proof by the addition of wire cables between bars at an extra cost of 1/- each cable.

## "Cyclone" 5-Bar Gate - Style 169 For Horses and Cattle



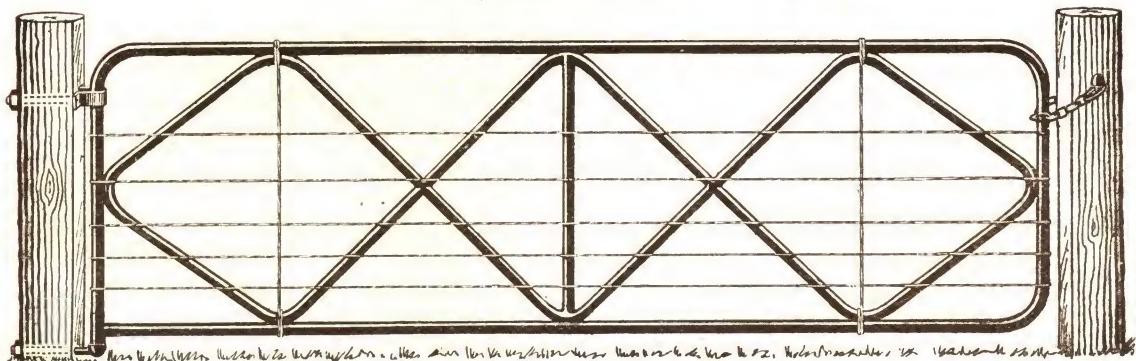
**Style 169** This gate is constructed entirely of tubular steel, electrically welded into one solid piece. It is designed primarily for use in horse or cattle paddocks. The outside frame is  $1\frac{3}{8}$  in. steel tubing, and the inside bars  $1\frac{1}{8}$  in. Cross cables are of two No. 10 gauge galvanised wires closely twisted together. The barbed wire attachment illustrated is not supplied unless specially ordered, the additional cost being 4/6. It can be fitted to any "Cyclone" Field Gate.

## "Cyclone" Diamond Gate-Style 215 For Heavy Stock



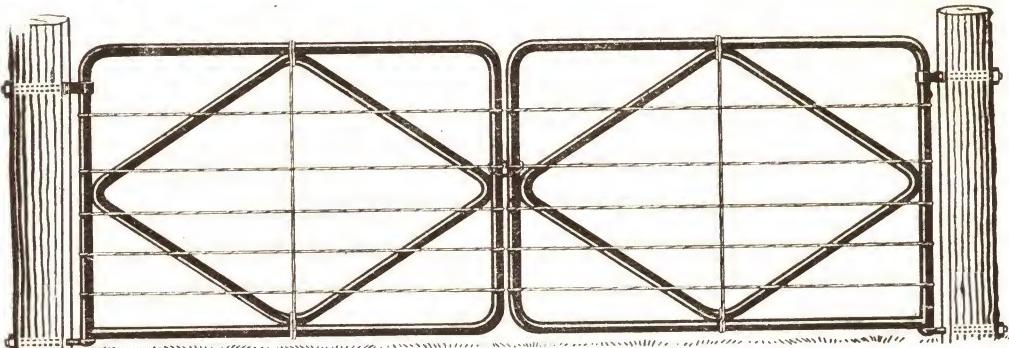
**Style 215** This gate is of particularly strong construction and is designed for use in stable yards and paddocks where heavy stock are run. Considerable extra strength may be obtained by having this gate made with a frame of  $1\frac{5}{8}$  in. steel tube. Style Number would then be Style H215. These gates can be made rabbit proof by providing square corners and attaching wire netting at a cost of 6d. per foot extra.

## "Cyclone" Diamond Gate-Style 216 Fo Fit Large Openings



**Style 216** Another gate of specially strong construction, designed to fit openings of 14 ft. and over, where a gate of extra strength is required. Particularly suitable for cattle or horse paddocks. Considerable extra strength may be obtained by having this gate made with frame of  $1\frac{5}{8}$  in. steel tubing. It is then known as Style H216. These gates can be made rabbit proof by providing square corners and attaching wire netting at a cost of 6d. per foot extra.

## "Cyclone" Double Gates - Style 101

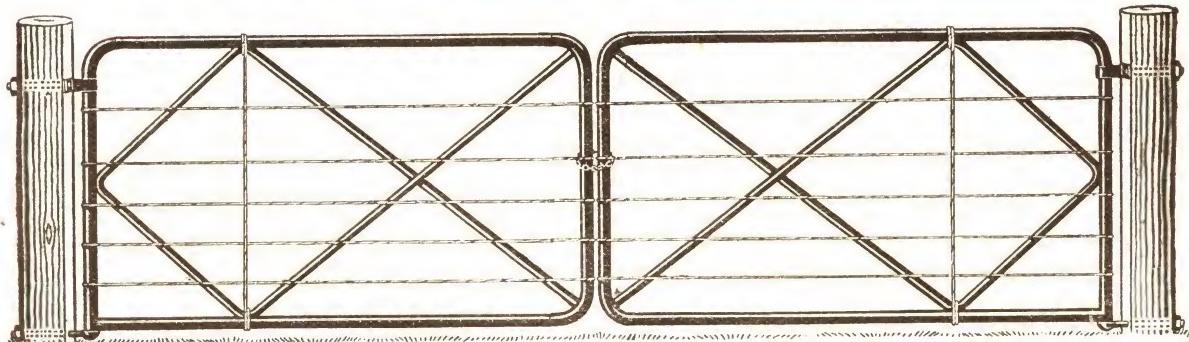


### Style 101

These gates are constructed on the same structural principles as "Cyclone" Diamond Gates. (Styles 215 and 216 illustrated on page 27). They are equally sturdy and suitable for use where pairs of gates of great strength are required.

Made to fit openings from 10 ft. to 13 ft. These gates can be made rabbit proof by providing square corners and attaching wire netting at a cost of 6d. per foot extra.

## "Cyclone" Double Gates - Style 102



### Style 102

These gates are constructed similarly to Style 101, with the addition of an extra stay. Made to fit openings of 14 ft. and over. These gates can be made rabbit proof by providing square corners and attaching wire netting at a cost of 6d. per foot extra.

# Cyclone METAL GATES

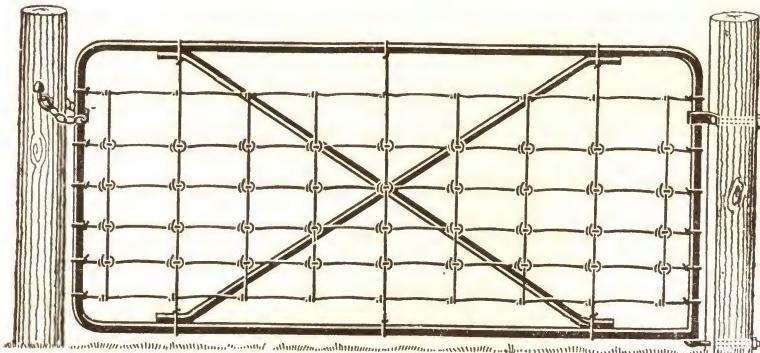
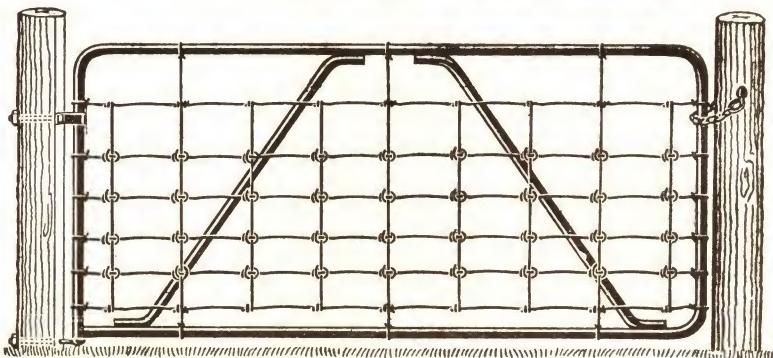
## "Cyclone" Gates covered with Ring-lock Fence

Any farm gate can be fitted with "Cyclone" Ring-lock Fence in place of cables if desired. There is no extra charge.

### Style 118

A strong, cheap gate, sheep and lamb proof.

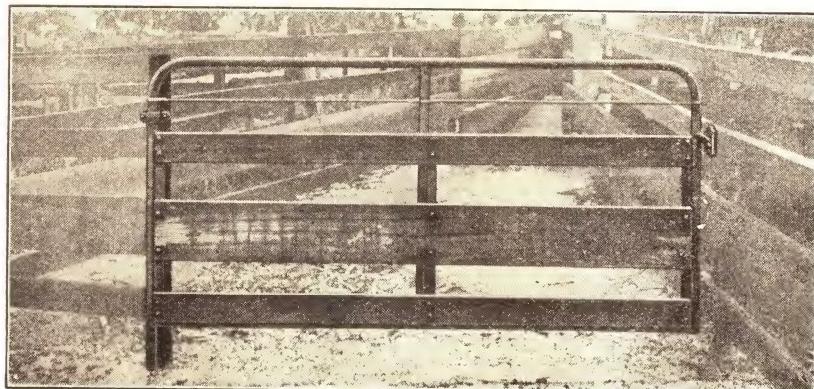
This gate is made only to fit openings not wider than 12 ft.



### Style 200

A very well-stayed gate, covered with "Cyclone" Stiff-Stay Ring-lock Fence, making it sheep and lamb proof.

Made only to fit openings not wider than 12 ft.



### Style 247

This gate is specially designed for sheep yards and pens. The frame is of similar construction to the ordinary "Cyclone" Gate, being made of 1 $\frac{3}{8}$ -in. pipe, strips of flat iron are welded to the frame, and on them wooden battens are bolted. This gate has no projection on which the wool of the sheep can catch.

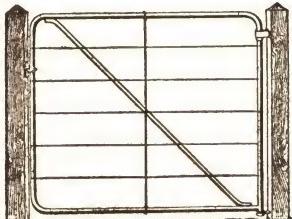
Prices on application.

**Cyclone FENCE & GATE CO. PTY. LTD.**

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Page 29

## A Useful “Cyclone” Farm Gate

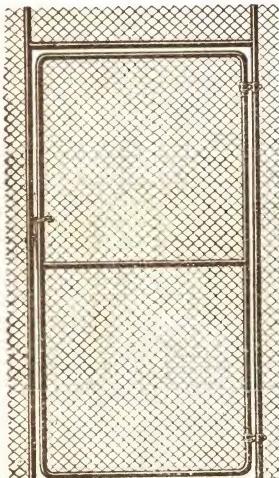


Style 121

**Style 121** A simple, strong hand gate for general farm use. Outside frame of  $1\frac{1}{2}$  in. pipe. Only gates 4 ft. and over have a diagonal stay of  $1\frac{1}{2}$  in. tubing.

Made rabbit proof if desired.

## “Cyclone” Tennis Court Gate



Style 253

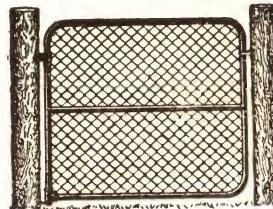
The frame of this gate is constructed of  $1\frac{1}{2}$  in. galvanised steel tubing, and is covered with “Cyclone” chain wire of  $1\frac{1}{2}$  in. mesh, 13 gauge. Fittings are supplied for either wood posts or pipe standards. Made to fit openings of 3 ft. and 3 ft. 6 in. by 6 ft. 6 in. high. This gate can be made in special sizes if desired.

When ordering, state whether wood or pipe fittings are required. If pipe, give internal measurement of same. Also state actual height gate is required.

Style 253

We also manufacture this gate covered with wire netting.

## “Cyclone” Sheep-Yard Gate



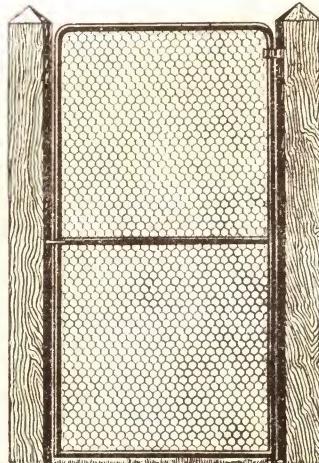
Style 246

**Style 246** A particularly strong gate, made especially for sheep yards. The frame and cross-bar consist of  $1\frac{1}{2}$  in. steel tubing, covered with heavy chain wire, 2-in. mesh, 10 gauge. Sheep can press against this gate without injury to themselves or to the gate.

Height, 3 ft., made to fit openings of 3 ft. 6 in. to 10 ft. Gates for openings of more than 5 ft. are fitted with a vertical, as well as a horizontal stay. Gates for openings of 8 ft. and over are fitted with two vertical as well as the horizontal stays.

## “Cyclone” Poultry-Yard Gate

Style 208



Style 208

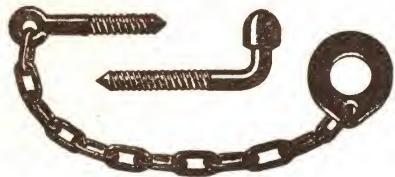
Constructed of  $1\frac{1}{2}$  in. black steel tube frame, with cross stay of  $\frac{1}{2}$  in. tube. Covered with  $1\frac{1}{2}$  in. mesh wire netting, and supplied with all necessary hanging fittings and catch.

These are strong, serviceable gates, and will be found eminently suitable for the purpose for which they are designed.

Made in the following sizes: 30 in., 36 in., 42 in. wide by 6 ft. high.

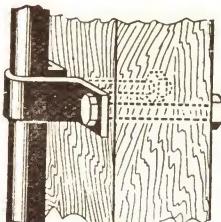
## "Cyclone" Field Gate Fittings

### "Cyclone" Chain and Knob Catch

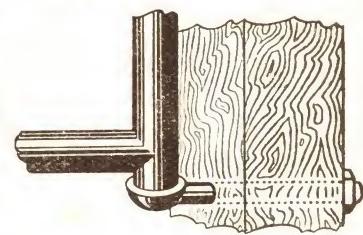


**Style 86** This illustrates the "Cyclone" Chain and Knob Catch supplied with all field gates, unless the Double-way Dead-sure Catch (Style 134) is preferred.

### "Cyclone" Top Hinge and Bottom Gudgeon Pin



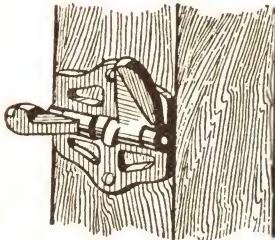
Style 251—Top strap  
and through bolts.



Style 252—Gudgeon Pin through  
post.

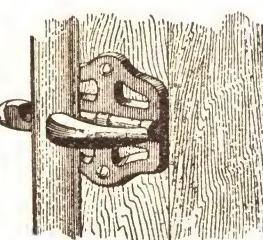
**Style 251-252** Top strap and through bolts. Gudgeon pin through post. All "Cyclone" Field Gates are now supplied with through bolts for top hinge and bottom gudgeon pins (as illustrated). In order to secure bolts of the correct size, it is necessary, when ordering, to state diameter of posts.

### "Cyclone" Double Way Dead Sure Catch



Catch Open

Style 134



Catch Closed

**Style 134** Double-way "Dead-sure" Catch. If desired, this catch can be supplied for field gates in lieu of chain and knob catch.

### "Cyclone" Parrot Beak Catch



Open

Style 250



Closed

**Style 250** Parrot-beak Catch. This is the type of catch supplied with rabbit-netted gates that swing on face of post. Chain and Knob Catch (Style 86) will be supplied if required.

## "Cyclone" Driveway and Hand-Gate Fittings

### "Cyclone" Dead Sure Catch



Catch Open



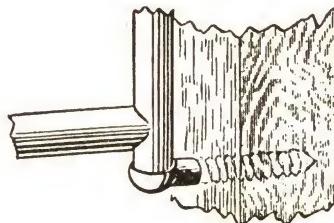
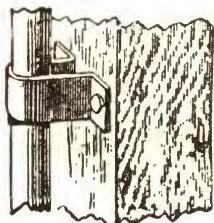
Catch Closed

**Style 149** This is the "Dead-sure" Catch—exclusive to "Cyclone" Gates—ordinarily supplied with our hand gates.

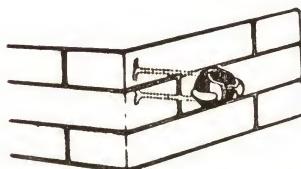
### "Cyclone" Top Strap and Screw Pin Hinge

#### Style 182-183

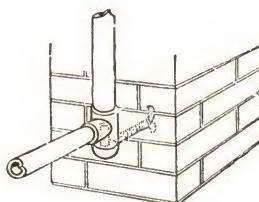
Illustrating the top strap and screw pin type of hinge supplied with driveway and hand gates.



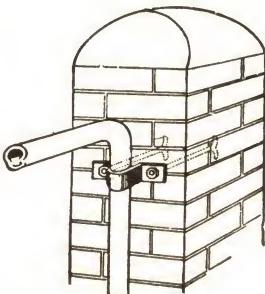
## Special Fittings for Brickwork



Style 77

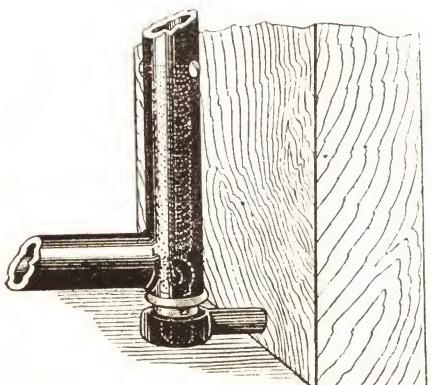


Style 72



Style 73

## Self-Closing Springs Supplied with Hand-Gates



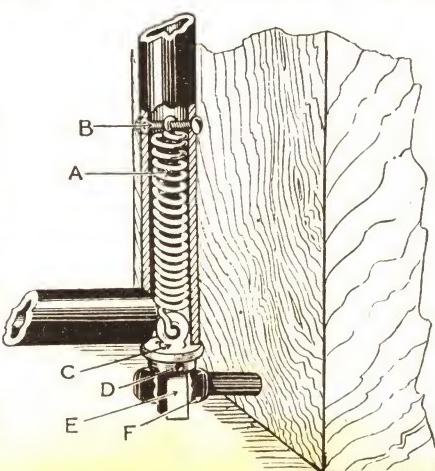
Style 289

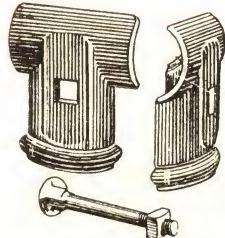
"A" is the coiled spring which makes the gate self-closing.  
"B" is the bolt which holds it in position.

"C" is the hole in member through which the lower end of the spring is hooked, and which winds the spring up as the gate is opened.

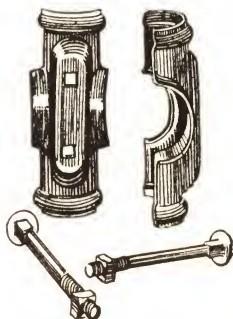
"D" is one of the holes in the casting, of which "C" is part, by means of which the tension of the spring can be regulated as desired.

"E" is the plug at the bottom of the casting which fits into a square hole in the screw pin "F" and thus maintains the tension of the spring.





**Style 270.**—Illustration of "Cyclone" Split Clip showing the various pieces before assembling.



**Style 271.**—Illustration of "Cyclone" Split Cross showing the various pieces before assembling.



**Style 272.**—"Cyclone" Ornamental Galvanised Pipe Post. Made in any length and in any size pipe from 1 in. to 1½ in., fitted with cap, which is pressed on top of post and is quite firm.

Style 272

### "Cyclone" Split Pipe Clips

All sizes of pipe referred to on this page are internal measurements.

Obtainable in Galvanised and Black Metal, and made only in the following sizes:

$\frac{1}{2}$  in. x  $\frac{1}{2}$  in.,  $\frac{3}{4}$  in. x  $\frac{3}{4}$  in.,  $\frac{3}{4}$  in. x 1 in.,  
1 in. x 1 in., 1 in. x  $1\frac{1}{4}$  in.,  $1\frac{1}{4}$  in. x 1 in.,  
 $1\frac{1}{4}$  in. x  $1\frac{1}{4}$  in.,  $1\frac{1}{4}$  in. x  $1\frac{1}{2}$  in.,  $1\frac{1}{2}$  in. x  $1\frac{1}{4}$  in.,  
1 in. x  $1\frac{1}{2}$  in.,  $1\frac{1}{2}$  in. x 1 in.,  $\frac{3}{4}$  in. x 2 in.,  
1 in. x 2 in.,  $1\frac{1}{4}$  in. x 2 in., 2 in. x  $1\frac{1}{4}$  in.  
1 in. x 3 in.,  $1\frac{1}{4}$  in. x 3 in.

The illustration on the right clearly shows the method by which the clips are measured. To ensure that your requirements are correctly supplied, we suggest that a rough sketch be submitted, showing the size of the pipes and the positions they are to occupy.

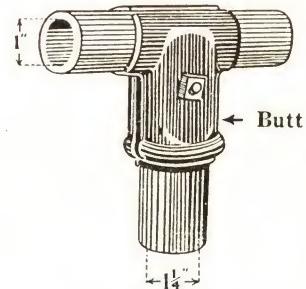
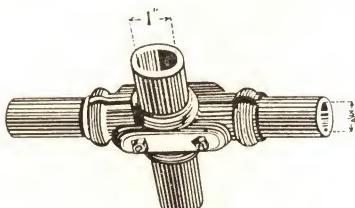


Illustration of a  $1\frac{1}{4}$  in. x 1 in. Clip in position. The butt measurement of the clip is always mentioned first, as  $1\frac{1}{4}$  in. x 1 in.

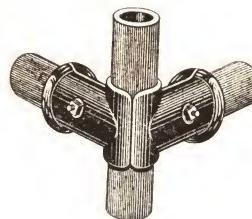
### "Cyclone" Split Pipe Crosses

Obtainable Galvanised or Ungalvanised, and made only in the following sizes:

$\frac{3}{4}$  in. x  $\frac{3}{4}$  in. x  $\frac{3}{4}$  in.,  $\frac{3}{4}$  in. x 1 in. x  $\frac{3}{4}$  in.,  
1 in. x 1 in. x 1 in.,  $\frac{3}{4}$  in. x  $1\frac{1}{4}$  in. x  $\frac{3}{4}$  in.,  
1 in. x  $1\frac{1}{4}$  in. x 1 in.,  $1\frac{1}{4}$  in. x  $1\frac{1}{4}$  in. x  $1\frac{1}{4}$  in.,  
 $\frac{3}{4}$  in. x  $1\frac{1}{2}$  in. x  $\frac{3}{4}$  in., 1 in. x  $1\frac{1}{2}$  in. x 1 in.,  
 $1\frac{1}{4}$  in. x  $1\frac{1}{2}$  in. x  $1\frac{1}{4}$  in.,  $1\frac{1}{2}$  in. x  $1\frac{1}{2}$  in. x  $1\frac{1}{4}$  in.,  
1 in. x 2 in. x 1 in.,  $1\frac{1}{4}$  in. x 2 in. x  $1\frac{1}{4}$  in.



Showing a  $\frac{3}{4}$  in. x 1 in. x  $\frac{3}{4}$  in. cross in position.



### "Cyclone" Pipe Corner Fittings

**Style 276.**—Obtainable in Galvanised Metal, and made only in the following sizes:

1 in. x 1 in. x 1 in.,  
1 in. x  $1\frac{1}{4}$  in. x 1 in.,  
1 in. x  $1\frac{1}{2}$  in. x 1 in.,  
1 in. x 2 in. x 1 in.,  
 $1\frac{1}{4}$  in. x  $1\frac{1}{4}$  in. x  $1\frac{1}{4}$  in.

For Tennis Court construction this style of corner fitting will be found highly efficient.



**Style 273.**—"Cyclone" Ornamental Galvanised Pipe Post. Made in any length, and obtainable in  $1\frac{1}{4}$  in. and  $1\frac{1}{2}$  in. pipe, fitted with Style "A" top, welded to post.



Style 274

**Style 274.**—"Cyclone" Ornamental Galvanised Pipe Post. Made in any length and in any size pipe from  $\frac{3}{4}$  in. to 3 in., fitted with knob welded to top.

# Cyclone Ornamental GATES

## A Beautiful Pair of Modern Driveway Gates



**Style 225B** Illustrating a pair of "Cyclone" Ornamental Gates, hung between concrete pillars. Entirely in keeping with the modern home.

## Another Exclusive "Cyclone" Design

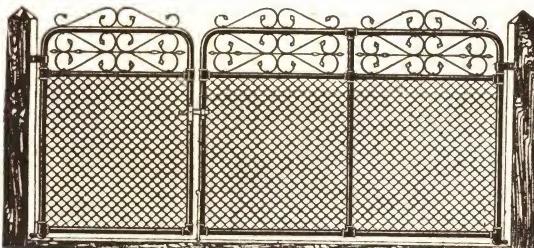


**Style "SS"** A fine set of Driveway Entrance Gates suitable for Parks, Cemeteries, Public Reserves, etc.

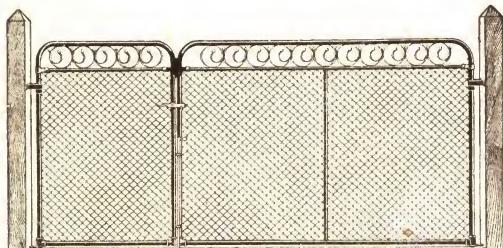
# Cyclone Ornamental GATES

Driveway Gates for Parks, Public Reserves, Institutions and Private Residences.

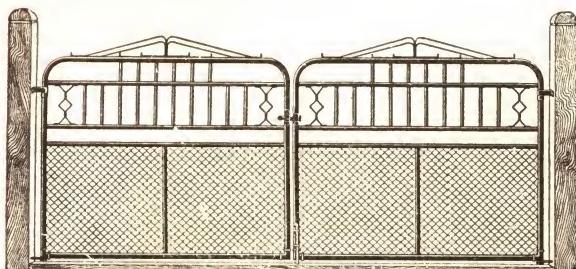
In pairs of gates of unequal leaves, please state on which side the small gate is to be hung, viewing the gateway from the street.



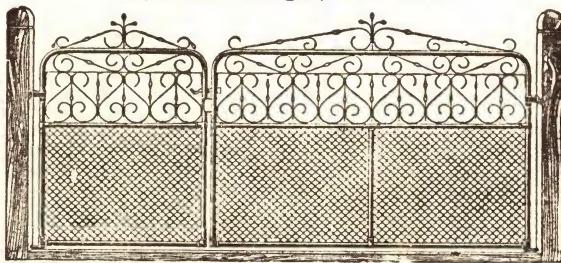
Style 218—3 ft. 10 in. high.



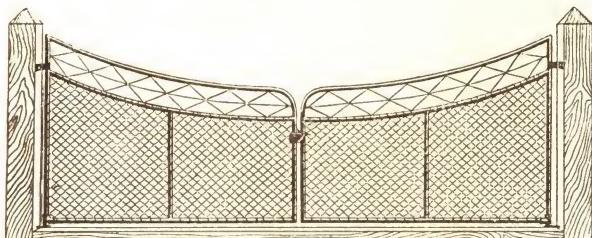
Style 213—Height, 3 ft. 10 in.



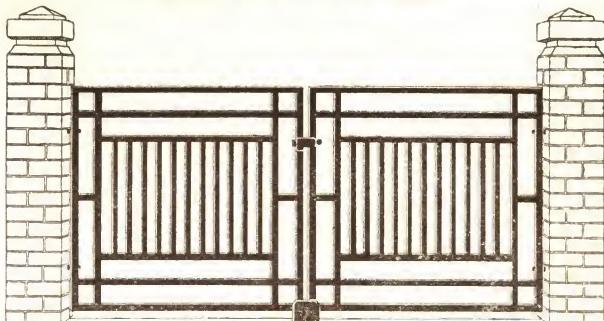
Style 226—3 ft. 10 in. high.



Style 214—3 ft. 10 in. high.

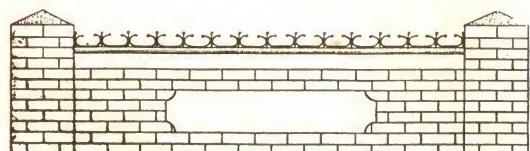


Style 257—Height, 3 ft. 4 in. at sides, 2 ft. 4 in. at centre.

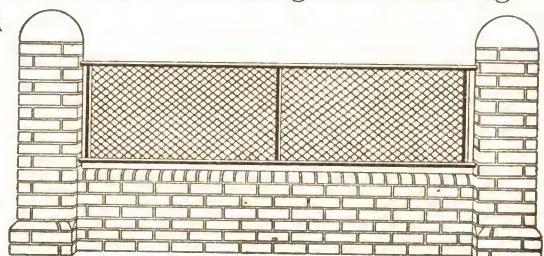


Style 254—3 ft. 10 in. high.  
Made from square tube  $1\frac{1}{4}$  in. square by  $\frac{1}{8}$  in. thick.

## "Cyclone" designs for chain wire panels and cresting for fencing of brickwork



Style 7—Height, 4 in. above top bar.



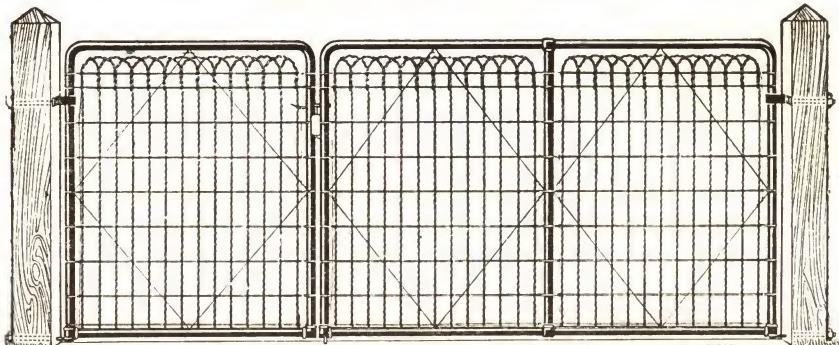
Style 9—Chain Wire Panels, made 12 in., 18 in., 24 in., or 30 in. high.

## Cyclone FENCE & GATE CO. PTY. LTD.

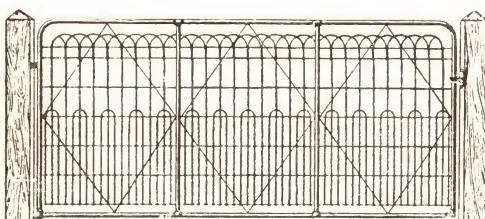
Melbourne — Sydney — Adelaide.

# Cyclone Ornamental GATES

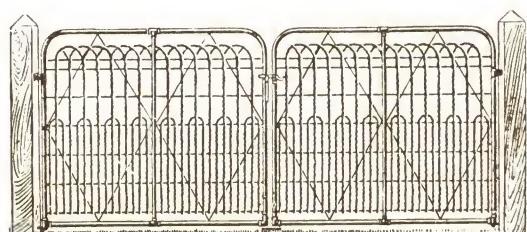
Driveway Gates for Parks, Public Reserves, Institutions and Private Residences.  
In pairs of gates of unequal leaves, please state on which side the small gate is to be hung, viewing the gateway from the street.



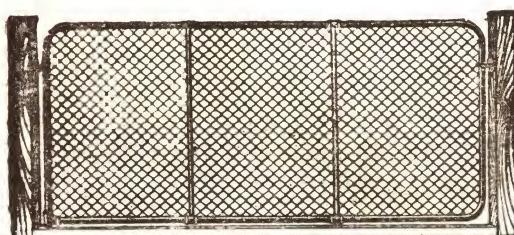
**Style 109** Covered with Style "A" Fabric, this combination pair of Gates has a neat and dignified appearance. Can be made in equal leaves if desired at no extra charge.



Style 191—3 ft. 10 in. high.  
Covered with "F" Fabric.

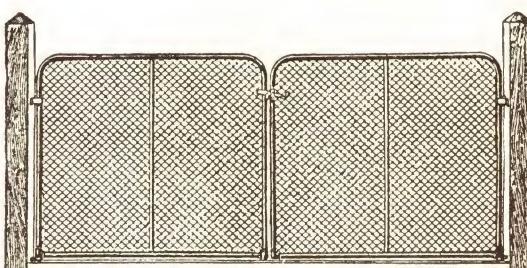


Style 212—3 ft. 10 in. high.  
Covered with "F" Fabric.



Style 112—3 ft. 10 in. high.

Covered with "Cyclone" chain wire, 2-in. mesh, 12 gauge. Can be made rabbit proof by using chain wire of 1½ in. mesh, 13 gauge, and with provision of square corners.



Style 110—Double Gate, 3 ft. 10 in. high.

Covered with "Cyclone" chain wire, 2-in. mesh, 12 gauge. Made rabbit proof by using chain wire of 1½ in. mesh, 13 gauge.

Scrolls can be fitted to any "Cyclone" Driveway Gate if desired at small additional charge. See price list.

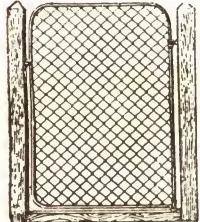
## Cyclone FENCE & GATE CO. PTY. LTD.

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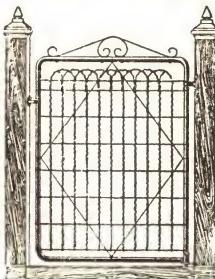
# Cyclone Ornamental GATES

All "Cyclone" Hand Gates can be fitted with Special Self-Closing Spring

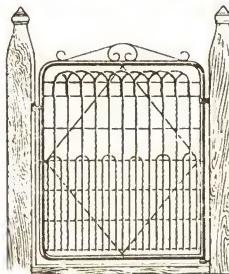
When ordering please advise on which side of the gate catch is to be fitted, viewing gate from the street. See page 32 for details of spring.



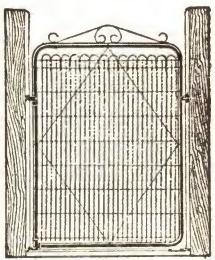
Style 114—3 ft. 10 in. high.



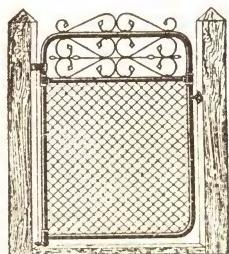
Style 192—3 ft. 10 in. high.



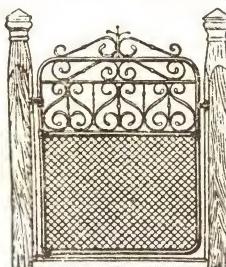
Style 193—3 ft. 10 in. high.



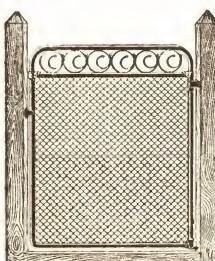
Style 197—3 ft. 10 in. high.



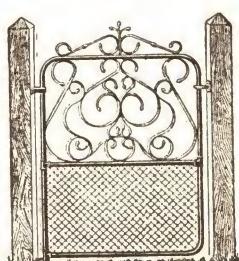
Style 236—3 ft. 10 in. high.



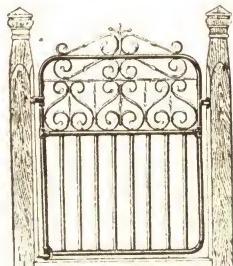
Style 188—3 ft. 10 in. high.



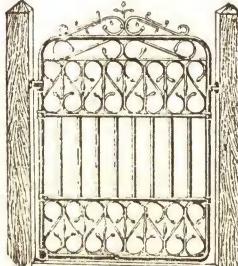
Style 211—3 ft. 10 in. high.



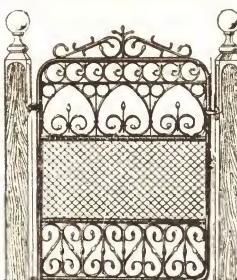
Style 176—3 ft. 10 in. high.



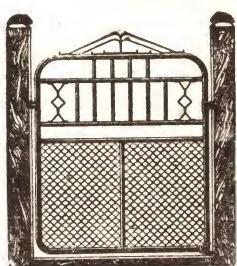
Style 188B—3 ft. 10 in. high.



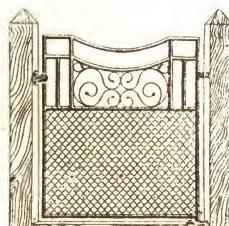
Style 177B—4 ft. 4 in. high.



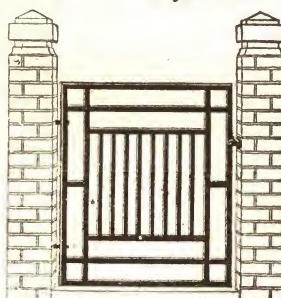
Style 179—4 ft. 4 in. high.



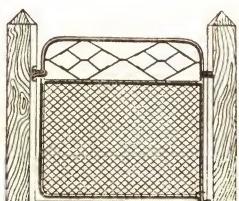
Style 238—3 ft. 10 in. high.



Style 268—3 ft. 10 in. high.



Style 235—3 ft. 10 in. high.  
Made from square tube,  $\frac{1}{2}$  in.  
frame:  $\frac{1}{4}$  in. inside bars.



Style 267—3 ft. 4 in. high.

Special fittings for concrete or brick piers are obtainable at small extra cost.

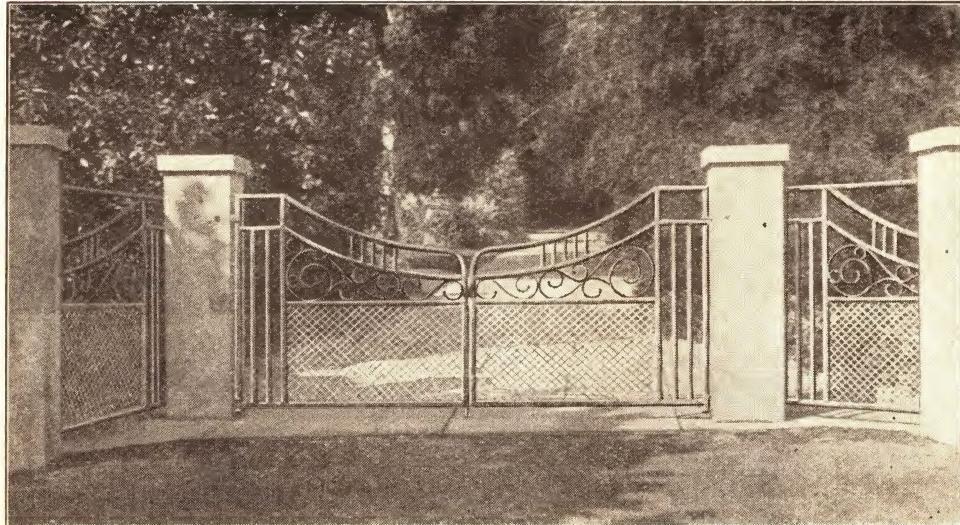
# Cyclone Ornamental GATES



**Style "SS"**  
(Modified).

It has been reduced in height to suit low piers or posts.

A pleasing and simple design for driveways to private houses, public reserves, etc.



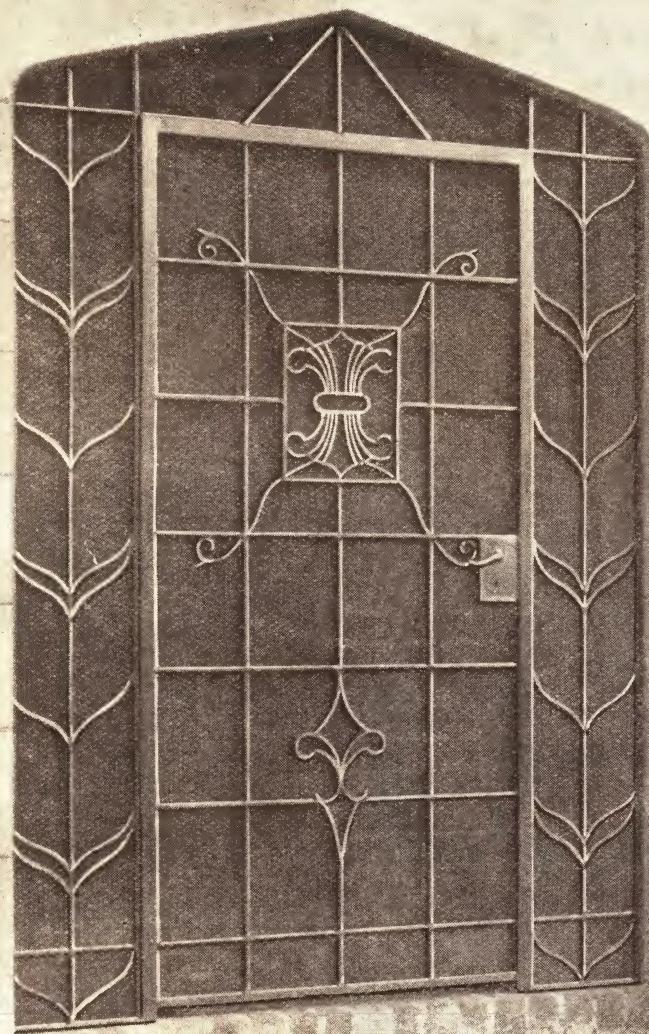
**Style 225**

Gates and panels to match; they make a splendid and attractive entrance to Park lands and private houses.

**Cyclone FENCE & GATE CO. PTY. LTD.**

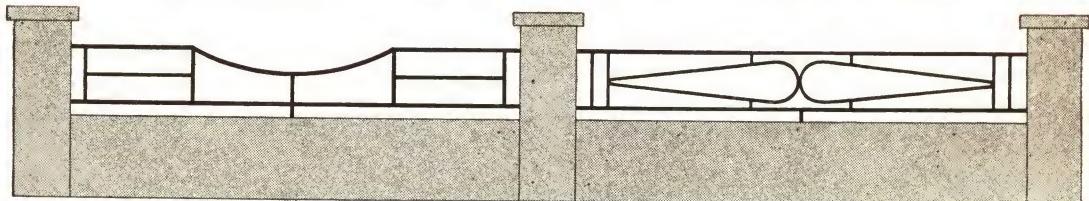
Melbourne — Sydney — Adelaide.

Montclair

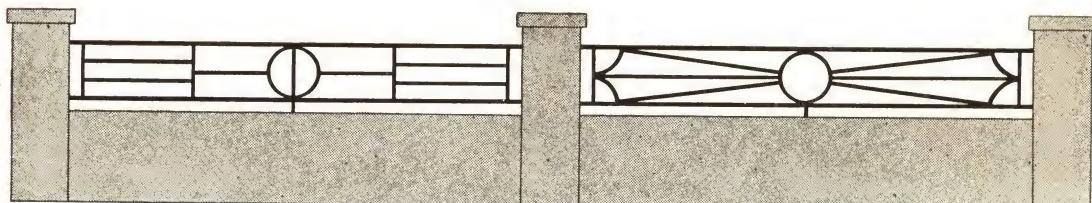


Cyclone  
WROUGHT IRON  
SECTION

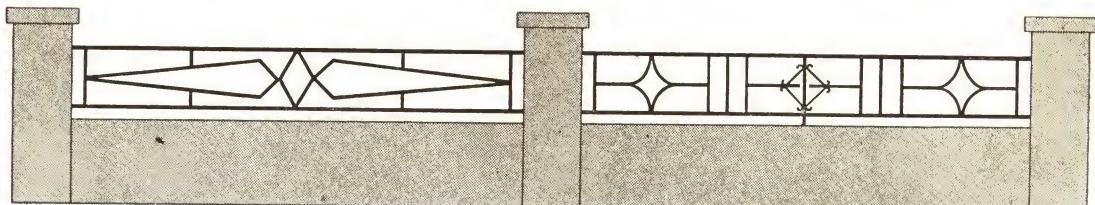
**Some Typical Designs of  
"Cyclone" Wrought Iron Panels**



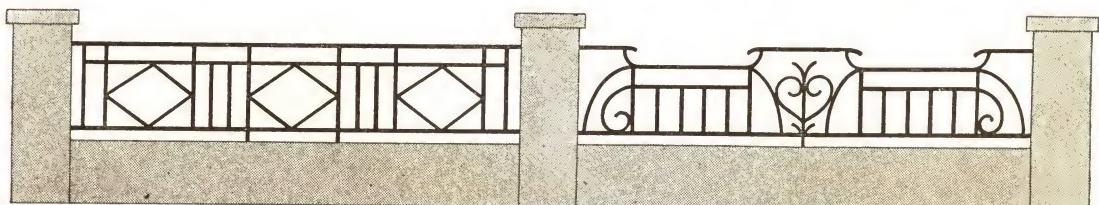
Style PY22. Specifications: Style PY39.  
Length, 9 ft.; Height, 13½ in.; Frame, ½ in. sq.; Inside Bars, ½ in. sq.



Style PY24. Specifications: Style PY25.  
Length, 9 ft.; Height, 13½ in.; Frame, ½ in. sq.; Inside Bars, ½ in. sq.



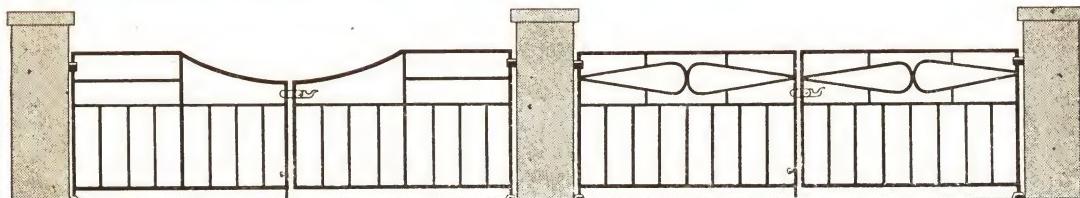
Style PY17. Specifications: Style PY49.  
Length, 9 ft.; Height, 13½ in.; Frame, ½ in. sq.; Inside Bars, ½ in. sq. x ¼ in.



Style PY1. Specifications: Style PY14.  
Length, 9 ft.; Height, 20½ in.; Frame, ½ in. sq.; Inside Bars, ½ in. sq.

Note.—The above are standard specifications. Measurements and size of metal altered to suit requirements.

# Cyclone Wrought Iron GATES & PANELS

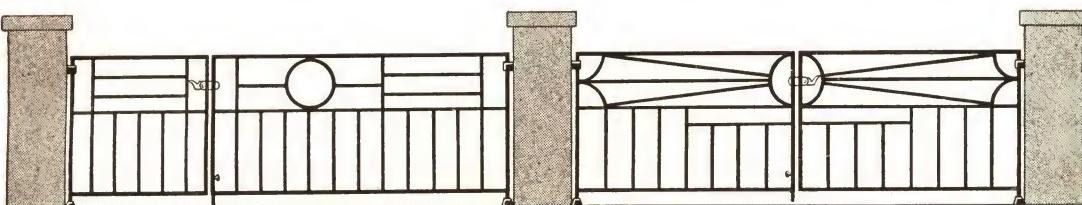


Style GY22

Specifications:

Length, 9 ft.; Height, 3 ft.; Frame,  $\frac{5}{8}$  in. sq.; Inside Bars,  $\frac{1}{2}$  in. sq.

Style GY39



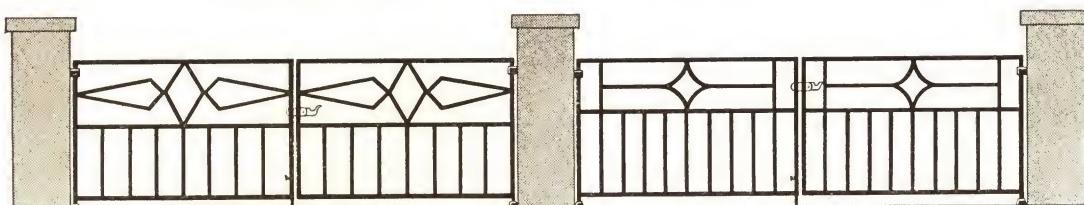
Hand Gate  
Style GY24A.

Style GY24

Specifications:

Length, 9 ft.; Height, 3 ft.; Frame,  $\frac{5}{8}$  in. sq.; Inside Bars,  $\frac{1}{2}$  in. sq.

Style GY25

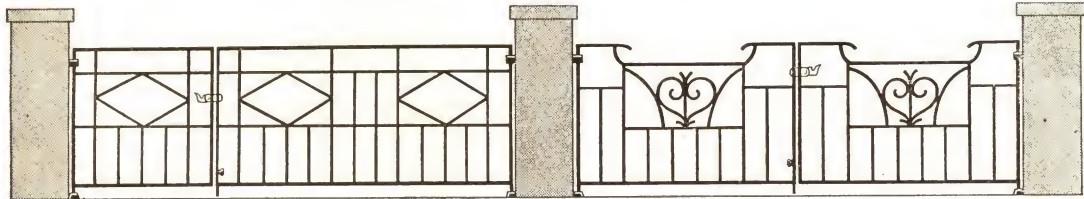


Style GY17

Specifications:

Length, 9 ft.; Height, 3 ft.; Frame,  $\frac{5}{8}$  in. sq.; Inside Bars,  $\frac{1}{2}$  in. sq.

Style GY49



Hand Gate  
Style GY1A.

Style GY1

Specifications:

Length, 9 ft.; Height, 3 ft.; Frame,  $\frac{5}{8}$  in. sq.; Inside Bars,  $\frac{1}{2}$  in. sq.

Style GY14

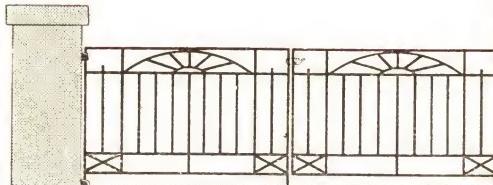
Note.—The above are standard specifications. Measurements and size of metal altered to suit requirements.

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Page 41

# Cyclone Wrought Iron GATES & PANELS



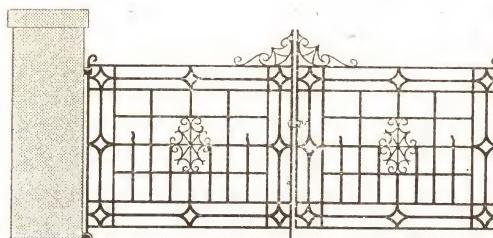
Style GY62



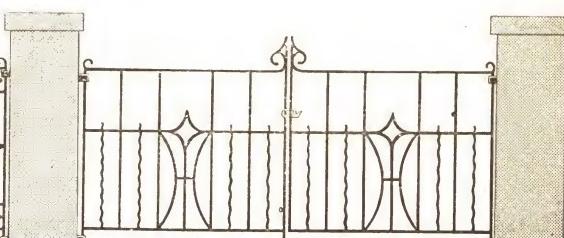
Style GY63

Specification:

Length, 9 ft.; Height, 3 ft.; Frame,  $\frac{5}{8}$  in. sq.; Inside Bars,  $\frac{1}{2}$  in.; Scrolls (light),  $\frac{1}{2}$  in. x  $\frac{1}{4}$  in.



Style GY70

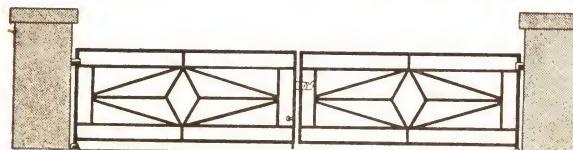


Style GY72

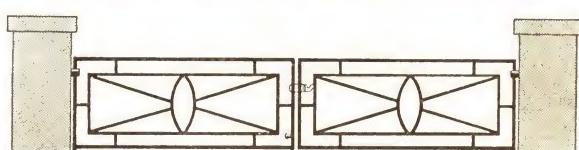
Specifications:

Length, 9 ft.; Height, 4 ft.; Hanging Stile and Bottom Bar,  $1\frac{1}{4}$  in. x  $\frac{5}{8}$  in.; Horizontals and Main Verticals,  $1\frac{1}{4}$  in. x  $\frac{3}{8}$  in.; Filling, 7/16 in. sq.; Light Scrolls,  $\frac{1}{2}$  in. x  $\frac{1}{4}$  in.

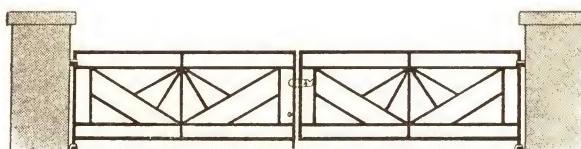
## Wrought Iron Driveway Gates designed to suit Fence of low construction



Style GY27



Style GY28



Style GY30

Specifications for Pairs:

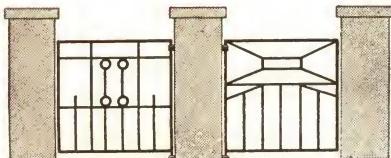
Between Piers, 9 ft.; Height, 2 ft.; Frame,  $\frac{5}{8}$  in. sq.; Inside Bars,  $\frac{1}{2}$  in. sq.

Note.—The above are standard specifications. Measurements and size of metal altered to suit requirements.

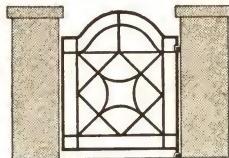
**Cyclone FENCE & GATE CO. PTY. LTD.**

# Cyclone Wrought Iron GATES & PANELS

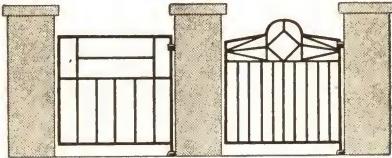
## Some Hand Gate Designs



Styles GY9A.



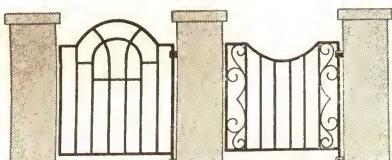
GY16A.



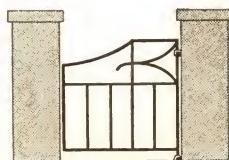
Style GY54A.

Styles GY22A.

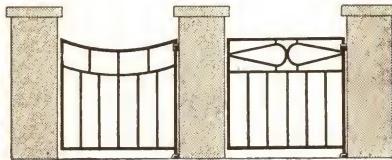
GY53A.



Styles GY50A.



GY48A.



Style GY47A.

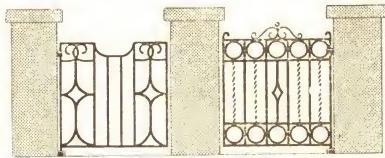
Styles GY51A.

GY39A.

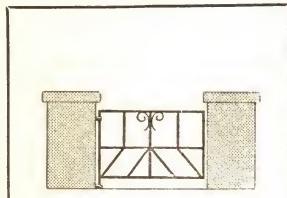
### Specifications for Hand Gates:

Between Piers, 3 ft.; Height of frame (at side), 3 ft.; Frame,  $\frac{1}{2}$  in. sq.; Inside bars,  $\frac{1}{2}$  in. sq.; Scrolls,  $\frac{1}{2}$  in. sq. (heavy);  $\frac{1}{2}$  in. x  $\frac{1}{4}$  in. (light).

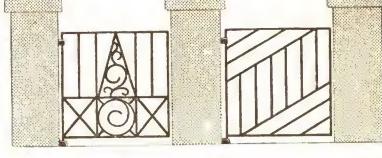
In all styles of Wrought Iron Gates 3 ft. high, the top hinge strap is 2 ft. 9 in. from the path, except GY53A, which is 2 ft. 11 in. and GY47A, which is 2 ft. 6 in.



Styles GY75A.

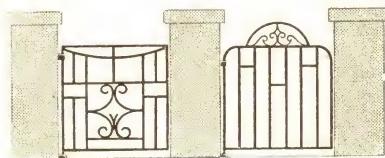


Style GY74A.



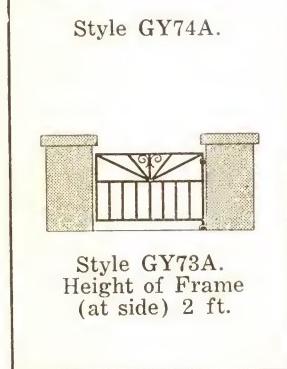
Styles GY64A.

GY76A.

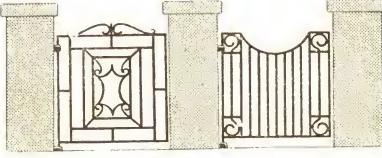


Styles GY65A.

GY69A.



Style GY73A.  
Height of Frame  
(at side) 2 ft.



Styles GY66A.

GY68A.  
(Dog proof)

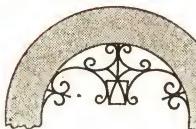
"Cyclone" Wrought Iron Hand Gates are supplied with dead sure catch similar to style 149 as illustrated on page 32.

**Cyclone**

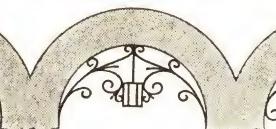
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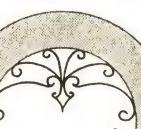
## Wrought Iron Grilles



Style 7.  
(with lamp)



Style 13.  
(with lamp)



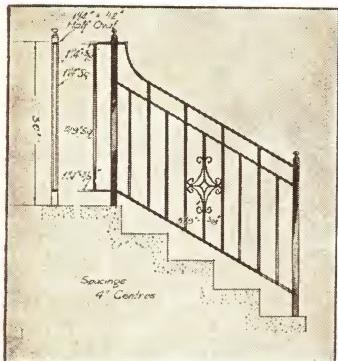
Style 9.



Style 6.

Width of Arch, 3 ft.; Outside Frame, 1 $\frac{1}{4}$  in. x 3-16 in.; Scroll,  $\frac{1}{2}$  in. sq.; Glass in Lamps,  
Pinhead Morocco.

## Wrought Iron Stair Railing

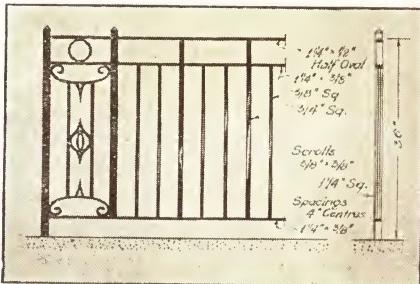


Style SRY46.

Quotations  
Submitted for  
Architects' and  
Builders'  
Own Designs.

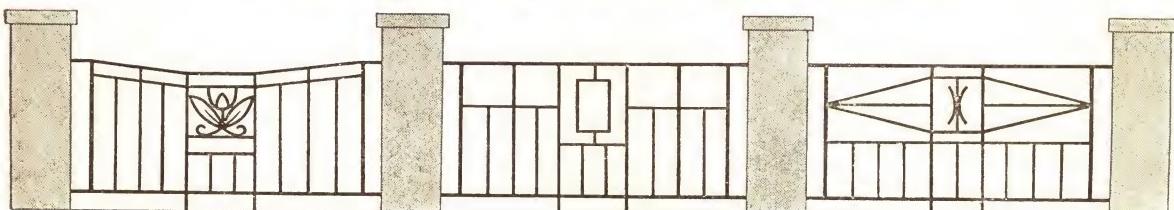
We invite enquiries.

## Wrought Iron Railing



Style RY63.

## Wrought Iron Balustrades



Style BY13.

Style BY2.

Style BY52.

Specifications for Balustrades:

Length, 5 ft.; Height, 3 ft.; Top Bar, 1 $\frac{1}{2}$  in. x  $\frac{1}{2}$  in. half round; Frame,  $\frac{1}{2}$  in. sq.;  
Inside Bars,  $\frac{1}{2}$  in. sq.; Scrolls,  $\frac{1}{2}$  in. x  $\frac{1}{2}$  in.

WHEN ORDERING, do not cut out designs, quote style number; state correct distance between piers or columns, and whether made in wood, brick, concrete, etc.

To ensure a sound job, the Wrought Iron should be on hand before starting work and built in as work proceeds.

# Cyclone Wrought Iron GATES & PANELS



Wrought Iron Gates and Panels, designed and manufactured by "Cyclone" for entrance to cemetery.—Style GY99.

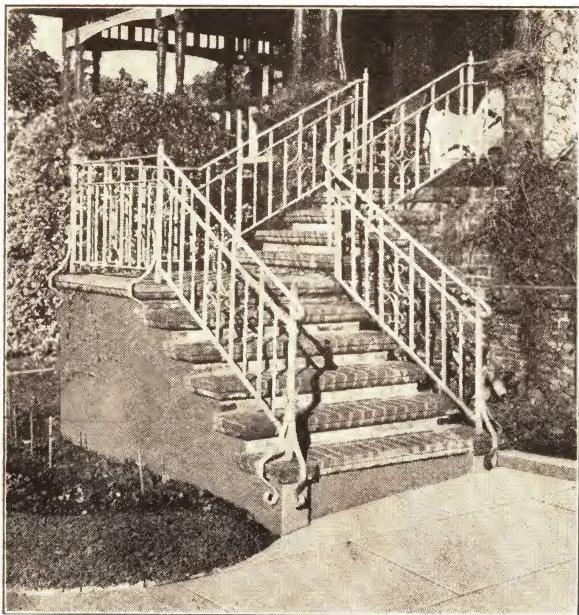


An example of Wrought Iron work to stairway and switchboard. A polished maple handrail gives a handsome effect to the whole. Manufactured and erected by us to the design of a city architect.—Style SRY76.



An example of "Cyclone" work in Square Tubing with steel spearheads and curls welded on top.—Style ST14.

# Cyclone Wrought Iron GATES & PANELS



An example of stair railing and balustrade erected by "Cyclone."



A pleasing "Cyclone" design. Constructed of light sections it makes an effective screen in a large entrance hall.



"Cyclone" design of entrance gates for public park or reserve.—Style GY98.

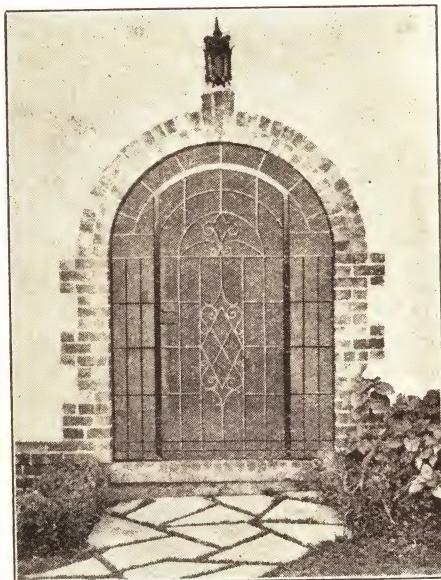
**Cyclone FENCE & GATE CO. PTY. LTD.**

Melbourne — Sydney — Adelaide.

# Cyclone Wrought Iron GATES & PANELS

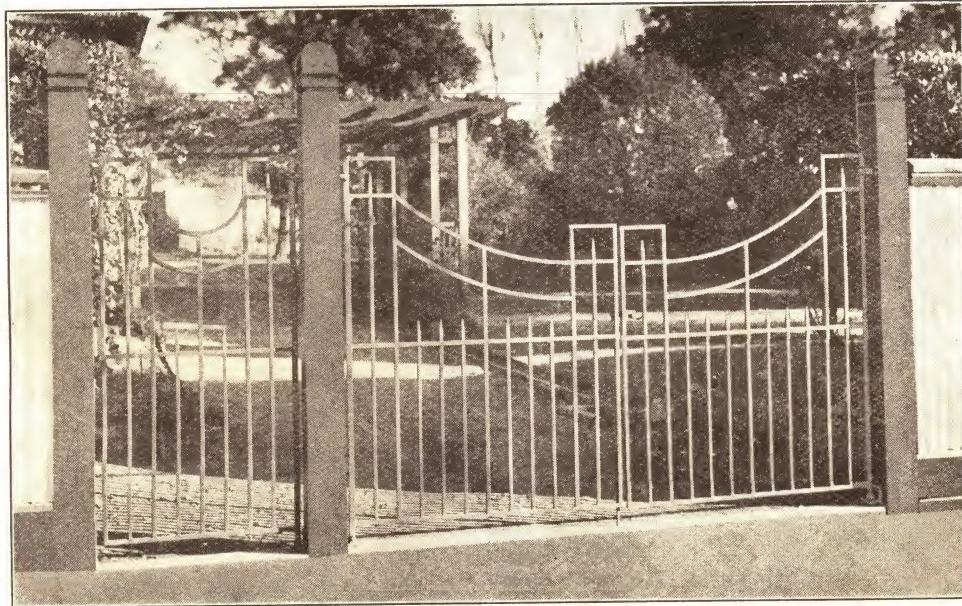


Style FW1.



Style FW2.

Simple and effective designs of fly-proof doors supplied by the Cyclone Co.  
See also page 39.



"Cyclone" design of entrance gates. They replaced heavy, wooden gates, which hid from view the beautiful garden within. Style GY97.

**Cyclone FENCE & GATE CO. PTY. LTD.**

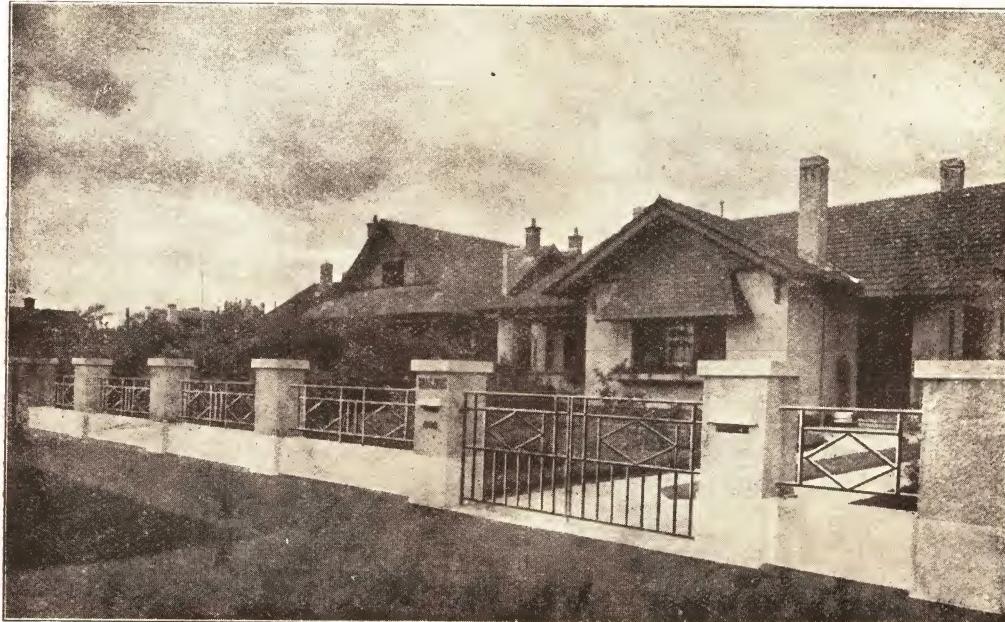
Melbourne — Sydney — Adelaide.

Page 47

# Cyclone Wrought Iron GATES & PANELS



Entrance gates to Melville Park, Hamilton, Vic., manufactured by "Cyclone" to design of local architect.



Manufactured by "Cyclone." See pages 40 and 41 for details.

**Cyclone FENCE & GATE CO. PTY. LTD.**

Melbourne — Sydney — Adelaide.

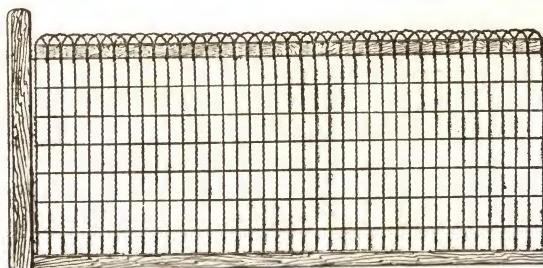
# Cyclone Ornamental FABRIC FENCES

## Specifications of "Cyclone" Ornamental Fabric Fences

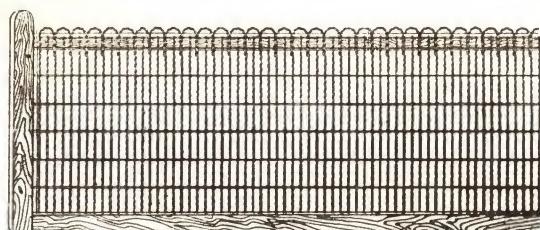
Horizontal lines are two No. 13 galvanised wires of highest rust-resisting quality, cabled together with a reverse twist between each upright picket. These line wires are spaced 6 in. apart, except at the top, where they are about  $2\frac{3}{8}$  in. apart. They cannot possibly become untwisted, but become tighter the more the fence is strained. The upright crimped pickets are of 8 gauge special galvanised wire of highest rust-resisting quality, and in Style 31 are spaced  $1\frac{3}{4}$  in.,  $2\frac{1}{4}$  in., or 3 in. apart, as may be ordered. In Styles 39 and 45 the pickets are spaced 3 in. apart at the top, and  $1\frac{3}{8}$  in. apart at the bottom, and in Style 46 the pickets are 1 in. apart.

The ornamental fabric fences depicted in Styles 31, 39, 45 and 46 make admirable frontage fences for suburban or country homes, parks, public gardens, etc. They are graceful and strong, and enhance the appearance and value of any property. In addition, they are inexpensive to erect and cost practically nothing to keep in order and repair.

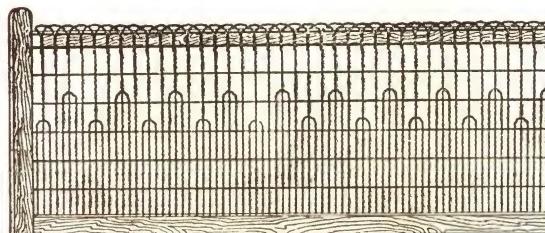
Genuine "Cyclone" Ornamental Fabric Fence is manufactured only by the Cyclone Fence & Gate Co. Pty. Ltd., Melbourne, Sydney, and Adelaide.



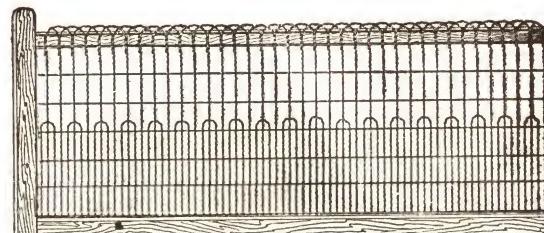
Style 31—"A" Fabric, made 36 in., 42 in., 46 in., and 52 in. high, and in 3 in.,  $2\frac{1}{4}$  in. and  $1\frac{3}{4}$  in. mesh.



Style 46—"B" Fabric, made 36 in., 42 in., 46 in., and 52 in. high, 1 in. mesh.

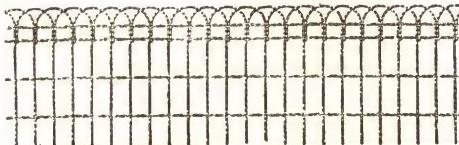


Style 45—"C" Fabric, made 36 in., 42 in., 46 in., and 52 in. high.



Style 39—"F" Fabric, made 36 in., 42 in., 46 in., and 52 in. high.

Style 38—"Cyclone" Flower Guard  
3 in. mesh.



Can be applied to Circular and Rectangular Beds or Sweeping Borders with equal ease. No posts are required—the picket ends projecting for insertion into the ground. Can be taken up and used from year to year. 12 in., 18 in., and 24 in. high.

# Cyclone FENCE & GATE CO. PTY. LTD.

Melbourne — Sydney — Adelaide.

Page 49

## Details and Directions for Erecting "Cyclone" Ornamental Fabric Fence

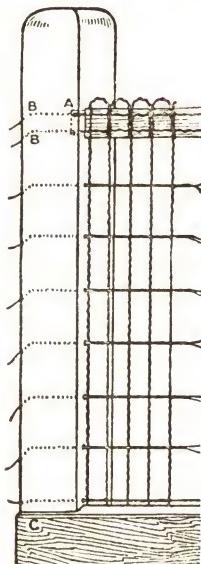


Fig. 1.

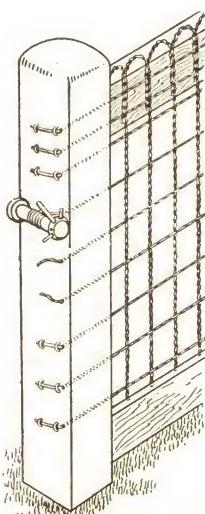


Fig. 2.

**STRAINING POSTS.**—5 x 5 or 6 x 6. Must be set to a good depth and well strutted, with the face standing forward 1 in. from face of rail.

**INTERMEDIATE POSTS.**—5 x 3. The closer the better, say 8 or 9 ft. apart.

**RAILS.**—4 x 2, on edge. Flush with face of intermediate posts, and mortised into straining posts 1 in. behind face. See "A" in Fig. 1.

**PLINTH.**—6 x 1½. Place the Plinth flat on face of intermediate posts, and check into straining posts to bring back of Plinth flush with front of top rail. See "C" in Fig. 1. The fabric is dropped 1 in. behind the Plinth, and stapled to the back thereof.

For 36 in. Fabric leave a space of exactly 2 ft. 10 in. from the top of Plinth to top of rail. This will bring the two top cables of your fence nicely along the face of the top rail, as in Fig. 1. For 42 in. Fabric leave a space of 3 ft. 4 in., and for 46 in. Fabric a space of 3 ft. 8 in.

To erect Fabric after the timber work is complete, take a lath and lay it on the roll of Fabric, marking on the top lath the spacings of the horizontal wires of the Fabric. From this, mark on the straining posts the places at which to bore the holes to take the wires through for straining purposes, being careful to see that the two top wires come nicely along the face of the top rail. Bore holes in straining posts in a line with the face of the rail, that is, 1 in. from the face of the straining post. Unfasten the roll of Fabric and stand it up against posts; fasten one end by threading the wire through the straining post, pulling the first crimped picket firmly up against the post. This is best done with a pair of pincers, or some such tool. As each wire is pulled up tight, staple it into position.

### Correct Straining

The secret of correct straining of "Cyclone" Fencing lies in pulling up each horizontal wire so that the end picket is pulled hard up against the side of post, and having wires stapled firmly with the picket in this position. To attain this result, drive home staples while the strain on the wire is still kept up. Having securely fixed one end, pull the Fabric as taut as possible by hand, and put a staple here and there, driven just sufficiently far to hold the weight of the wire. Then thread wires through the holes in the straining post at the other end.

If Fabric is too long, cut out unnecessary pickets, then attach strainer and tighten up sufficiently to give a good strain. If more than one strainer is available, put all on together, and tighten up alternately. Plug up by inserting a small wooden plug in the hole alongside of wire, and drive it firmly, so that when the strainer is removed the wire will not slip back. Remove strainer, and then fasten wire with staples, then cut off plug flush with face of post, but do not cut ends of wire yet, as it may be necessary again to attach strainer.

Repeat this with each wire until all Fabric is drawn tight and each picket in fence is quite plumb. If the pickets at intermediate posts are cut off just below the bottom horizontal wire, the ends of the remaining pickets can be easily put down behind the Plinth, and held there with a few staples. Sight along top of fence before finally stapling up to see that you have a nice true line.

When straining Fabric on sloping ground always strain up hill.

# Cyclone FENCE & GATE CO. PTY. LTD.

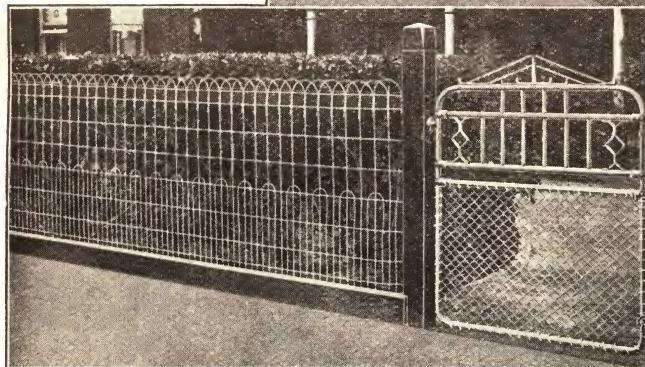
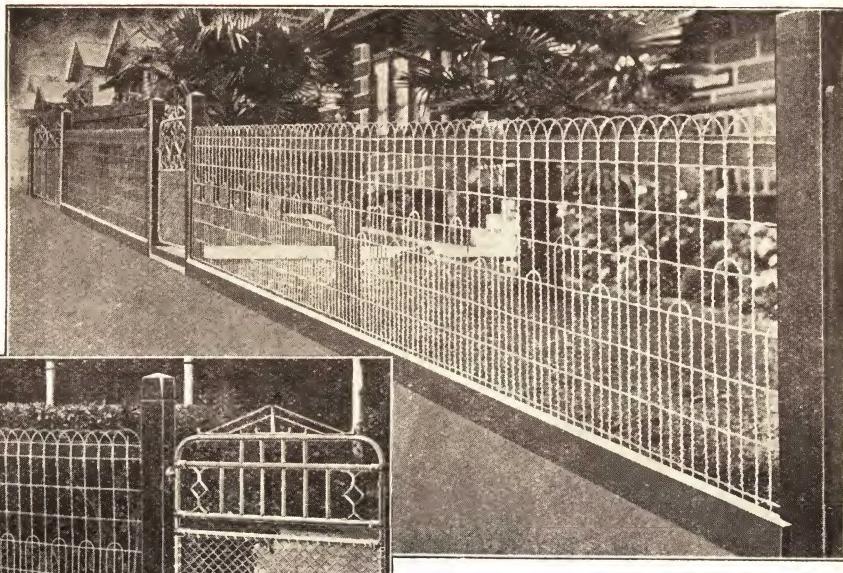
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# Cyclone Ornamental FABRIC FENCES

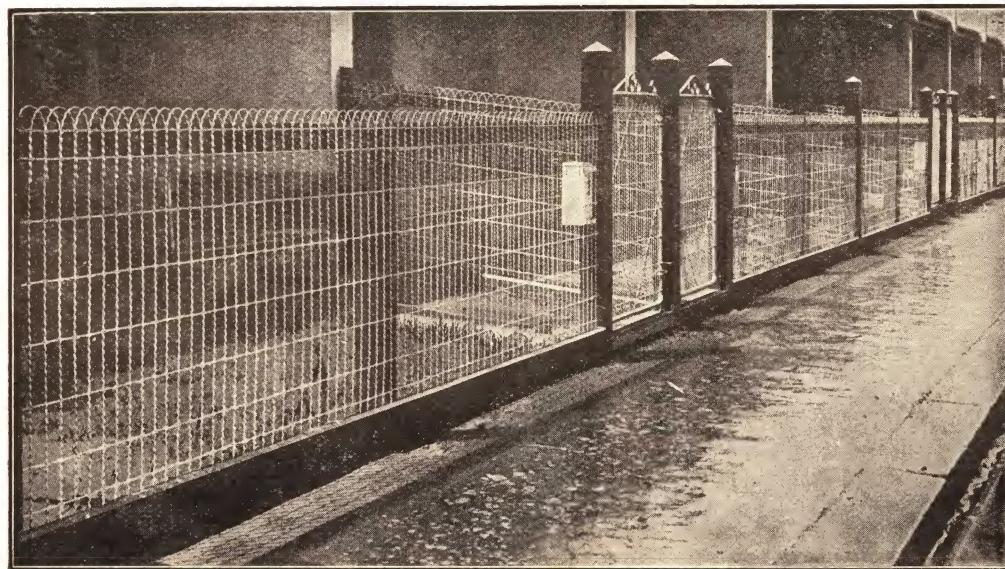
## “Cyclone” “C” Fabric Fence

(RIGHT)

Supplied and erected by us. We quote for the complete erection of “Cyclone” fences in any suburb. Ask for our traveller to call.



## “Cyclone” “A” Fabric Fence



“Cyclone” “A” Fabric Fence with hand gates to match Style 192, erected in place of old picket fences. This type of fence gives old houses a new look.

## “Cyclone” “F” Fabric Fence

(LEFT)

“Cyclone” “F” Fabric fences with Style 238 hand gate supplied and erected by us. Our workmen are all skilled tradesmen.

## Erecting Service

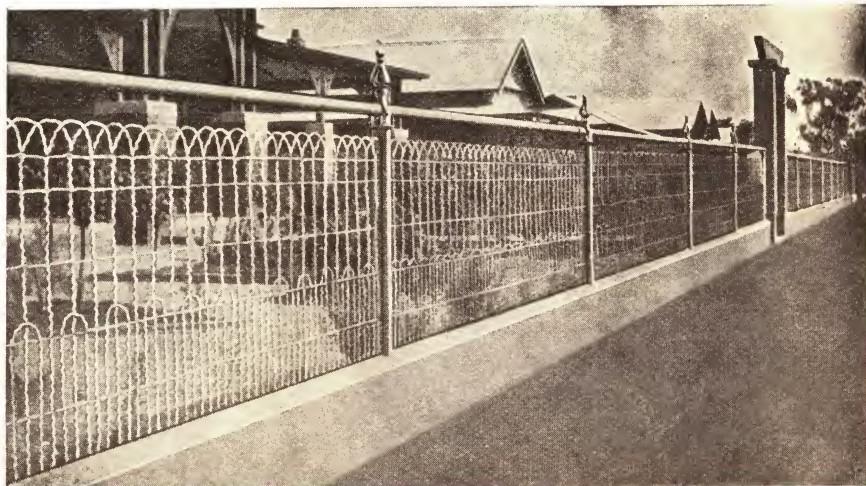
The Cyclone Fence & Gate Co. Pty. Ltd. has a staff of expert workmen, and undertakes the erection in the metropolitan area of all types of fencing, including timber work, straining, etc. We are always pleased to send our representative to the site and give our clients the benefit of our experience and advice, and we are prepared to submit estimates of cost without any charge.

### “Cyclone” Twin Pillar Posts Erected with “F” Fabric Fence

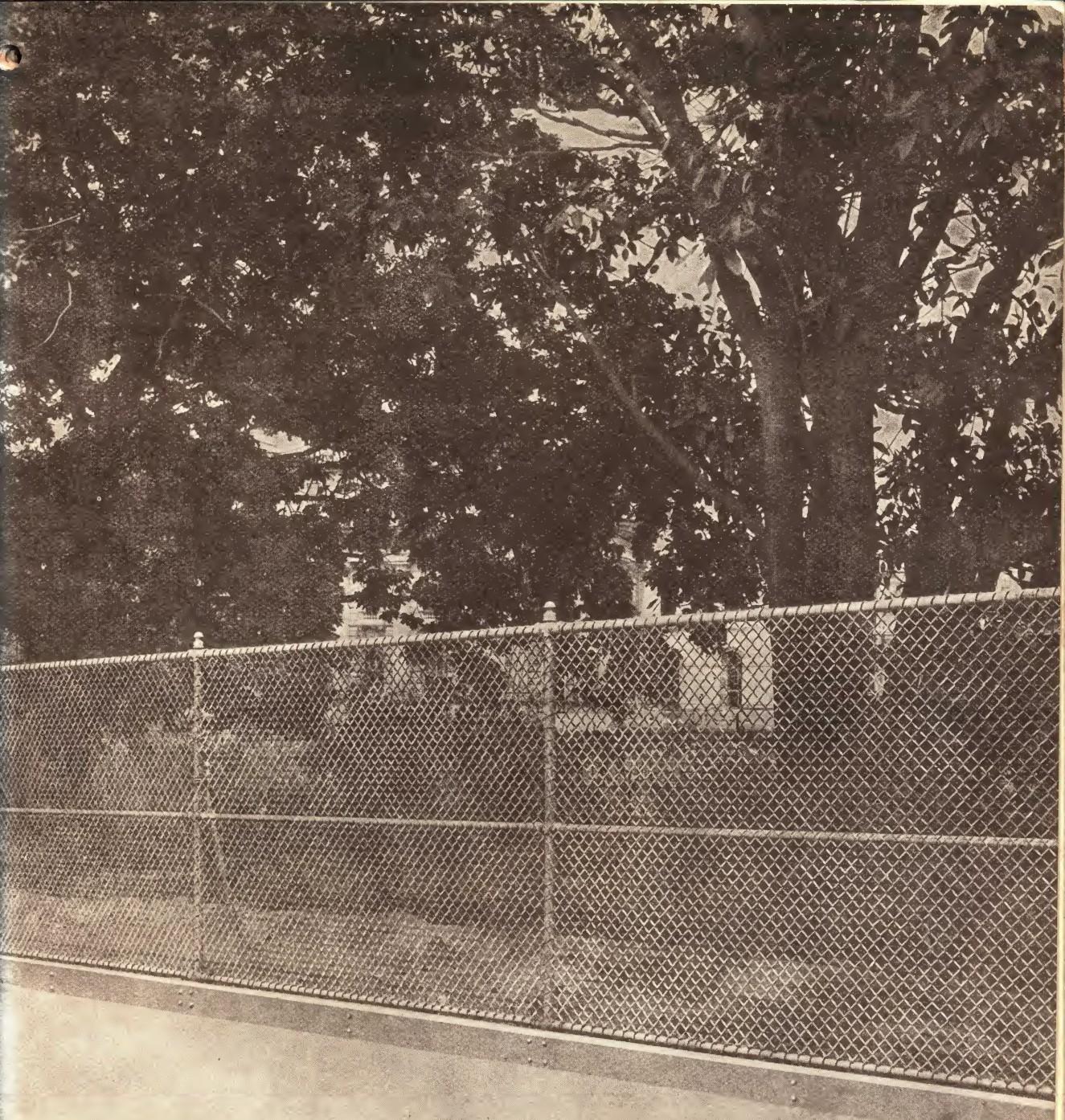


Close-up of “Cyclone”  
Twin Pillar, showing  
structural details.

“Cyclone” Twin Pillar Posts can be supplied in any length, and are made to take 1-in. pipe rail only.



This excellent combination of Fabric fence, metal rail, metal “Twin Pillar” ornamental posts and concrete base is pleasing and dignified in appearance. It is ideal for white ant country, where wooden posts and rails are quickly attacked by these insects. No upkeep is required, and many years of service are assured.

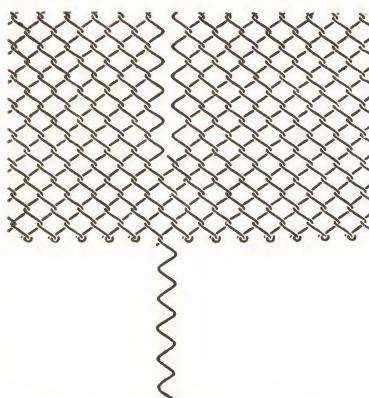
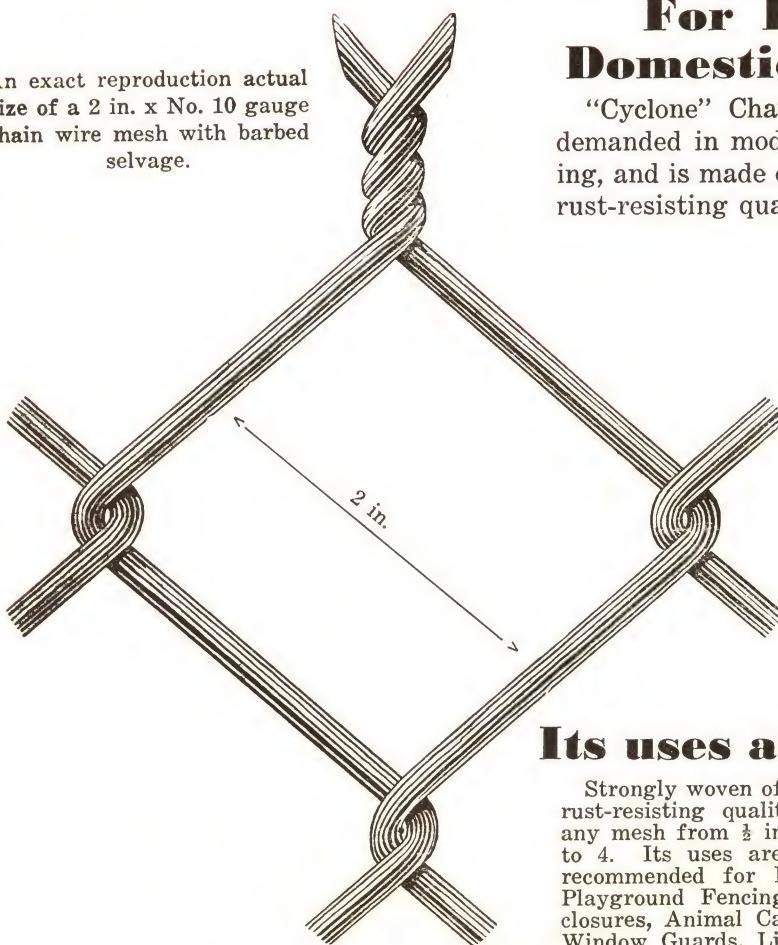


Cyclone  
CHAIN WIRE  
SECTION

## For Industrial or Domestic Requirements

"Cyclone" Chain Wire meets all requirements demanded in modern industrial or domestic fencing, and is made of galvanised wire of the highest rust-resisting quality obtainable.

An exact reproduction actual size of a 2 in. x No. 10 gauge chain wire mesh with barbed selavage.

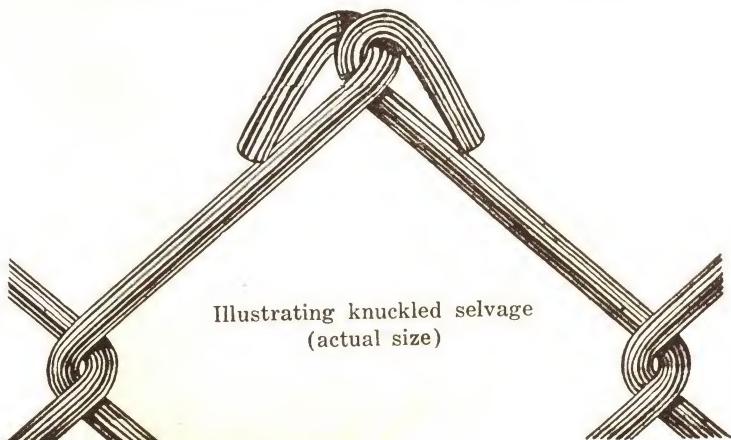


Showing method of severing chain wire.

It can be erected on wooden or tubular steel posts, with wooden or metal pipe rails and plinth. It needs no maintenance, therefore it is economical. Your fencing costs are, therefore, reduced to the absolute minimum by its use.

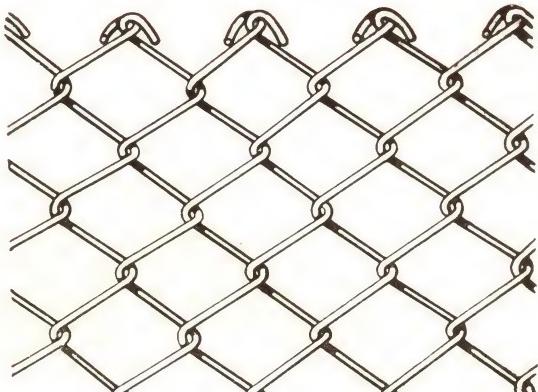
## Its uses and specifications

Strongly woven of special galvanised wire of the highest rust-resisting quality. Chain Wire is manufactured in any mesh from  $\frac{1}{2}$  in. to 6 in., and in any gauge from 16 to 4. Its uses are varied and many, and it is highly recommended for Factory Fencing, Machinery Guards, Playground Fencing, School Fencing, Tennis Court Enclosures, Animal Cages, Tree Guards, Suburban Fencing, Window Guards, Lift Guards, Stairway Guards, etc.

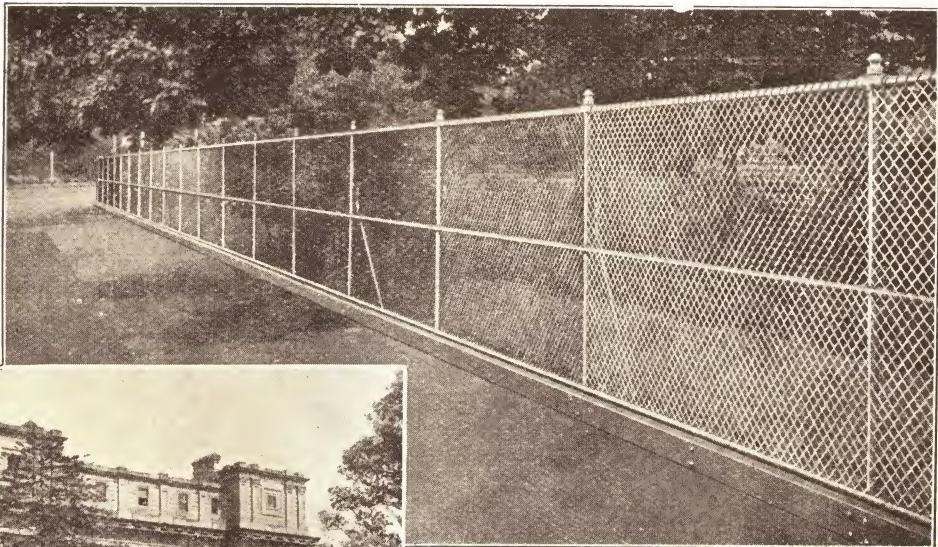


## “Cyclone” Chain Wire Links

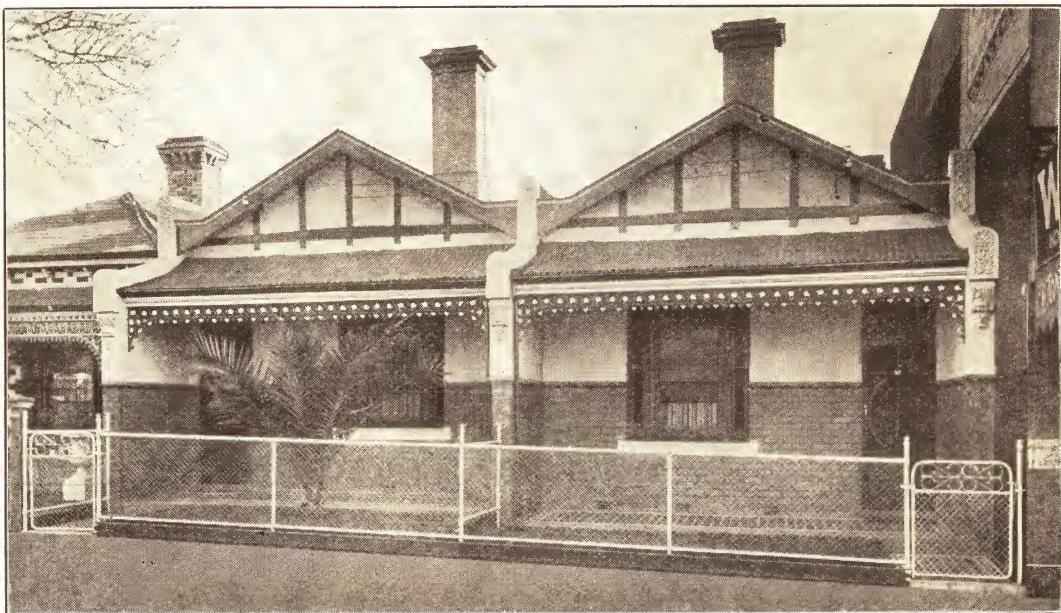
Showing section of links, offering a simple explanation of the manner in which the links are woven. “Cyclone” Chain Wire is supplied with knuckled selvage unless barbed selvage is specified. There is no extra charge for the barbed selvage, which offers additional protection to property. Barbed selvage is only supplied on Chain Wire of No. 9, 10, or 11 gauge. Chain Wire is easy to erect, and can be quickly joined or taken apart.



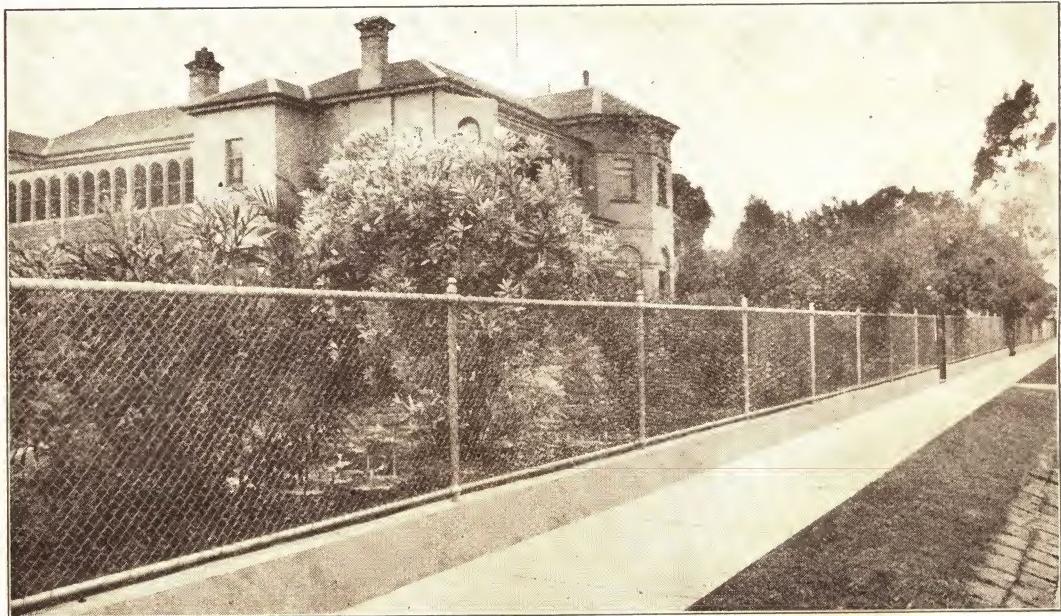
## Parliament House is now enclosed with “Cyclone” Chain Wire



The observant citizen has noticed a vast improvement in the appearance of Parliament House, Melbourne. The old galvanised iron structure that previously encircled the grounds, has been replaced by a new and modern “Cyclone” Chain Wire Fence. This new “Cyclone” Fence will stand for years to come without one penny having to be spent on its maintenance.



"Cyclone" Chain Wire erected on galvanised pipe posts and rails. This is a type of fence where practically no maintenance costs are necessary; the gates are Style 236.



"Cyclone" Chain Wire erected on galvanised pipe posts and rails, with concrete plinth. A very substantial and lasting type of fence where no maintenance cost will be necessary.

# Cyclone

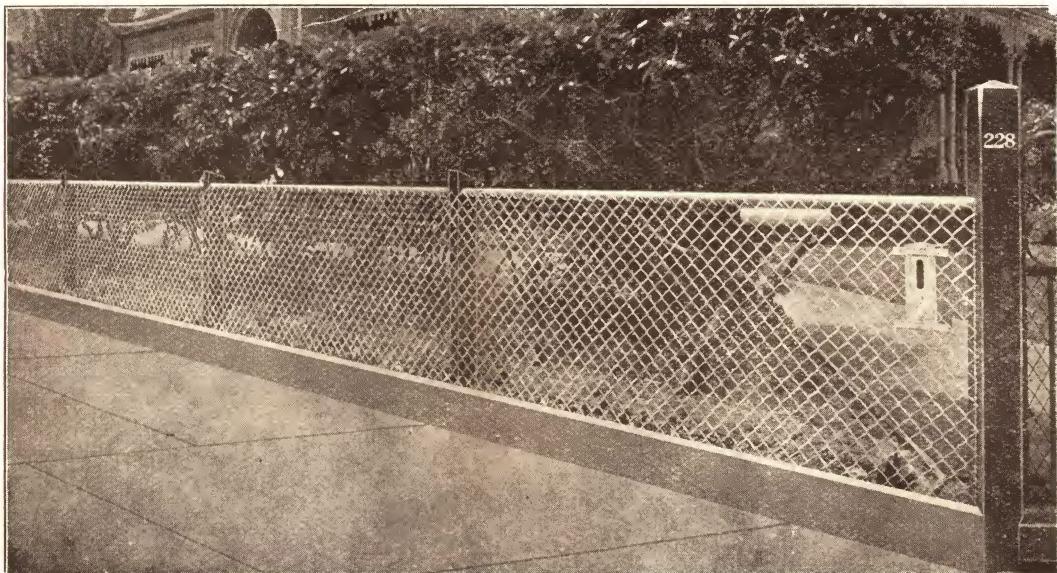
# CHAIN WIRE

## (c) Wooden Plinth, Wooden Posts and Cap Rail



"Cyclone" Chain Wire erected on wooden posts, with wooden plinth and cap rail in conjunction with driveway gates, Style 220.

## (d) Wooden Plinth, Wooden Posts and Pipe Rail

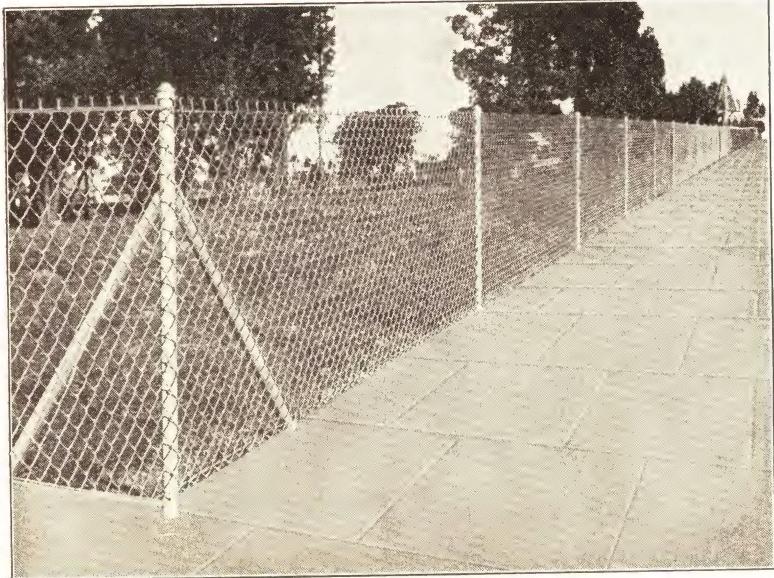


"Cyclone" Chain Wire erected on wooden posts, with pipe rail and wooden plinth.

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Page 57



### "CYCLONE" CHAIN WIRE ROAD GUARD FENCE

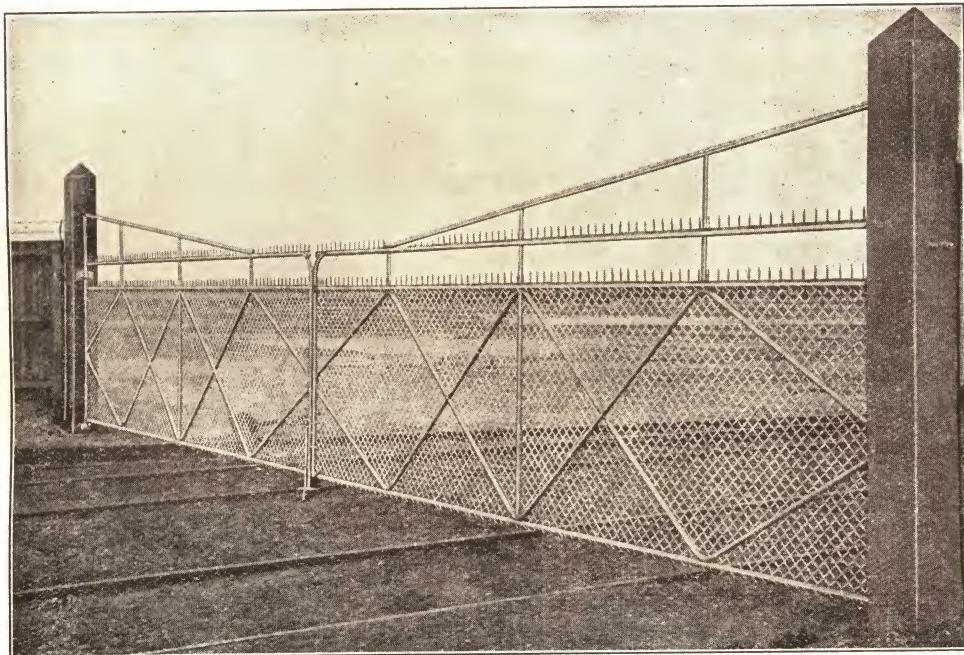
"Cyclone" Chain Wire is now used very extensively in dangerous places on country roads. It is strong enough to prevent any car or vehicle breaking through. Many miles of this road guard have been erected on main roads in Victoria and N.S.W.



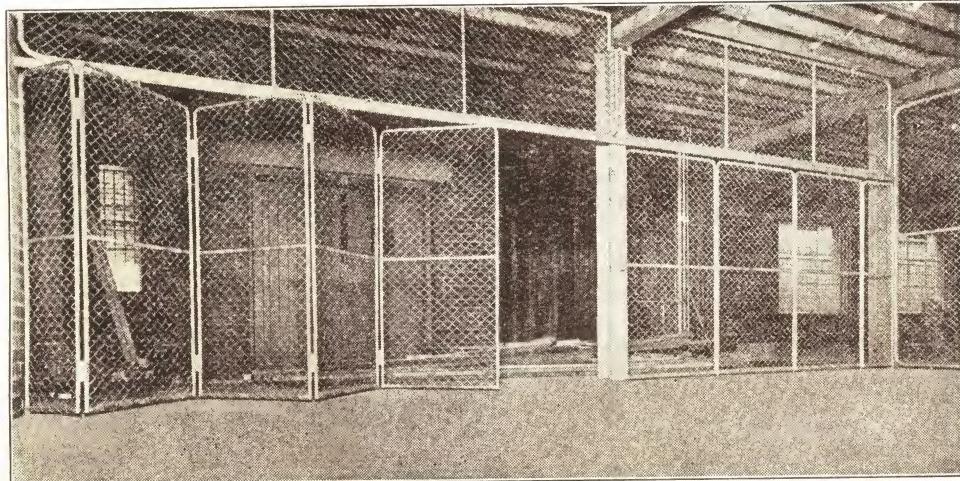
This illustration shows how effectively "Cyclone" Chain Wire can be used for a fence on sloping ground. In this case a very substantial and strong fence was erected and no rails were used.



# Cyclone CHAIN WIRE



An actual photograph of a 40 ft. pair of "Cyclone" Gates erected for the Vacuum Oil Co. at Yarraville. These Gates are covered with heavy Chain Wire, and spikes are fitted to ensure protection against trespassers.

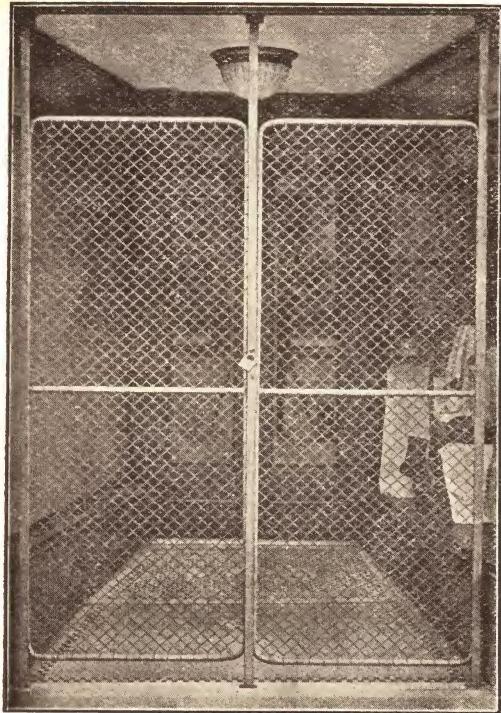


This is an illustration of "Cyclone" Folding Gates. They are suitable for use where there is only limited space. They travel along a channel at the top and when closed are secured by drop bolts at the bottom.

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Page 59



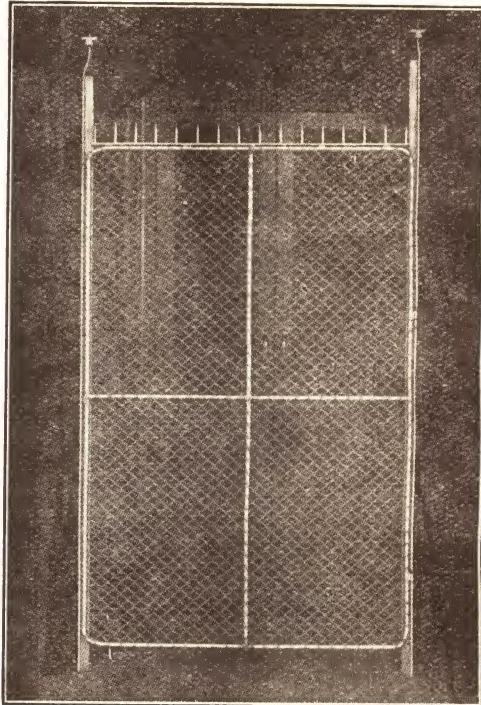
DOUBLE DOORWAY GUARD  
STYLE D1.

**Light,  
Strong  
and easily  
removed**

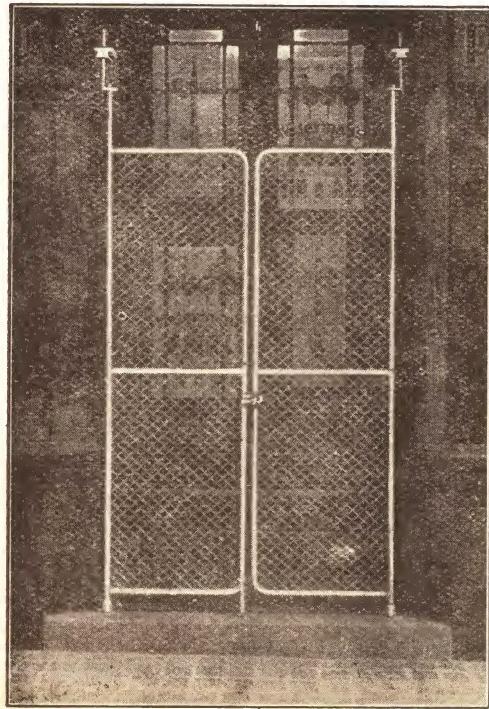
Frames and Stays are made of  $\frac{1}{2}$  in. pipe, and all joints electrically welded.

Covered with  $1\frac{1}{4}$  in. mesh Chain Wire.

Guards are hung on angles of  $1\frac{1}{2} \times \frac{1}{4}$ , which are let into special fittings flush with footpath at the bottom and also fittings secured to ceiling.

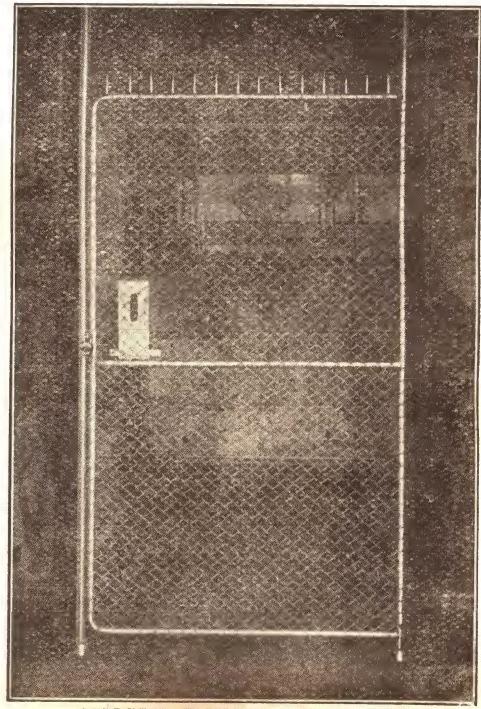


SINGLE DOORWAY GUARD  
STYLE S1.



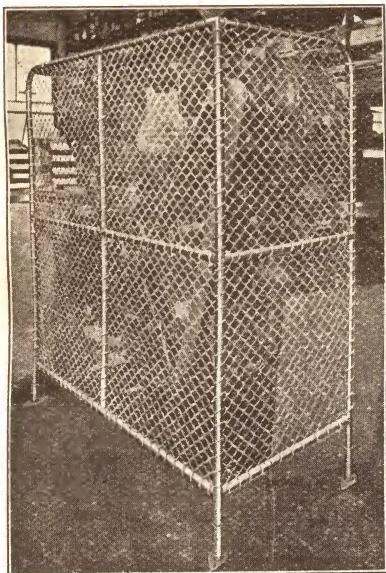
DOUBLE DOORWAY GUARD  
STYLE D2.

The outside frame of the pair, Style D2, is made of  $\frac{3}{4}$ -in. pipe, the balance of  $\frac{1}{2}$ -in. pipe. The standard on which the single guard S2 locks is 1-in. pipe, the hanging style  $\frac{3}{4}$ -in. pipe, the balance of the framework being made with  $\frac{1}{2}$ -in. pipe. In each case the guard is covered with  $1\frac{1}{4}$  in. x 13 gauge "Cyclone" Chain Wire.

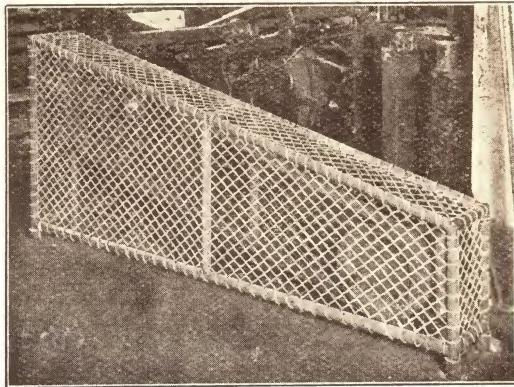


SINGLE DOORWAY GUARD  
STYLE S2.

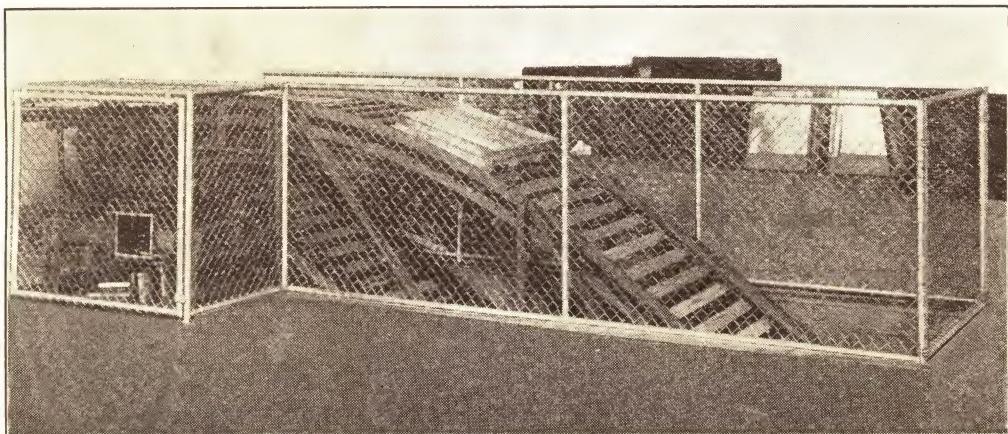
## As a Guard for Machines



"Cyclone" Chain Wire Machine Guard. Sturdy, neat and safe, made to any shape or size. Ask for quotations.

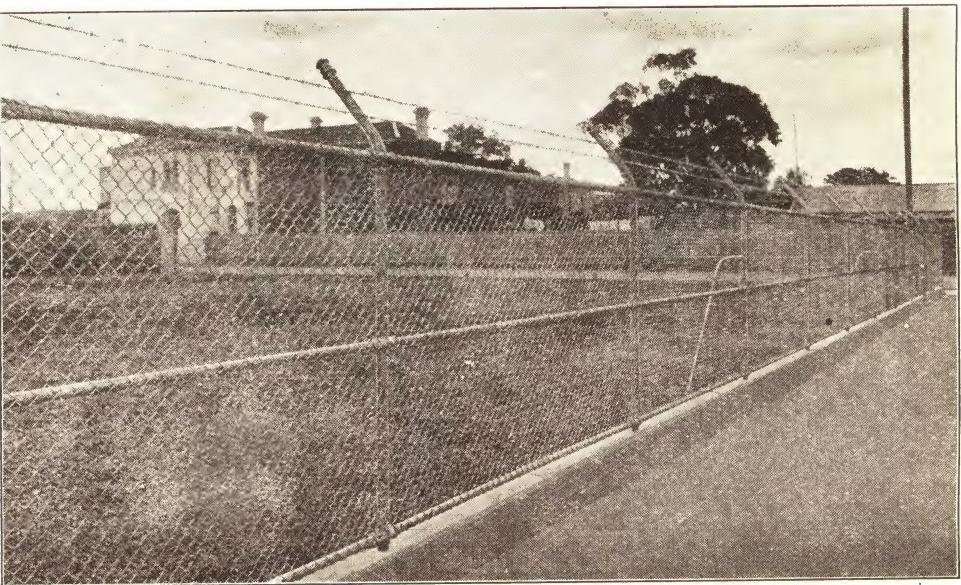


"Cyclone" Chain Wire Machine Guards are highly efficient, and all danger is eliminated by their use.



A "Cyclone" Chain Wire Guard for motor and elevator.

# Cyclone CHAIN WIRE



"Cyclone" Chain Wire is ideal for the enclosure of factories, parks, schools or gardens. It combines maximum strength with durability, and will give lasting service. It does not obstruct light or vision, is unclimable and impenetrable, and will outlast any fence of corrugated iron, although only about half its cost.



This is an illustration of a live stock carrier, 20 ft. long, 7 ft. wide, 5 ft. 9 in. high. Manufactured by the Cyclone Coy., it is of all metal construction, with all joints electrically welded, therefore it is strong and durable. It is capable of carrying 120 sheep, and with a centre floor, easily removed, can be converted into a carrier for cattle, with very little trouble.

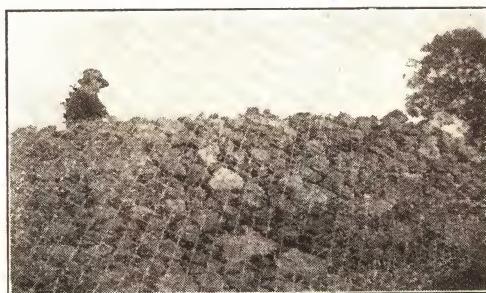
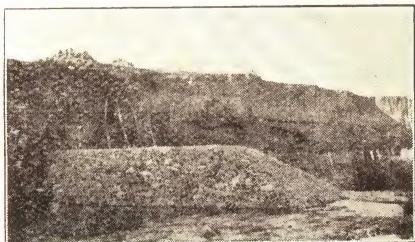
**Cyclone FENCE & GATE CO. PTY. LTD.**

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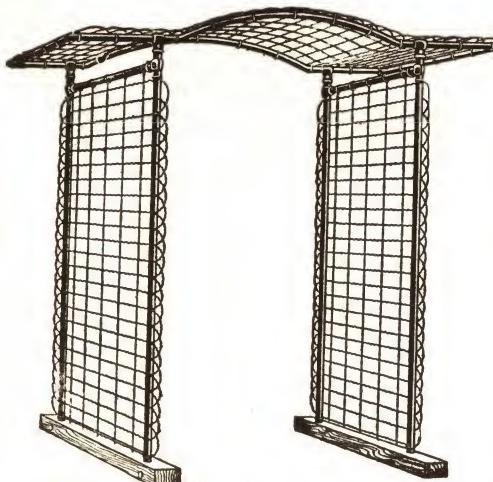
Illustration of the Sydney Harbour Bridge showing Chain Wire manufactured and erected by the Cyclone Coy. for protection purposes.

## “River Groynes”

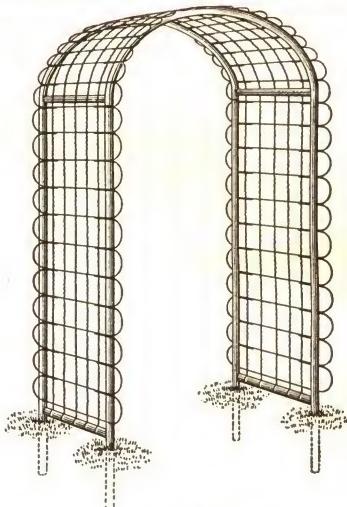


The above illustrations show another way in which “Cyclone” Chain Wire can be utilised.

# "Cyclone" Garden Arches and Tree Guards



**"Cyclone"**  
Garden  
Arches

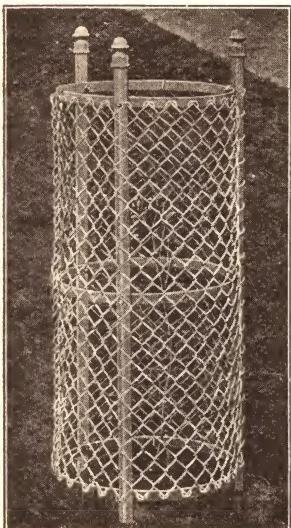


Style 154.

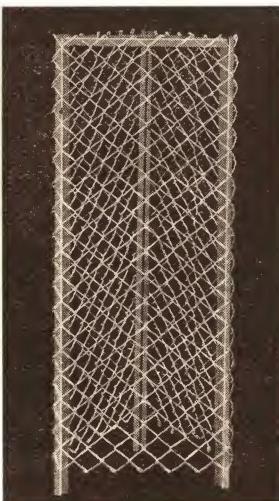
The "Cyclone" Garden Arches illustrated are 7 ft. high by 4 ft. wide by 3 ft. deep, but they can be made to any size. Made in  $1\frac{1}{2}$  in. galvanised steel tubing, and covered with Ornamental galvanised wire fabric, they remain perfectly rigid, and are practically everlasting. They enhance the appearance of the garden and are greatly superior to wooden arches.

## Designs of "Cyclone" Tree Guards

These will be found economical and especially suitable for the protection of trees, in public gardens, parks, roads, etc., being of all metal construction, there is no maintenance cost, and when the trees outgrow the necessity for protection, these guards can be removed, and used again elsewhere as required.



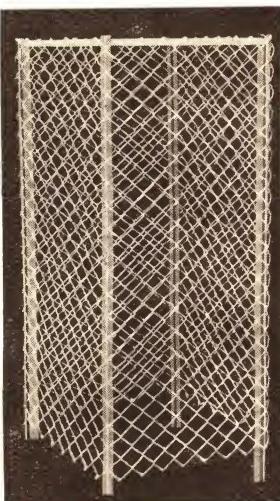
"Cyclone" Tree Guards, Style 159 are constructed of  $\frac{1}{2}$  in. galvanised uprights covered with chain wire, and can be made to any size.



This is a cheaper type of Tree Guard. The posts are standard "Cyclone" "T" pattern, fitted with a steel band of  $\frac{1}{8} \times \frac{1}{8}$  in. flat iron, and covered with "Cyclone" Chain Wire. They can be constructed of either galvanised or black material, and can be supplied to any height or diameter required.

The triangular type, Style 160, is designed more especially for deciduous trees and the square type, Style 161, for evergreens.

Prices on application, when full particulars giving height, diameter and type of guard required should be given.



Style 159.

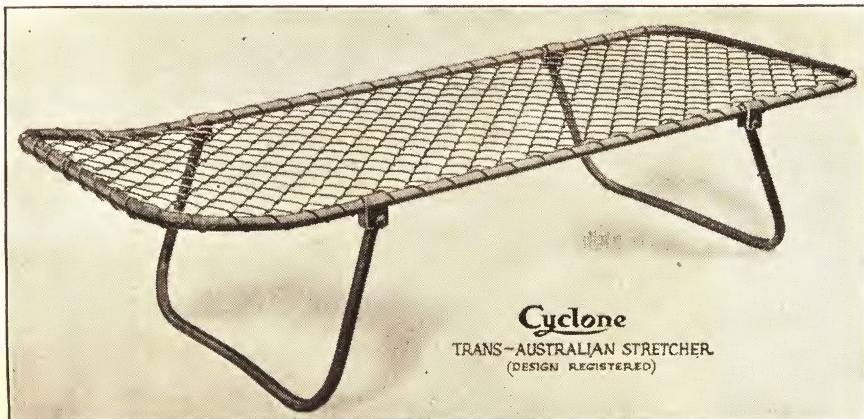
Style 160.

Style 161.

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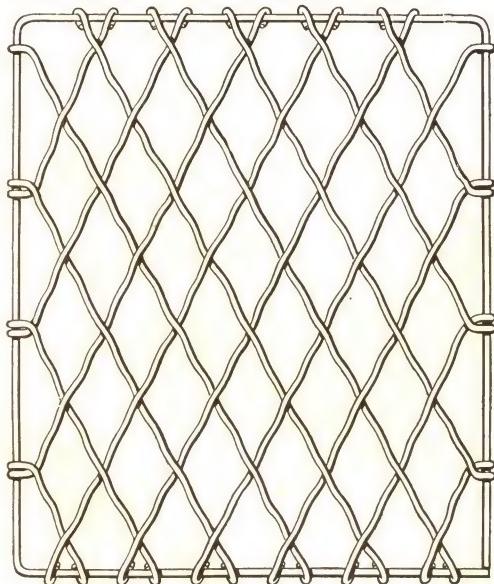
# "Cyclone" Stretchers and Sundries



The "Cyclone" Trans-Australian Stretcher is all metal, hygienic, and exceptionally strong. Specially adapted for station and farm sleeping quarters. Hotel and Boarding House proprietors also find them a boon, as the legs can easily be folded when the Stretcher is not in use, and the Stretcher can be stored without occupying much space. The frame is of  $\frac{3}{8}$  in. tubular steel, covered with "Cyclone" rust-proof chain wire of No. 10 gauge and 2 in. mesh. Size, 2 ft. 6 in. x 6 ft. 6 in. They cannot sag, break or burn.

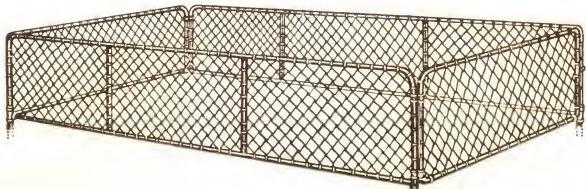
## "Cyclone" Crimped Wire Guards

For Windows, Machinery Guards, etc.



Style 162.  
Section of Crimped Wire Mesh. Can be supplied in mesh of various sizes.

## "Cyclone" Grave Enclosure



### Style 50

Grave enclosure, 24 in. high, for use in situations where a rabbit-proof guard is desired. The frame is of  $\frac{3}{8}$  in. Black Pipe covered with  $1\frac{1}{4}$  in. mesh 13 gauge Chain Wire.

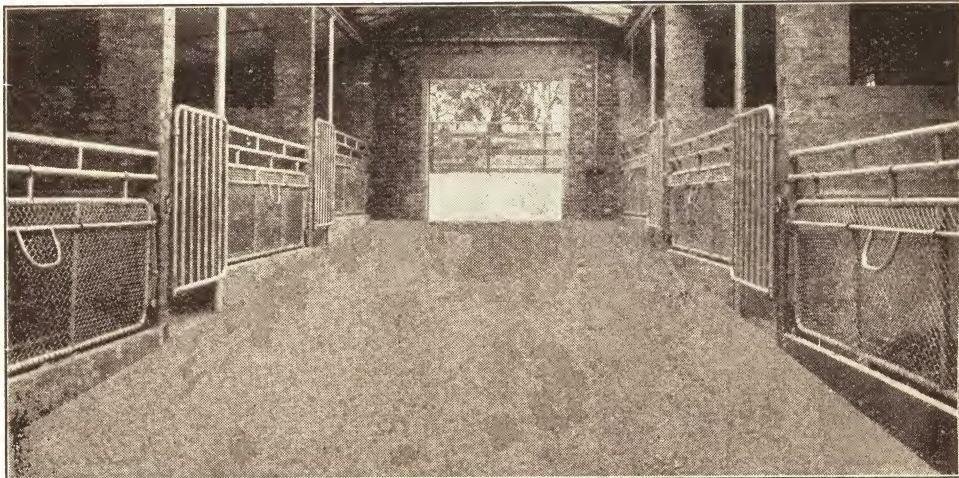
These enclosures are supplied with corner posts projecting at bottom, and can be used with concrete base or let into the ground.

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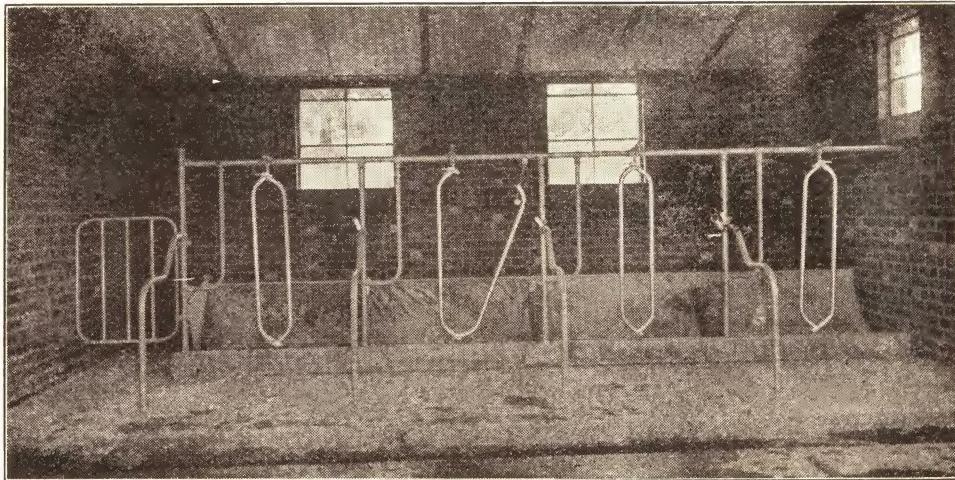
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Page 65

## Dairy Farm Equipment

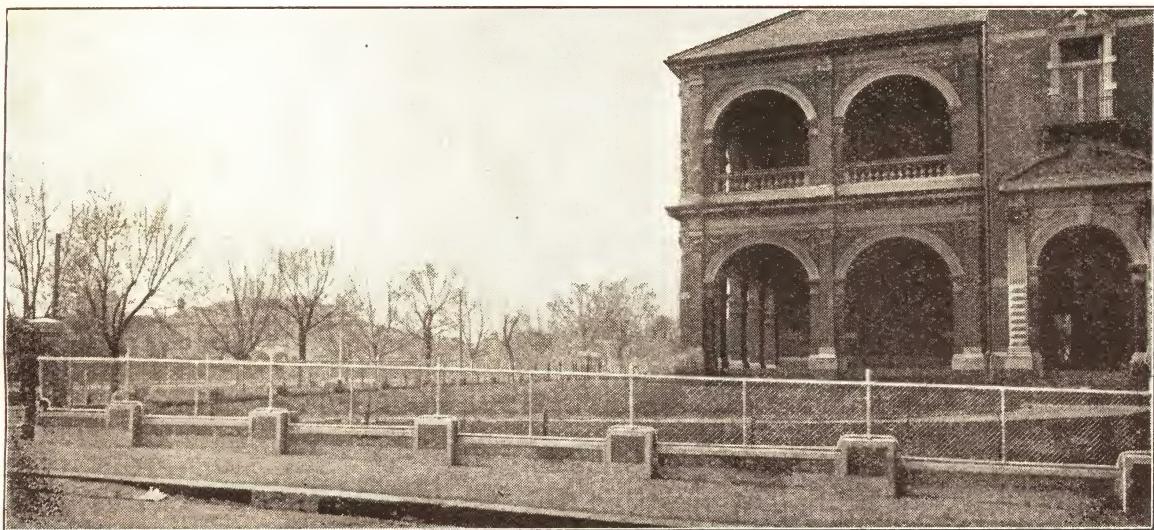


This illustrates a section of metal bull pens with swing gates for feeding mangers.

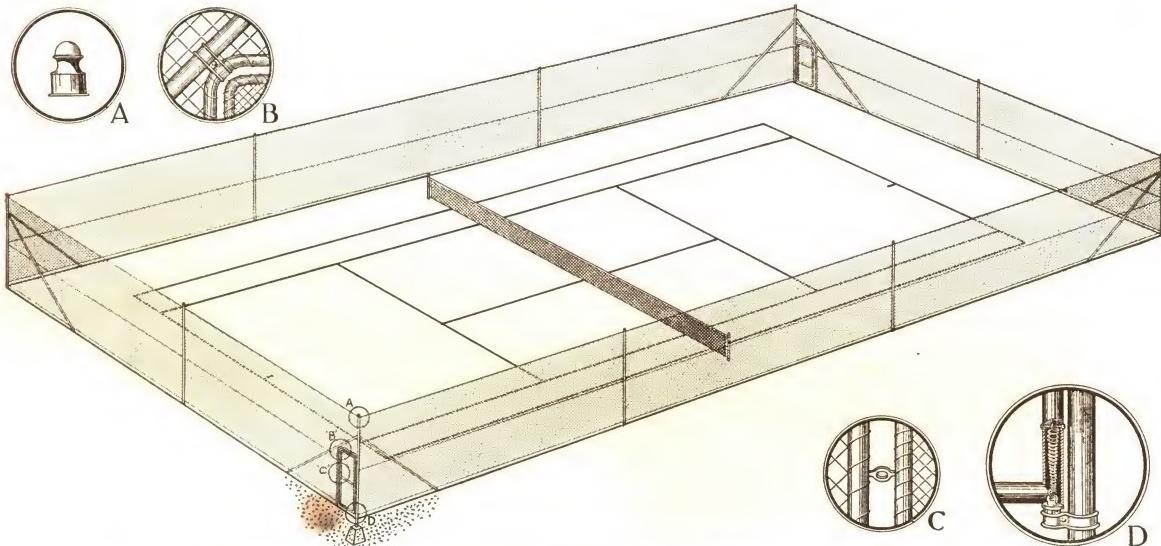


Following the practice in continental countries and America the Cyclone Fence & Gate Co. Pty. Ltd., has undertaken the manufacture of all metal cow stalls, with provision for patent automatic shut-off drinking bowls for each animal. Prices on application.

# Cyclone CHAIN WIRE



"Cyclone" Chain Wire attached to pipe posts and rails erected by the Cyclone Fence & Gate Co. The walls and piers are of brick, finished in cement. The combined effect presents a strong, durable and distinctive type of fencing.



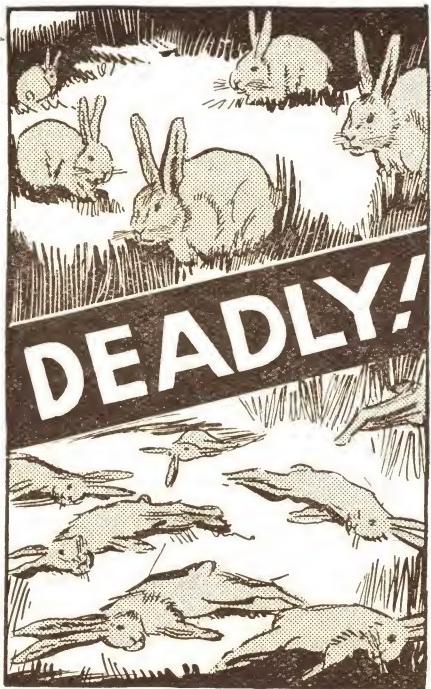
Cyclone Tennis Court Enclosure

This tennis court enclosure has been specially designed by the Cyclone Fence & Gate Co. Pty. Ltd. Its special features are that no horizontal rails are required, and posts can be spaced from 30 ft. to 50 ft. apart. A substantial saving in labour and material is thus effected. A large number of these courts has been erected to the entire satisfaction of clients. Prices on application.

**Cyclone FENCE & GATE CO. PTY. LTD.**

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# "Cyclone" for Rabbit Poison



## "GISKO" RABBIT POISON

Suitable for Poison Cart or  
Furrow!

Gisko, the deadliest READY-MIXED rabbit poison on the market, is made to the formula of C. Eberhardt & Co., the Tasmanian chemists. Years of experimentation produced this bait. First a compound had to be discovered which rabbits, both young and old, would eat with avidity at any season of the year, even when green feed is plentiful. Then a poison had to be incorporated which, while deadly to rabbits, would be non-inflammable, and which would remain active even after being kept for long periods.

The result is Gisko—an accurately mixed compound, which is suitable for use with the poison cart, for laying in furrows, or for placing in the open between growing crops. It is irresistible to rabbits, absolutely non-inflammable, and, with the exception of pigs, stock show no inclination to take it.

### READ THE FOLLOWING TESTIMONIALS:-

#### R. W. CAMERON, Chinkapook, Victoria:

"GISKO" has a great name here, and in good demand, as it is giving such good results. The Rabbit Inspector says it is laying the rabbits out, as he sees dead rabbits everywhere.

#### R. S. FOTHERINGHAM, "Hillyfields," Dashwood's Gully, S.A.:

I am so pleased with the effects of the "GISKO" I got from you that I volunteer this testimonial. I used twelve tins on a large stretch of country infested with rabbits. With few exceptions every bait was taken, and the surrounding country literally covered with carcasses. It is easily handled, and the most effective poison I have seen used.

#### A. E. WILSON, Corrigin, W.A.:

Replying to yours of 6th, re "GISKO" Rabbit Poison, I have used it with absolutely wonderful results. I find that young rabbits take it equally as well as the old ones, and I estimate my dead from one tin (50 lb.) in THOUSANDS.

Packed in cases containing two 50-lb. tins, four 25-lb. tins or eight 7-lb. tins. 7 lb. will make approximately 1500 effective baits.

#### CECIL J. PARSONS, Mossiel, N.S.W.:

I have used your "GISKO" for poisoning rabbits, and found it very effective indeed. I consider "GISKO" the best poison on the market. Stock do not appear to take it, but rabbits seem to like it. By making into pellets, and burying lightly, I found it very effectual.

#### R. C. FIELD, Westfield, Tasmania:

States that on a certain part of his holding he estimated 2000 rabbits might be seen of an evening. His overseer informed him that since using "GISKO" he had to go miles to get a shot.



SOLE AUSTRALIAN MANUFACTURERS

**Cyclone** FENCE & GATE CO. PTY. LTD.

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## TESTIMONIALS from "Cyclone" Users—typical of many

Merrylands, N.S.W.

Dear Sir,—

It will be gratifying to you to know that I am highly satisfied with the way the fencing of my property at Merrylands has been done. It looks precisely what you claim for your product, a high-class fence; and I have no doubt it will stand up to requirements in the future. A little later I may be wanting more of your products.

My neighbour is already interested, and is talking of having his front line fenced with "Cyclone" fencing. There is a vast contrast between his and my fence, and the difference is equally marked between mine and other fences in the neighbourhood. Naturally your fence is attracting general attention.

Yours faithfully,  
(Signed) A. C. BOESSER.

"Aurigny,"

Cunningham, S.W. Line, Qld.  
CYCLONE FENCE & GATE CO. PTY. LTD.

Dear Sir,—

The "Cyclone" fence I purchased from you some time ago has given every satisfaction. It made an admirable fence for holding in breeding sows, boars, etc. The half-mile or so I have on a boundary fence on a main road, although only 5H style, has kept all stock in place, even to a "rogue" bull that was jumping in and out of various farms. The bull walked up and down the fence for hours, but the "Cyclone" and a 12g. barb on top had it beat. In the recent cyclonic weather a large branch of a gum tree broke away from a good height and fell on the fence, breaking the barb, but making no impression on the "Cyclone," despite the fact that the branch was over 6 in. through and 20 ft. long. Your fence, indeed, is all and more than you claim.

Yours faithfully,  
(Signed) HENRI M. PICOT.

Angaston, S.A.,  
November 13, 1933.

Messrs. CYCLONE FENCE & GATE CO. PTY.  
LTD., Pirie Street, ADELAIDE.

Dear Sirs,—

In carrying cross bred sheep, notorious for wandering, we had to erect a fence at cheap cost which would force them to remain on their own pastures. We used "Cyclone" and have had every satisfaction, in that if properly erected, it is 100 per cent. sheep proof.

Cheaper to erect than any other fence, we consider it as the stone wall among fences, and cannot speak too highly of it.

Yours faithfully,  
(Signed) J. G. HEGGIE.

"Evandale," Keyneton, S.A.,

November 2, 1933.

The Manager,  
CYCLONE FENCE & GATE CO. PTY. LTD.,  
ADELAIDE.

Dear Sir,—

My recent order to you will make my purchases of "Cyclone" Ring-lock Sheep Fence up to about five miles at various times, and I have pleasure in stating I am well satisfied with it after considerable experience.

It is strong, and rarely breaks. When it does break (which is seldom) its effectiveness is not impaired, for the interlacing keeps the broken wire tight.

Crossbred and British sheep treat it with respect, and I find it keeps them in, and does not allow them to learn the bad habit of getting out.

It is necessary when erecting to strain it very tight, and if big stock came in contact with it, to protect the top of the "Cyclone" so that they cannot reach over or push against it. I also find it ideal for creek crossings instead of flood-gates.

Yours faithfully,  
(Signed) P. R. EVANS.

"Waanyarra," via Laanecoorie, Vic.

January 27, 1934.

CYCLONE FENCE & GATE CO. PTY. LTD.

Dear Sirs,—

The "Cyclone" fence I purchased from you some time ago has given every satisfaction, it is a perfect stock and sheep proof fence, and I intend to erect on the remainder of my property "Cyclone" Ring-lock Fences, as I consider such fence cheaper, easier to erect, and a far more efficient, and of better appearance than plain or other fencing.

The above fence mentioned was erected over 12 months ago, and is now as taut as ever, and is naturally attracting general attention, and I would recommend to any person requiring his land re-fenced to use "Cyclone" Ring-lock Fencing.

I wish to thank you for the loan of the strainer, and am more than pleased with the fence. Although we had no previous experience in erecting a fence of this kind, with the aid of the above strainer mentioned we made a thorough job of it. Ring-lock Fence once erected properly will result in no expense, no trouble afterwards.

Wishing your company every success,  
J. L. DISANTIS,

**Cyclone FENCE & GATE CO. PTY. LTD.**

Melbourne — Sydney — Adelaide.

Page 69

# Valuable Information Concerning

## Questions we have been asked -

### What is this Ring-lock?

The illustrations inset show the method by which a ring of steel wire is locked around the upright and horizontal wires of the fence where they cross. This locks the wires together so securely that they cannot be moved up, down or sideways.

### How does the Cost compare with that of a Fence of Plain Wire and Droppers?

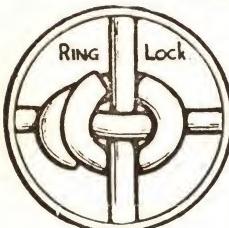
By the use of "Cyclone" Ring-lock Fencing a big saving per mile can be made. This is because fewer posts are needed, and the machine-made fence can be strained up in about one-quarter the time that it takes to run and strain up plain wires and affix droppers to them.

Mr. H. S. Abrahams, of Narrandera, writes:

*"I have used many miles of 'Cyclone' Ring-lock Fences on my property, and consider that it is a perfect stock-proof fence. Not only has it a much better appearance than a plain wire fence, but it is more efficient, and cheaper to erect."*



Side view



Front View

### What Happens if a Wire should get Broken?

Nothing. Should, by some accident, a wire become broken, the break remains local only, and no slackening out of the wire occurs as in the case of a plain wire fence. This can be readily understood when you remember that the whole of the wires in the fence are joined together every 12 in. This means, of course, that a repair is easily and expeditiously made.

### Can Sheep get through it?

Ring-lock Fencing is, when properly strained up, absolutely sheep proof.

### Will you lend me a Strainer to put it up?

Yes. We have a special strainer of simple design, and easy to operate. One of these we will lend free of charge to any purchaser of our fencing.

### What length can be strained in a straight run with a "Cyclone" Strainer?

It is quite a simple matter to strain up a five-chain roll in one operation, and by joining two five-chain rolls together, ten chains can be strained up on level country.

### Will it hold large stock?

Mr. T. J. Barry, writes:

*"I am pleased to say that I have now used many miles of your Ring-lock Fence, Style 6HA, and find that, with the addition of two barbed wires it makes not only an absolutely lamb and sheep-proof fence, but is cattle and horse-proof as well."*

### Why is it better than an ordinary Plain Wire Fence?

For many reasons, some of which are:

- (1) It is stronger.
- (2) It is absolutely stock-proof.
- (3) When once strained up properly, it will remain taut indefinitely.
- (4) It looks much better.
- (5) It calls for no supervision.

Mr. H. Hogan, of Grong Grong, who has about 80 miles of "Cyclone" Fencing on his properties, writes:

*"Your fences have proved very effective, and I now use 'Cyclone' Ring-lock Fences everywhere possible on my properties. I am very pleased with their appearance and effectiveness, and consider them much better than plain wire fences."*

**Cyclone FENCE & GATE CO. PTY. LTD.**

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# the "Cyclone" Ring-Lock Fence

## Will it keep dogs out?

Yes. This has been proved on many occasions, and is one of the many material advantages which this type of fencing possesses.

Mr. J. H. Alexander, of Toolamba, says:

*"I have had 'Cyclone' Fencing erected on my property for many years, and my dog still has to run around it."*

## Will it rot, slack out in time and need restraining like a Fence of Plain Wire?

"Cyclone" Ring-lock Fence is, in the process of manufacture, given a kink or "wave" along the whole length of every line wire. This gives elasticity and provides compensation for the contraction and expansion caused by cold and heat, with the result that the tautness of the fence is not affected. This feature alone places it pre-eminently above a plain wire fence.

Messrs. J. and T. Mason, of Durham Ox, say:

*"We have over 25 miles of 'Cyclone' Fence erected on our property, and consider this to be the perfect fence for any stock. We usually have from 50 to 100 horses in the paddocks and never have the slightest trouble—it is tip-top fencing."*

## Can it be taken down and transferred to another place without damage?

Yes. For fencing temporary paddocks it has no equal. It can be quickly and easily taken down, re-rolled and re-erected as often as may be desired.

Mr. J. Nicol, of Agnes, writes:

*"I have used several miles of your fencing and have much pleasure in informing you that it has proved very satisfactory for whatever purpose I have used it. I have found it very handy for surrounding temporary cultivation paddocks. It is not only very quickly erected, but can be readily rolled up and removed to another place."*

## How is it secured to the Posts?

It can be stapled, but the better way is to bore two holes in each posts, and secure the top and bottom wires to the posts by means of tie wires passed through these holes. If the top and bottom wires are firmly secured to the posts no fastening is required for the intermediate wires.

## Why do you recommend the use of the Tie Wire rather than Staples?

Because staples are apt to become loose and fall or be forced out, whereas if you bore holes 1 in. above and 1 in. below the top and bottom wires, the fence can then be strained up, drawn tight and a wonderfully effective job made.

## Can it be strained over undulating country without cutting?

Yes. Read what Mr. T. Mumford, of Womerah, South Gippsland, says:

*"The 'Cyclone' Fence with which you supplied me has given complete satisfaction. I find it very easy to erect. Unlike wire netting, it does not bag in passing over hills and hollows, but every wire is tight throughout."*

## Can you supply Steel Posts for use in conjunction with this Fence?

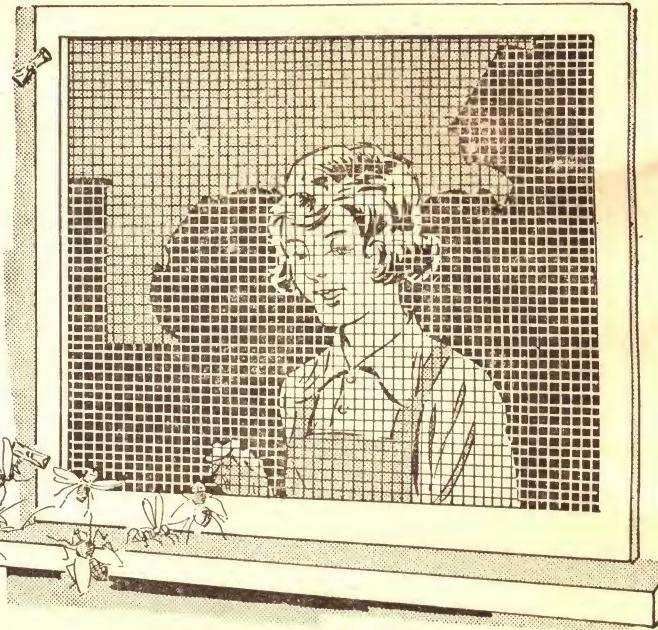
Yes, the "Cyclone" T Pattern Fencing Posts are made of a specially rolled section, very strong yet not too heavy, and punched to suit customers' requirements.

**Cyclone FENCE & GATE CO. PTY. LTD.**

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## "CYCLONE" FLY WIRE

THE FLIES *and*  
MOSQUITOES  
*haven't a hope*



they'll never find a way in

FLIES and mosquitoes will never find a way into your home once you seal your doors, windows and chimneys with "Cyclone" Fly Wire. For "Cyclone" is practically everlasting: made of finest-quality hard wire . . . TIGHTLY woven . . . THICKLY coated with zinc against rust. Be careful not to buy cheap imported fly wire . . . made of SOFT wire . . . LOOSELY woven . . . THINLY coated with spelter and hardly proof against rust at all.

Where "Cyclone" lasts for many years, cheap imported wire rusts and breaks after a very few months.

For seaside districts, Cyclone make a special BRONZE fly-wire — non-rusting even in the damp, salt air.

Obtainable Everywhere  
at IRONMONGERS  
and STOREKEEPERS

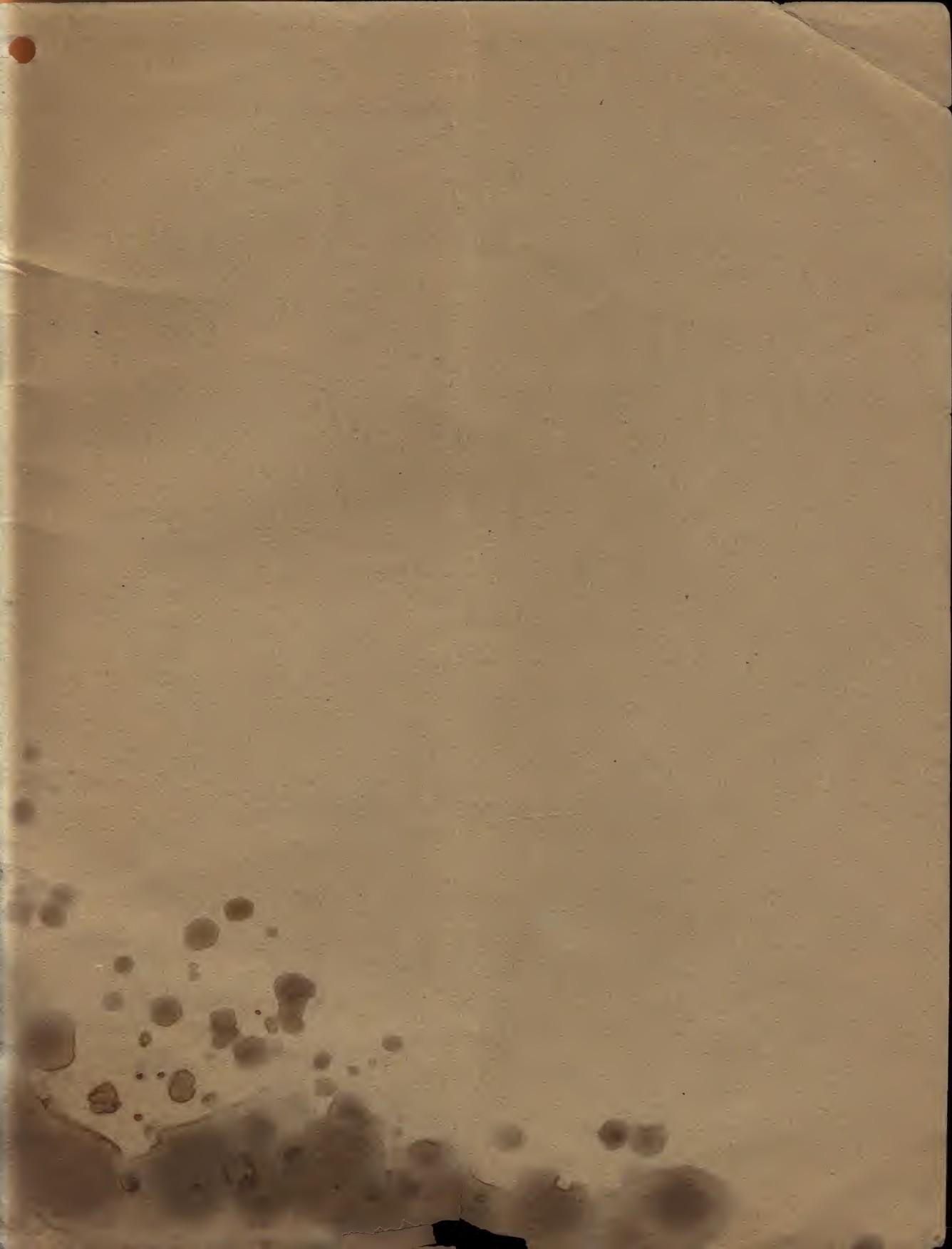
# Cyclone

## FLY WIRE

Made in Australia by

**Cyclone** FENCE & GATE CO. PTY. LTD.

Melbourne — Sydney — Adelaide.



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